



**DRE**

door catalogue

EDITION 2025/3



# WORTH KNOWING

## TYPES OF VENEERS



- FINISH FOILS** - basic group of veneers.
- 3D FOILS** - foils with increased durability and excellent aesthetic values, 3D wood structure effect.
- DRE-CELL FOILS** - premium foils based on polypropylene, which are characterized by rich patterns and colors, while at the same time having high resistance to mechanical damage and guaranteeing high utility values.
- ACRYLIC LAMINATES** -top quality laminates with a thickness of 0.7 - 0.8 mm with a high degree of gloss or a deep super matt effect.
- CPL LAMINATES** - CPL laminates with a thickness of 0.15 to 0.7 mm, with the highest quality parameters and resistance to mechanical damage. We recommend for rooms with high traffic.
- SYNCHRONOUS LAMINATES** -laminated boards that perfectly reproduce the colors and structure of wood. They have excellent technical values and increased resistance to mechanical damage.
- VARNISHED DRE PRINT** - the digital print on door leaves and door frames is protected with a colourless varnish, thus ensuring the durability of the print against possible damage.
- PAINTED** - our doors are painted with acrylic varnishes using UV curing technology.

## PARAMETERS



**FIRE RESISTANCE** -  
class EI30 or EI60



**SMOKE PROOF**



**ACOUSTIC INSULATION**  
- Rw=37 dB parameter



**ACOUSTIC INSULATION**  
- parameter Rw=42 dB



**MECHANICAL RESISTANCE CLASS**



**Anti-burglary**  
- RC2 or RC3 class

## SILENT PACKAGE 37dB

- the package includes a dropping seal and a special door leaf filling consisting of a package of acoustic panels. The Silent 37dB package is available in selected panel construction door collections.

## REBATED OR NON-REBATED?



### NON-REBATED DOORS

Non-rebated doors are flushed with the door frame architraves and create one surface with them. The side surface of the door leaf is free of cutouts on the opening side. Concealed hinges and a magnetic lock complete the minimalist effect.



### REBATED DOORS

Rebated doors have a visible cutout in the side edge of the door leaf, where it meets the frame, when opened. In this solution, the hinges are visible on the side on which the door opens.

## LEFT OR RIGHT?

### LEFT

Left doors have hinges on the left side and the handle on the right.



### RIGHT

The right door has the hinges on the right side and the handle on the left.



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**N** - New product  
**M** - Product available from the stock  
**O** - Collection with inverted rebate option



# DRE

Innovative, waterproof door frame  
manufactured in Poland



## Waterproofness confirmed by tests

DRE WaterProof door frame won't swell or deform, even after a month of complete immersion in water! This is thanks to innovative materials and a precise manufacturing process.



## Proven design

DRE WaterProof door frame is visually identical to MDF models. It features the same decorative finishes. This allows you to match door frames with different properties and use them in the same space while maintaining a consistent aesthetic.



## Polish production and full quality control

To ensure complete control over the production cycle, a dedicated plastics processing facility has been established. This allows for oversight of every stage of DRE WaterProof door frame production process. This ensures the highest standards of workmanship.

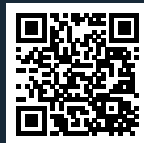


## Ecological approach and second life of raw materials

Wood flour is used to produce the door frame. It's a waste product from plants that process MDF, chipboards, and solid wood. Its new use has led to the creation of a durable and aesthetically pleasing product in the spirit of sustainable development.



**More on the website**  
[www.dre.pl/waterproof](http://www.dre.pl/waterproof)



### Proprietary technology

After four years of research and development, Polish experts created a unique formula. It combines wood flour with synthetic materials and strength-enhancing additives – all in a strictly controlled extrusion process.

# ILIS



ILIS 3 - bigio



ILIS 3 - cubanit

## DECORS

|                |             |              |           |
|----------------|-------------|--------------|-----------|
| STANDARD GLOSS | bianco      | magnolia     | moro      |
| METALIC GLOSS  | cubanit     | gabbiano     | bigio     |
| STANDARD MATT  | bianco matt | cemento matt | moro matt |

## STANDARD OPTIONS

- edge whitout rebate
- door leaf covered with glossy laminate, standard matt
- stiles and rails made of MDF
- magnetic/mechanical lock for a simple key, bathroom lock, cylinder lock or magnetic economy lock and hinges in black (for moro, moro matt decors), white (for bianco, bianco matt decors) and steel for other decors.
- glass pane MAT DRE 4 mm thick in ILIS 1-3
- core made of 20 mm MDF board in ILIS 4
- complex safe 8 mm glass pane MAT DRE in ILIS 5
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)

## OPTION WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and 4 mm transparent glass in ILIS 1 - 3
- complex safe 8 mm glass pane transparent in ILIS 5
- holes for ventilation sleeves
- sliding door - 2043 mm height

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- door leaf „100”
- ventilation undercut
- recuperative shortcut -8 mm
- cover-up strip for double leaf non-rebated door
- double leaf door door leaf price x2

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

## ILIS MODELS



ILIS 1



ILIS 2



ILIS 3



ILIS 4



ILIS 5

Sliding system - it is possible to use SPAZIO CD sliding system with a standard door leaf height of 2043 mm.

**Gloss laminate.** 0.7-0.8 mm of thickness is a modern laminate with a high degree of gloss, giving the effect of a mirror reflection. It is characterized by a perfectly smooth surface with increased scratch resistance.

**Matt Standard Laminate** with the 0,7-0.8 mm of thickness, the same properties as a high-gloss surface. The only difference is the degree of gloss of the hardcoat layer. Thanks to the pore-free hardcoat coating, the laminate can be used in rooms with the highest hygienic requirements.

# NELLA



NELLA 6 - bianco



NELLA 1 - gabbiano

## DECORS

|                |             |              |           |
|----------------|-------------|--------------|-----------|
| STANDARD GLOSS | bianco      | magnolia     | moro      |
| METALIC GLOSS  | cubanit     | gabbiano     | bigio     |
| STANDARD MATT  | bianco matt | cemento matt | moro matt |



**STANDARD OPTIONS**

- edge whitout rebate
- door leaf covered with glossy laminate, standard matt
- stiles and rails made of MDF
- magnetic/mechanical lock for a simple key, bathroom lock, cylinder lock or magnetic economy lock and hinges in black (for moro, moro matt decors), white (for bianco, bianco matt decors) and steel for other decors.
- glass pane MAT DRE 4 mm thick
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)

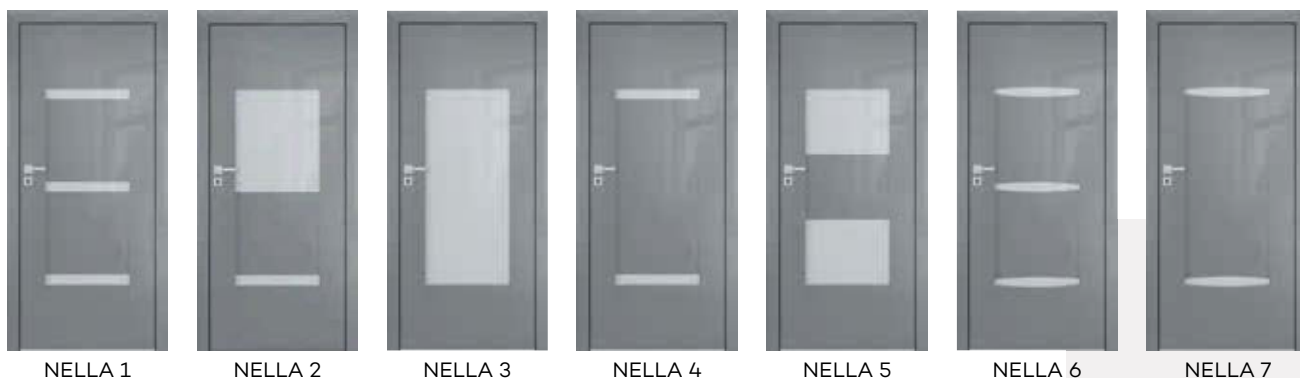
**OPTION WITHOUT EXTRA CHARGE**

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves
- sliding door - 2043 mm height

**OPTIONS AVAILABLE WITH EXTRA CHARGE**

- door leaf „100”
- ventilation undercut
- recuperative shortcut -8 mm
- cover-up strip for double leaf non-rebated door
- double leaf door

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NELLA MODELS**

Sliding system - it is possible to use SPAZIO CD sliding system with a standard door leaf height of 2043 mm.

**Gloss laminate.** 0.7-0.8 mm of thickness is a modern laminate with a high degree of gloss, giving the effect of a mirror reflection. It is characterized by a perfectly smooth surface with increased scratch resistance.

**Matt Standard Laminate** with the 0.7-0.8 mm of thickness, the same properties as a high-gloss surface. The only difference is the degree of gloss of the hardcoat layer. Thanks to the pore-free hardcoat coating, the laminate can be used in rooms with the highest hygienic requirements.

# VETRO D2



VETRO D2 - bigio



VETRO D2 - cubanit

## DECORS

|                |             |              |           |
|----------------|-------------|--------------|-----------|
| STANDARD GLOSS | bianco      | magnolia     | moro      |
| METALIC GLOSS  | cubanit     | gabbiano     | bigio     |
| STANDARD MATT  | bianco matt | cemento matt | moro matt |



ventilation undercut



# VETRO D2

NON-REBATED DOOR LEAVES  
interior doors

## STANDARD OPTIONS

- edge whitout rebate
- door leaf covered with glossy laminate, standard matt
- door leaf frame made of MDF, narrow element with constant width, wide element with variable width
- core made of perforated chipboard
- a magnetic lock for a simple key, a bathroom lock, a cylinder lock or a magnetic economy lock and hinges in black (for moro and moro matt decors), white (for bianco and bianco matt decors) and steel for other decors.
- complex safe MAT DRE 8 mm glass
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)

## OPTION WITHOUT EXTRA CHARGE

- complex safe transparent 8 mm glass pane
- sliding door - 2043 mm height
- 8 mm black laminated glass pane

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- door leaf „100“
  - ventilation undercut
  - cover strip for double leaf door
  - double leaf door
- door leaf price x2

**NOTE:** third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE:** VETRO D2 sliding door leaves do not fit the sliding system with PA frame cassette.

**NOTE:** There is no possibility to shorten door leaf.  
VETRO D2 – meets ventilation requirements for widths "80" - "100" with ventilation undercut

## VETRO D2 MODELS



Sliding system - it is possible to use SPAZIO CD sliding system with a standard door leaf height of 2043 mm.

**Gloss laminate.** 0.7-0.8 mm of thickness is a modern laminate with a high degree of gloss, giving the effect of a mirror reflection. It is characterized by a perfectly smooth surface with increased scratch resistance.

**Matt Standard Laminate** with the 0.7-0.8 mm of thickness, the same properties as a high-gloss surface. The only difference is the degree of gloss of the hardcoat layer. Thanks to the pore-free hardcoat coating, the laminate can be used in rooms with the highest hygienic requirements.



SILIA 10 - cemento matt



SILIA steel BULAJ - bigio



DECORS

|                |             |              |           |
|----------------|-------------|--------------|-----------|
| STANDARD GLOSS | bianco      | magnolia     | moro      |
| METALIC GLOSS  | cubanit     | gabbiano     | bigio     |
| STANDARD MATT  | bianco matt | cemento matt | moro matt |

Note: the option to choose a patterned edge applies only to doors in the bianco decor.

EDGE BANDING PATTERNS



theme 1

theme 2

theme 3

## STANDARD OPTIONS

- edge whitout rebate
- core made of perforated chipboard
- door leaf covered with glossy laminate, standard matt
- edge banding in door leaf colour
- magnetic/mechanical lock for a simple key, bathroom lock, cylinder lock or magnetic economy lock and hinges in black (for moro, moro matt decors), white (for bianco, bianco matt decors) and steel for other decors.
- sockets for 2 hidden recessed Estetic 80 hinges (hinges constitute a part of the door frame)

## OPTION WITHOUT EXTRA CHARGE

- holes for ventilation sleeves
- sliding door - 2043 mm height

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- edge motif 1, 2 or 3 (only bianco color)
- door leaf „100”
- ventilation undercut
- recuperative shortcut -8mm
- cover-up strip for double leaf non-rebated door
- aluminum ventilation grille
- double leaf door

door leaf price x2

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

## SILIA MODELS



SILIA 10  
bianco

SILIA 10  
magnolia

SILIA 10  
gabbiano

BULAJ  
STEEL  
bigio

Sliding system - it is possible to use SPAZIO CD sliding system with a standard door leaf height of 2043 mm.

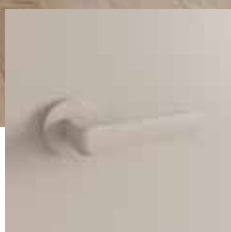
**Gloss laminate.** 0.7-0.8 mm of thickness is a modern laminate with a high degree of gloss, giving the effect of a mirror reflection. It is characterized by a perfectly smooth surface with increased scratch resistance.

**Matt Standard Laminate** with the 0,7-0.8 mm of thickness, the same properties as a high-gloss surface. The only difference is the degree of gloss of the hardcoat layer. Thanks to the pore-free hardcoat coating, the laminate can be used in rooms with the highest hygienic requirements.

# frame construction doors



Frame construction doors are characterized by a modern appearance and excellent durability. In addition, surface finishes with foils, laminates or acrylic varnishes provide durability, ease of care and a wide range of adjustment aesthetic options for interiors.



ORGANIC door handle  
- CASHMERE color



ORGANIC door handle  
- SABIO color

BERGE 6, 7 - sabio acrylic UV varnish

VETRO E



VETRO E - natural halifax oak

## DECORS

|                                 |                     |                        |                      |                  |                  |                    |                   |  |
|---------------------------------|---------------------|------------------------|----------------------|------------------|------------------|--------------------|-------------------|--|
| EGGER<br>LAMINATES<br>1st group | gray halifax<br>oak | natural<br>halifax oak | Tabac<br>halifax oak |                  |                  |                    |                   |  |
| CLEAF<br>LAMINATES<br>2nd group | white elm           | natural<br>elm         | dark<br>elm          |                  |                  |                    |                   |  |
| DRE CELL                        | white matt          | light gray<br>matt     | warm gray<br>matt    | cashmere<br>matt | NEW<br>sage matt | dark olive<br>matt | dark<br>blue matt |  |
|                                 | black<br>matt 2     |                        |                      |                  |                  |                    |                   |  |



VETRO E - natural halifax oak



ventilation undercut



# VETRO E

REBATED AND NON-REBATED DOOR LEAVES

interior doors

## STANDARD OPTIONS

- door leaf surface covered with DRE-CELL foil or laminated, 3 mm synchronous board (EGGER laminate) or 4 mm thick (CLEAF laminate)
- reinforced MDF frame
- core made of tubular chipboard
- DECORMAT tempered laminated 8 mm glass pane with fixed width (regardless the width of the door leaf) or laminated black tempered 8 mm glass pane (opaque) with fixed width (regardless the door leaf width)

## REBATED DOOR LEAF (1st, 2nd group )

- straight edge in black color
- for natural halifax oak decor, the edge in the color of the door leaf or black
- 3 screw-in hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED DOOR LEAF

### (extra charge group 1, 2)

- black non-rebated edge for laminates from 1st and 2nd group
- edge without rebate in the same color as door leaf color in DRE-CELL foil
- for natural halifax oak decor, the edge in the color of the door leaf or black
- sockets for 2 Estetic 80 recessed hinges in steel, black or white color (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

## DOOR FRAMES

- for door leaves from the Vetro E collection in synchronous laminates, we recommend door frames in black matt foil 2 and in CPL laminate natural halifax oak in a longitudinal arrangement, in the second CPL price group
- for door leaves from Vetro E collection in DRE-CELL foils, we recommend door frames in the color of the door leaf

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- ventilation undercut
- non-rebated door leaves 1st, 2nd group
- black fittings for rebated door leaf
- adjustable hinge for rebated door leaf

## SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

**NOTE:** sliding VETRO E door leaves do not fit the sliding system with the PA door frame cassette.

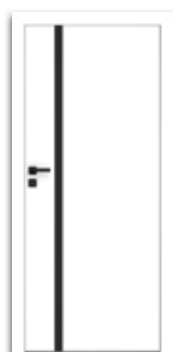
**NOTE:** There is no possibility to shorten door leaf.

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

VETRO E – meets ventilation requirements for widths "80" - "100" with ventilation undercut

**NOTE:** It is required to use together with VETRO rebated door leaf model door frames equipped with 3 hinges.

## VETRO E MODELS



VETRO E  
white matt  
(black glass pane)



VETRO E  
cashmere matt  
(DECORMAT glass pane)



VETRO E  
warm gray matt  
(DECORMAT glass pane)



VETRO E  
sage matt  
(black glass pane)



VETRO E  
dark olive matt  
(black glass pane)



VETRO E  
dark blue matt  
(DECORMAT glass pane)



VETRO E  
gray halifax oak



VETRO E  
halifax oak  
natural



VETRO E  
Tabac halifax oak



VETRO E  
white elm



VETRO E  
natural elm

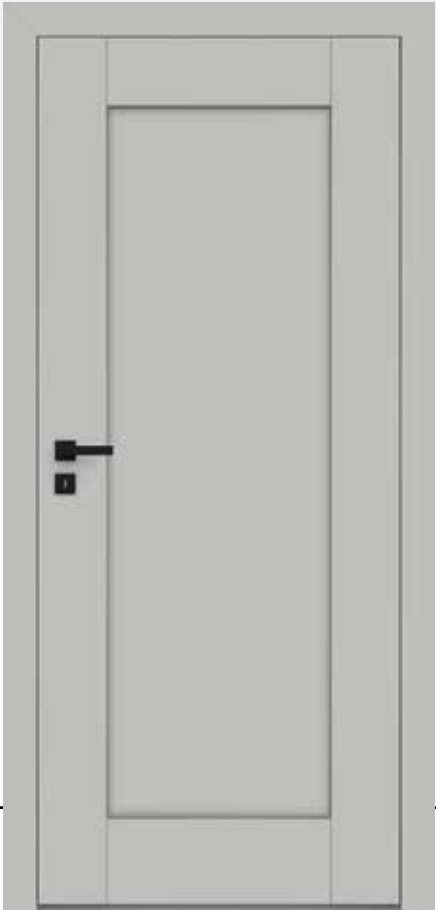


VETRO E  
dark elm

# Estra



ESTRA 10 mirror - cashmere matt



ESTRA 5 - light grey matt

## DECORS

|          |                |                 |                       |               |                     |               |                 |
|----------|----------------|-----------------|-----------------------|---------------|---------------------|---------------|-----------------|
| DRE CELL | white matt     | light gray matt | warm gray matt        | cashmere matt | sage oak (textured) | NEW sage matt | dark olive matt |
|          | dark blue matt | black matt 2    | NEW natur oak premium | evoke oak     | vintage oak         |               |                 |
| 3D       | grand oak      | elm             | Polish oak 3D         |               |                     |               |                 |



## STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- 16mm flat panels
- Estra 7-9 models have black glass pane frame and black muntin frame
- Estra 10 model with a mirror
- Estra 12-14 models have a glazing bar in the color of the door leaf

## OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

## REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

## SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

## DOOR LEAF WITH INVERTED REBATE (extra charge)

- active single door leaf
- straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

**NOTE:** Option available only for matt foil decors and vintage oak, evoke oak, premium natural oak in the standard height of 2043

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaves "90" and "100" standard height 2043
- door leaves "90" and "100" standard height 2110, 2240
- ventilation undercut
- recuperative shortcut -8mm
- door leaf with inverted rebate
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door door leaf price x2

**NOTE:** third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE:** Third hinge Estetic 1821 for doors with inverted rebate (extra charge is added to the price of the door frame)

**NOTE:** It is required to use door frame equipped with 3 hinges together with rebated door leaf ESTRAS.

**NOTE:** Selected configurations of ESTRAS 5 rebated model in matt white are available fromstock.

**NOTE:** Details and technical drawings of ESTRAS 10 model with mirror can be found in the catalogue on page 182.

## ESTRA MODELS



# NESTOR



NESTOR 1 - black matt 2

## DECORS

|          |                |                 |                |               |                     |                  |                 |
|----------|----------------|-----------------|----------------|---------------|---------------------|------------------|-----------------|
| DRE CELL | White matt     | light gray matt | warm gray matt | cashmere matt | sage oak (textured) | NEW<br>sage matt | dark olive matt |
|          | white pine     | siberian elm    | sand oak       | vintage oak   | caramel walnut      | anthracite elm   | dark wenge      |
|          | dark blue matt | black matt 2    |                |               |                     |                  |                 |
| 3D       | Polish oak 3D  |                 |                |               |                     |                  |                 |



NESTOR 10 - warm grey matt



# NESTOR

REBATED, NON-REBATED, WITH INVERTED REBATED DOOR LEAVES

interior doors

## STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- profiled 19mm MDF panels

## REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock for a simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white, gold color - to choose from

## SLIDING DOOR LEAF

- edge without rebate
- socket for hook lock and/or for handles

## DOOR LEAF WITH INVERTED REBATE (EXTRA CHARGE)

- active single door leaf
- straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic lock for a simple key, bathroom lock, cylinder lock or economy lock in steel, black, white, gold - to choose from

**NOTE:** This option is available only for matt foil decors

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- door leaf with inverted rebate
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door

**NOTE:** third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE:** Third hinge Estetic 1821 for doors with inverted rebate (extra charge is added to the price of the door frame)

**NOTE:** It is required to use door frame equipped with 3 hinges together with NESTOR rebated door leaf model.

## OPTIONS WITHOUT EXTRA CHARGE

## NESTOR MODELS



# AURI



AURI 8 - natur oak premium



AURI 4 - dark olive matt

## DECORS

|                     |                      |                   |                  |                                 |             |                          |                   |
|---------------------|----------------------|-------------------|------------------|---------------------------------|-------------|--------------------------|-------------------|
| DRE CELL<br>1st gr. | white<br>(textured)  | White<br>matt     | white<br>pine    | siberian<br>elm                 | sand<br>oak | bleached oak<br>textured | vintage<br>oak    |
|                     | NEW                  |                   |                  |                                 |             |                          |                   |
|                     | natur oak<br>premium | anthracite<br>elm | dark wenge       | marrone<br>chestnut<br>textured | evoke oak   | caramel<br>walnut        | black<br>matt 2   |
| DRE CELL<br>2nd gr. | light gray<br>matt   | warm gray<br>matt | cashmere<br>matt | sage oak<br>(textured)          | NEW         | dark olive<br>matt       | dark<br>blue matt |
| 3D                  | grand oak            | elm               | Polish oak 3D    |                                 |             |                          |                   |



## STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat inserts (AURI 6-8)

## REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with simple key, bathroom lock, cylinder lock or economy lock

## SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

## DOOR LEAF WITH INVERTED REBATE (extra charge)

- active single door leaf
- straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

**NOTE:** Option available only for matt foil decors and vintage oak, evoke oak, premium natural oak in the standard height of 2043

## OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- door leaf with inverted rebate
- black VSG 22.1 safety glass

• AURI 0

• auri 1

• AURI 2, 5

• AURI 3

• auri 4

• auri 6

• AURI 8

• black fittings for rebated door leaf

• adjustable hinge for rebated door leaf

• double leaf door

door leaf price x2

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE:** Third hinge Estetic 1821 for doors with inverted rebate (extra charge is added to the price of the door frame)

**NOTE:** Selected configurations of AURI 0 rebated model in the evoke oak colour are available from stock.

**NOTE: There is possibility to make rebated "40" side panels.** It is required to use door frame equipped with 3 hinges together with AURI rebated door leaf model.

## AURI MODELS



AURI 0



AURI 1



AURI 2



AURI 3



AURI 4



AURI 5



AURI 6

1 glass pane, 4 inserts in the color of the door leaf



AURI 7

inserts in the colour of the door leaf



AURI 8

2 glass panes, 3 inserts in the color of the door leaf

# REVA



REVA 1 -vintage oak



REVA 1 - natur premium oak

## DECORS

|                     |                      |                   |                  |                                 |             |                          |                    |
|---------------------|----------------------|-------------------|------------------|---------------------------------|-------------|--------------------------|--------------------|
| DRE CELL<br>1st gr. | white<br>(textured)  | White<br>matt     | white<br>pine    | siberian<br>elm                 | sand<br>oak | bleached oak<br>textured | vintage<br>oak     |
|                     | NEW                  |                   |                  |                                 |             |                          |                    |
|                     | natur oak<br>premium | anthracite<br>elm | dark wenge       | marrone<br>chestnut<br>textured | evoked oak  | caramel<br>walnut        | black<br>matt 2    |
| DRE CELL<br>2nd gr. | light gray<br>matt   | warm gray<br>matt | cashmere<br>matt | sage oak<br>(textured)          | NEW         | sage matt                | dark olive<br>matt |
|                     |                      |                   |                  |                                 |             |                          | dark<br>blue matt  |
| 3D                  | grand oak            | elm               | Polish oak 3D    |                                 |             |                          |                    |



## STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat inserts (REVA 5-7)

## REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

## SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

## DOOR LEAF WITH INVERTED REBATE (extra charge)

- active single door leaf
- straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

**NOTE:** Option available only for matt foil decors and vintage oak, evoke oak, premium natural oak in the standard height of 2043

## OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- door leaf with inverted rebate
- black VSG 22.1 safety glass
- REVA 1
- REVA 2
- REVA 3.4
- REVA 5
- REVA 7
- black fittings for rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door

door leaf price x2

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE:** Third hinge Estetic 1821 for doors with inverted rebate (extra charge is added to the price of the door frame)

**NOTE: There is possibility to make rebated "40" side panels.**  
**NOTE:** It is required to use door frame equipped with 3 hinges together with REVA rebated door leaf model.

## REVA MODELS



REVA 1



REVA 2



REVA 3



REVA 4



REVA 5  
1 glass pane, 5  
inserts in the colour  
of the door leaf



REVA 6  
inserts in the color  
of the door leaf



REVA 7  
2 glass panes, 4  
inserts in the color  
of the door leaf

# Verso



VERSO 0 - white pine



VERSO 3 - white matt

## DECORS

|          |               |               |
|----------|---------------|---------------|
| DRE CELL | White<br>matt | white<br>pine |
|----------|---------------|---------------|



## STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane

## OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

## REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

## SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

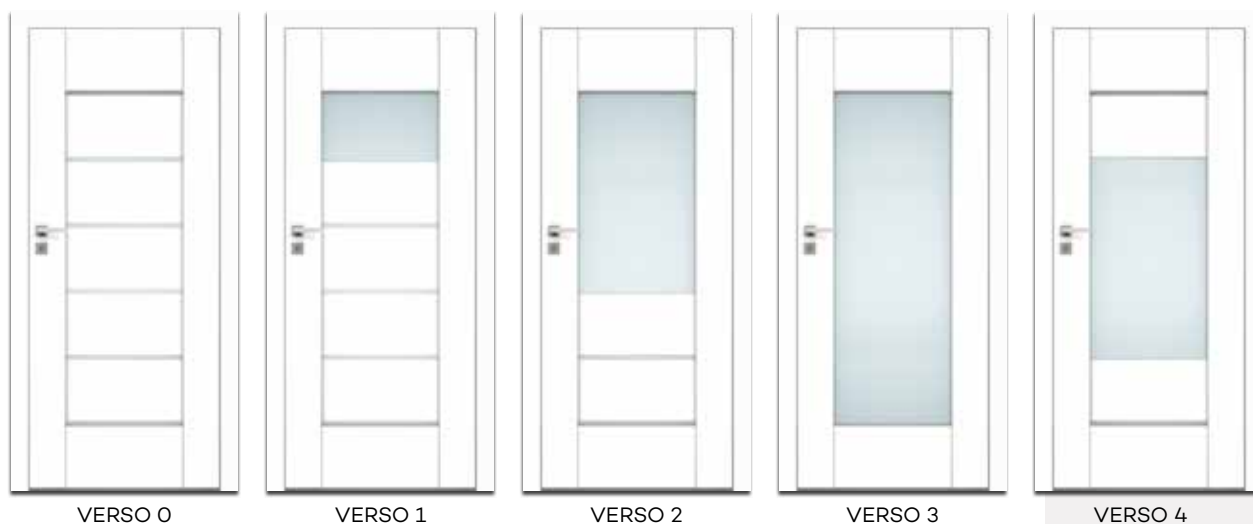
## OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door door leaf price x2

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE:** Selected configurations of VERSO 0 rebated model in white matt are available from stock.

## VERSO MODELS



VERSO 0

VERSO 1

VERSO 2

VERSO 3

VERSO 4

# SOLTE



SOLTE 1 - elm



SOLTE 1 - Siberian elm

## DECORS

|          |                      |                   |               |                                 |             |                          |                    |
|----------|----------------------|-------------------|---------------|---------------------------------|-------------|--------------------------|--------------------|
| DRE CELL | white<br>(textured)  | White<br>matt     | white<br>pine | siberian<br>elm                 | sand<br>oak | bleached oak<br>textured | vintage<br>oak     |
|          | NEW                  |                   |               |                                 |             |                          |                    |
|          | natur oak<br>premium | anthracite<br>elm | dark wenge    | marrone<br>chestnut<br>textured | evoke oak   | caramel<br>walnut        | light gray<br>matt |
|          |                      | black<br>matt 2   |               |                                 |             |                          |                    |
| 3D       | grand oak            | elm               | Polish oak 3D |                                 |             |                          |                    |



## STANDARD OPTIONS

- stiles made of wood-based panels
- glass pane MAT DRE 4 mm thick (SOLTE 2 - 3)
- flat panel insert (SOLTE 1 - 2)

## OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

## REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

## SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door door leaf price x2

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE:** There is possibility to make rebated "40" side panels.

**NOTE:** It is required to use door frame equipped with 3 hinges together with SOLTE rebated door leaf model.

## SOLTE MODELS



SOLTE 1



SOLTE 2



SOLTE 3

FOSCA



FOSCA 0 - grand oak



FOSCA 6 - grand oak

DECORS

|          |                      |                   |               |                                 |             |                          |                    |
|----------|----------------------|-------------------|---------------|---------------------------------|-------------|--------------------------|--------------------|
| DRE CELL | white<br>(textured)  | White<br>matt     | white<br>pine | siberian<br>elm                 | sand<br>oak | bleached oak<br>textured | vintage<br>oak     |
|          | NEW                  |                   |               |                                 |             |                          |                    |
|          | natur oak<br>premium | anthracite<br>elm | dark wenge    | marrone<br>chestnut<br>textured | evoke oak   | caramel<br>walnut        | light gray<br>matt |
|          |                      |                   |               |                                 |             |                          |                    |
|          | black<br>matt 2      |                   |               |                                 |             |                          |                    |
| 3D       | grand oak            | elm               | Polish oak 3D |                                 |             |                          |                    |



## STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat panel insert coated with silver laminate (FOSCA 1-3) or in door leaf colour (FOSCA 4-6)

## OPTION WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

## REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

## SLIDING SYSTEM DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door door leaf price x2

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE:** There is possibility to make rebated „40" side panels.

**NOTE:** It is required to use door frame equipped with 3 hinges together with FOSCA rebated door leaf model.

## FOSCA MODELS



FOSCA 0  
5 pcs. of panes



FOSCA 1  
3 pcs. of panes,  
2 pcs. of HDF panels



FOSCA 2  
1 pc. of glass,  
4 pcs. of HDF panels



FOSCA 3  
5 pcs. of HDF panels



FOSCA 4  
3 pcs. of panes,  
2 pcs. of HDF panels



FOSCA 5  
1 pc. of glass,  
4 pcs. of HDF panels



FOSCA 6  
5 pcs. of HDF panels



FOSCA 1-3  
(4mm HDF insert  
coated with silver  
laminate)



FOSCA 4-6  
(4mm HDF insert  
coated in door leaf  
colour)

# ELSA



ELSA A3 and ELSA O – sand oak



ELSA B – anthracite elm

## DECORS

|          |               |            |          |             |                |            |
|----------|---------------|------------|----------|-------------|----------------|------------|
| DRE CELL | White matt    | white pine | elm sand | elm vintage | anthracite elm | dark wenge |
| 3D       | Polish oak 3D |            |          |             |                |            |

### DOOR HANDLE WITH A BACKPLATE

The promotion applies to rebated and non-rebated door leaves from ELSA collection in DRE-Cell veneer and 3D foil. Handle model and finish color to choose from: WEGA, ATRIA, ARC-TUS, POLARIS, ORION, ZETA, AVIOR, MIMOSA and ALTAIR handles and a backplate for a simple key or a cylinder insert or a bathroom lock. The promotion lasts while stocks last.



## STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat panel insert (ELSA A), profiled 19 mm MDF panels (ELSA B)

## OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

## REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

## SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

## **NOTE: Rebated "40" side panels available.**

It is required to use door frame equipped with 3 hinges together with ELSA rebated door leaf model.

ELSA collection is divided into A and B:

A - flat panel insert in door leaf colour

B - 19 mm convex panel insert in door leaf colour



cross-section of  
ELSA A



cross-section of  
ELSA B

## ELSA MODELS



ELSA A



ELSA A1



ELSA A2



ELSA A3



ELSA A4



ELSA B5



ELSA B6



ELSA B7



ELSA O



ELSA B

# PREMIUM



PREMIUM 0, side panel - vintage oak



PREMIUM 0 - bleached oak textured

## DECORS

|          |                      |                   |               |                                 |             |                          |                    |
|----------|----------------------|-------------------|---------------|---------------------------------|-------------|--------------------------|--------------------|
| DRE CELL | white<br>(textured)  | White<br>matt     | white<br>pine | siberian<br>elm                 | sand<br>oak | bleached oak<br>textured | vintage<br>oak     |
|          | NEW                  |                   |               |                                 |             |                          |                    |
|          | natur oak<br>premium | anthracite<br>elm | dark wenge    | marrone<br>chestnut<br>textured | evoke oak   | caramel<br>walnut        | light gray<br>matt |
|          |                      |                   |               |                                 |             |                          |                    |
|          | black<br>matt 2      |                   |               |                                 |             |                          |                    |
| 3D       | grand oak            | elm               | Polish oak 3D |                                 |             |                          |                    |



# PREMIUM

REBATED, NON-REBATED, WITH INVERTED REBATED DOOR LEAVES

interior doors

## STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane

## OPTION WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

## REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with simple key, bathroom lock, cylinder lock or economy lock

## SLIDING SYSTEM DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

**NOTE: There is possibility to make rebated „40“ side panels.**

NOTE: It is required to use door frame equipped with 3 hinges together with PREMIUM rebated door leaf model.

## DOOR LEAF WITH INVERTED REBATE (extra charge)

- active single door leaf
- straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

**NOTE:** Option available only for matt foil decors and vintage oak, evoke oak, premium natural oak in the standard height of 2043

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- door leaf with inverted rebate
- black fittings for rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE:** Third hinge Estetic 1821 for doors with inverted rebate (extra charge is added to the price of the door frame)

## PREMIUM MODELS



PREMIUM 0  
PREMIUM 4\*  
PREMIUM 8\*\*



PREMIUM 1  
PREMIUM 5\*  
PREMIUM 9\*\*



PREMIUM 2  
PREMIUM 6\*  
PREMIUM 10\*\*



PREMIUM 3  
PREMIUM 7\*  
PREMIUM 11\*\*



PREMIUM 12  
2 glass panes, 6  
inserts in the colour  
of the door leaf



PREMIUM 13  
2 glass panes, 6  
inserts coated with  
a silver laminate

In PREMIUM 12 and 13 models, from the top edge there are used two glass panes.



PREMIUM 0-3  
(4 mm glass pane)



\* PREMIUM 4-7, 12  
(4 mm HDF inserts in  
door leaf colour)



\*\* PREMIUM 8-11, 13  
(4mm HDF inserts,  
coated with a silver  
laminate)

# PIANO



PIANO 0 - Polish oak 3D



PIANO 9 - grand oak



## DECORS

|          |                      |                   |               |                                 |             |                          |                    |
|----------|----------------------|-------------------|---------------|---------------------------------|-------------|--------------------------|--------------------|
| DRE CELL | white<br>(textured)  | White<br>matt     | white<br>pine | siberian<br>elm                 | sand<br>oak | bleached oak<br>textured | vintage<br>oak     |
|          | NEW                  |                   |               |                                 |             |                          |                    |
|          | natur oak<br>premium | anthracite<br>elm | dark wenge    | marrone<br>chestnut<br>textured | evoke oak   | caramel<br>walnut        | light gray<br>matt |
|          |                      | black<br>matt 2   |               |                                 |             |                          |                    |
| 3D       | grand oak            | elm               | Polish oak 3D |                                 |             |                          |                    |



panel PIANO 9-12

# PIANO

## PIANO

REBATED, NON-REBATED DOOR LEAVES  
interior doors

### STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- filling with convex panel thickness 16 mm (PIANO 1-2, PIANO 5-6) or 19 mm convex panel (PIANO 9-12)

### OPTION WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

### REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

### SLIDING SYSTEM DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

### NOTE: There is possibility to make rebated „40“ side panels.

It is required to use door frame equipped with 3 hinges together with PIANO rebated door leaf model.

### OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

## PIANO MODELS



Door leaf width: single leaf "60" ÷ "100", double leaf rebated "120" ÷ "200", double leaf non-rebated "120" ÷ "180".  
Technical information: door frames: pp. 144-167, accessories: pp. 168-174 and 181, door leaves: pp. 182-195.

# scala



SCALA O, SCALA B2 - white matt



SCALA O - sand oak



## DECORS

|          |                   |                |               |                           |           |                       |                 |
|----------|-------------------|----------------|---------------|---------------------------|-----------|-----------------------|-----------------|
| DRE CELL | white (textured)  | White matt     | white pine    | siberian elm              | sand oak  | bleached oak textured | vintage oak     |
|          | NEW               |                |               |                           |           |                       |                 |
|          | natur oak premium | anthracite elm | dark wenge    | marrone chestnut textured | evoke oak | caramel walnut        | light gray matt |
|          |                   |                |               |                           |           |                       |                 |
|          | black matt 2      |                |               |                           |           |                       |                 |
|          |                   |                |               |                           |           |                       |                 |
| 3D       | grand oak         | elm            | Polish oak 3D |                           |           |                       |                 |

### DOOR HANDLE WITH A BACKPLATE

The promotion applies to rebated and non-rebated door leaves from SCALA collection in DRE-Cell veneer and 3D foil. Handle model and finish color to choose from: WEGA, ATRIA, ARCTUS, POLARIS, ORION, ZETA, AVIOR, MIMOSA and ALTAIR handles and a backplate for a simple key or cylinder insert or a bathroom lock. The promotion lasts while stocks last.



## STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat panel insert (SCALA A), 19 mm profiled MDF panels (SCALA B)

## OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

## REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

## SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

## NOTE: Rebated "40" side panels available.

It is required to use door frame equipped with 3 hinges together with SCALA rebated door leaf model.

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door door leaf price x2

NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)



panel SCALA A, A1-A7



panel SCALA B, B1-B7

## SCALA MODELS



SCALA A/B



SCALA A1/B1



SCALA A2/B2



SCALA A3/B3



SCALA A4/B4



SCALA A5/B5



SCALA A6/B6



SCALA A7/B7



SCALA O

# LUMIO



LUMIO 1 - alpine white

## DECORS

| FINISH | white<br>alpine | bleached<br>craft oak | riviera oak | rustic oak |
|--------|-----------------|-----------------------|-------------|------------|
|--------|-----------------|-----------------------|-------------|------------|



LUMIO 1 - bleached craft oak



## STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat inserts (LUMIO 7-9)

## OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves
- 4mm HDF flat panel gloss black lacquered in LUMIO 1, 7, 9 models - instead of a glass pane

## REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- a deadbolt/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- black VSG 22.1 safety glass
- LUMIO 1
- LUMIO 2
- LUMIO 3, 6
- LUMIO 4
- LUMIO 5
- LUMIO 7
- LUMIO 9
- black fittings for rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door

door leaf price x2

**NOTE:** 3 hinges door frames should be used with LUMIO rebated door leaves .

**NOTE:** Selected configurations of LUMIO 1 and LUMIO 9 models are available from stock in the colour alpine white.

## LUMIO MODELS



LUMIO 1



LUMIO 2



LUMIO 3



LUMIO 4



LUMIO 5



LUMIO 6



LUMIO 7  
1 pc. of pane, 4 pcs.  
of inserts in the co-  
lour of the door leaf



LUMIO 8  
inserts in the door  
leaf color



LUMIO 9  
2 pcs. of panes, 3 pcs.  
of inserts in the colo-  
ur of the door leaf



VICO 1 - bleached craft oak



VICO 4 - riviera oak



DECORS

|        |              |                    |             |            |
|--------|--------------|--------------------|-------------|------------|
| FINISH | alpine white | bleached craft oak | riviera oak | rustic oak |
|--------|--------------|--------------------|-------------|------------|

## STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- flat inserts (VICO 5-7)

## OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves
- 4mm HDF flat panel gloss black lacquered in VICO 1, 5, 7 models - instead of a glass pane

## REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- a deadbolt/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- black VSG 22.1 safety glass
- VICO 1
- VICO 2
- VICO 3.4
- VICO 5
- VICO 7
- black fittings for rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door

door leaf price x2

**NOTE:** 3 hinges door frames should be used with rebated door leaves VICO .

## VICO MODELS



VICO 1



VICO 2



VICO 3



VICO 4



VICO 5  
1 glass pane, 5  
inserts in the colour  
of the door leaf



VICO 6  
inserts in the colour  
of the door leaf



VICO 7  
2 pcs. of panes, 4 pcs.  
of inserts in the colo-  
ur of the door leaf

# TRIESTA



TRIESTA 0 - evoke oak



TRIESTA 2 - Siberian elm

## DECORS

|          |                     |               |                                 |             |                          |                |
|----------|---------------------|---------------|---------------------------------|-------------|--------------------------|----------------|
| DRE CELL | white<br>(textured) | white<br>pine | siberian<br>elm                 | sand<br>oak | bleached oak<br>textured | vintage<br>oak |
|          | anthracite<br>elm   | dark wenge    | marrone<br>chestnut<br>textured | evoke oak   | caramel<br>walnut        |                |

# TRIESTA

REBATED, NON-REBATED DOOR LEAVES  
interior doors

## STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane

## REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

## SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

## OPTION WITHOUT ADDITIONAL CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door door leaf price x2

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE:** For TRIESTA rebated door leaves, door frames with 3 hinges should be used.

## TRIESTA MODELS



TRIESTA 0



TRIESTA 1



TRIESTA 2



TRIESTA 3

# ENA



ENA 1, ENA 4 - sand oak



ENA 0 - vintage oak

## DECORS

|          |                     |                   |               |                                 |             |                          |                    |
|----------|---------------------|-------------------|---------------|---------------------------------|-------------|--------------------------|--------------------|
| DRE CELL | white<br>(textured) | White<br>matt     | white<br>pine | siberian<br>elm                 | sand<br>oak | bleached oak<br>textured | vintage<br>oak     |
|          | black<br>matt 2     | anthracite<br>elm | dark wenge    | marrone<br>chestnut<br>textured | evoke oak   | caramel<br>walnut        | light gray<br>matt |
| 3D       | grand oak           | elm               | Polish oak 3D |                                 |             |                          |                    |



## STANDARD OPTIONS

- stiles made of wood-based panels
- MAT DRE 4 mm glass pane

## OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

## REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

## SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door door leaf price x2

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE:** It is required to use door frames equipped with 3 hinges together with ENA rebated door leaf model .

## ENA MODELS



ENA 0



ENA 1



ENA 2



ENA 3



ENA 4



ENA 5

OTTO

NEW



OTTO 4 - warm grey



OTTO 4 - sage matt

DECORS

|              |            |                 |                |               |           |                 |                |
|--------------|------------|-----------------|----------------|---------------|-----------|-----------------|----------------|
| DRE CELL     | white matt | light gray matt | warm gray matt | cashmere matt | sage matt | dark olive matt | dark blue matt |
| black matt 2 |            |                 |                |               |           |                 |                |



## STANDARD OPTIONS

- external frames made of MDF boards
- internal frame made of plywood and MDF boards with tubular chipboard filling
- glass pane MAT DRE 4 mm thick

## NON-REBATED OPENING DOOR LEAF

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

## SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

## OPTION WITHOUT ADDITIONAL CHARGE

- transparent glass
- holes for ventilation sleeves

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
  - door leaf "90" and "100"
  - ventilation undercut
  - recuperative shortcut -8mm
  - cover strip for double non-rebated door leaf
  - double leaf door door leaf price x2
- NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

## OTTO MODELS



OTTO 1  
cashmere matt



OTTO 2  
cashmere matt



OTTO 3  
cashmere matt



OTTO 4  
cashmere matt

# VOLTA

NEW



VOLTA 3 - black matt 2



VOLTA 2 - sage matt

## DECORS

|              |            |                 |                |               |               |                 |                |
|--------------|------------|-----------------|----------------|---------------|---------------|-----------------|----------------|
| DRE CELL     | white matt | light gray matt | warm gray matt | cashmere matt | NEW sage matt | dark olive matt | dark blue matt |
| black matt 2 |            |                 |                |               |               |                 |                |



Magnet lock and Factor handrail



30mm muntin



# VOLTA

## VOLTA

NON-REBATED DOOR LEAVES

interior doors

### STANDARD OPTIONS

- MDF frame, 80 mm rail
- 6 mm thick laminated transparent or milky glass
- holes for mounting a handrail (you need to buy a handrail separately – choose Factor or Nomi)

### NON-REBATED OPENING DOOR LEAF

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnet lock
- no locking option for simple key, toilet and cylinder locks

### EXTRA CHARGE OPTIONS

- door leaf „100”
- black Factor handrail
- black Nomi handrail

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE:** There is no possibility to shorten door leaf.



Factor handrail



Nomi handrail

## VOLTA MODELS



VOLTA 1



VOLTA 2



VOLTA 3



VOLTA 4



VOLTA 5

# VETRO D1



VETRO D1 - natur premium oak



VETRO D1 - grand oak

## DECORS

|          |                      |                    |               |                                 |             |                          |                    |
|----------|----------------------|--------------------|---------------|---------------------------------|-------------|--------------------------|--------------------|
| DRE CELL | white<br>(textured)  | White<br>matt      | white<br>pine | siberian<br>elm                 | sand<br>oak | bleached oak<br>textured | vintage<br>oak     |
|          | NEW                  |                    |               |                                 |             |                          |                    |
|          | natur oak<br>premium | anthracite<br>elm  | dark wenge    | marrone<br>chestnut<br>textured | evoke oak   | caramel<br>walnut        | toffee oak*<br>*** |
|          |                      |                    |               |                                 |             |                          |                    |
|          | black<br>matt 2      | light gray<br>matt |               |                                 |             |                          |                    |
| 3D       | grand oak            | elm                | Polish oak 3D |                                 |             |                          |                    |

\*\*\* decor available only in horizontal wood grain

ventilation undercut



# VETRO D1

REBATED, NON-REBATED DOOR LEAVES  
interior doors

## STANDARD OPTIONS

- reinforced MDF frame: narrow element with fixed width, wide element with variable width
- core made of tubular chipboard
- 8 mm tempered glass with fixed width, (regardless of the door leaf width)

## OPTIONS WITHOUT EXTRA CHARGE

- door leaf with revers positioning of glass pane

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- ventilation undercut
- black tempered laminated glass pane
- adjustable hinge for rebated door leaf

## REBATED DOOR LEAF

- R5 edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge) ONLY

### White matt

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock
- non-rebated door leaf

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

## SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

**NOTE:** Door leaf VETRO D in sliding version is not complementary product to sliding system hidden in the wall PA.

**NOTE:** There is no possibility to shorten door leaf.

VETRO D – meets ventilation requirements for widths "80" - "100" with ventilation undercut.

**NOTE:** It is required to use door frame equipped with 3 hinges together with VETRO rebated door leaf model.

## VETRO D1 MODELS



VETRO D1  
transparent glass



VETRO D1  
decormat



VETRO D1  
decormat brown



VETRO D1  
decormat graphite



BERGE 6 - white



BERGE 5 - ashen



DECORS

|         |       |          |       |       |       |
|---------|-------|----------|-------|-------|-------|
| PAINTED | white | NEW      | NEW   | latte | ashen |
|         |       | cashmere | sabio |       |       |

white - UV acrylic varnish - RAL 9003  
cashmere - NCS S2002-Y50R  
sabio - NCS S3005-G80Y  
latte - Flugger 4362, NCS S1505-Y50R  
ashen - RAL 7035

## STANDARD OPTIONS

- door leaf painted with acrylic UV varnish
- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- profiled 19mm MDF panels

## OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

## REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color - to choose from

## SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door

door leaf price x2

**NOTE: It is required to use door frame equipped with 3 hinges together with BERGE rebated door leaf model .**

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitutes solid base.

## BERGE MODELS



BERGE 1

BERGE 2

BERGE 3

BERGE 4

BERGE 5

BERGE 6

BERGE 7

# EVEN



EVEN 0 - white



EVEN 2 - latte



## DECORS

|         |       |          |       |       |       |
|---------|-------|----------|-------|-------|-------|
|         |       | NEW      | NEW   |       |       |
| PAINTED | white | cashmere | sabio | latte | ashen |

white - UV acrylic varnish - RAL 9003  
cashmere - NCS S2002-Y50R  
sabio - NCS S3005-G80Y  
latte - Flugger 4362, NCS S1505-Y50R  
ashen - RAL 7035

# EVEN

## EVEN

REBATED AND NON-REBATED DOOR LEAVES  
interior doors

### STANDARD OPTIONS

- door leaf painted with acrylic UV varnish
- stiles made of wood-based panels
- MAT DRE 4 mm glass pane

### OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

### REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

### SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

### OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- cover strip for double non-rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door door leaf price x2

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE: It is required to use door frame equipped with 3 hinges together with rebated door leaf.**

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitutes solid base.

## EVEN MODELS



EVEN 0



EVEN 1



EVEN 2



EVEN 3



EVEN 4



EVEN 5  
2 glass panes, 4  
inserts in the color  
of the door leaf



EVEN 6  
inserts in the colour  
of the door leaf

# NESTOR



NESTOR 12 - white



NESTOR 10 - cashmere

## DECORS

|         |       |          |       |       |       |
|---------|-------|----------|-------|-------|-------|
| PAINTED | white | NEW      | NEW   | latte | ashen |
|         |       | cashmere | sabio |       |       |

white - UV acrylic varnish - RAL 9003  
cashmere - NCS S2002-Y50R  
sabio - NCS S3005-G80Y  
latte - Flugger 4362, NCS S1505-Y50R  
ashen - RAL 7035



# NESTOR

REBATED AND NON-REBATED DOOR LEAVES, WITH INVERTED REBATED

interior doors

## STANDARD OPTIONS

- door leaf painted with acrylic UV varnish
- stiles made of wood-based panels
- MAT DRE 4 mm glass pane
- profiled 19mm MDF panels

## OPTIONS WITHOUT EXTRA CHARGE

- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane
- holes for ventilation sleeves

## REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock for a simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white, gold color - to choose from

## SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

## DOOR LEAF WITH INVERTED REBATE

### (extra charge)

- active single door leaf
- straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic lock for a simple key, bathroom lock, cylinder lock or economy lock in steel, black, white, gold - to choose from

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- plastic ventilation sleeves
- non-rebated door leaf
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- door leaf with inverted rebate
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- adjustable hinge for rebated door leaf
- double leaf door

door leaf price x2

**NOTE:** third Estetic 80 hinge for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE:** Third hinge Estetic 1821 for doors with inverted rebate (extra charge is added to the price of the door frame)

**NOTE:** It is required to use together with NESTOR rebated door leaf model door frames equipped with 3 hinges.

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitutes solid base.

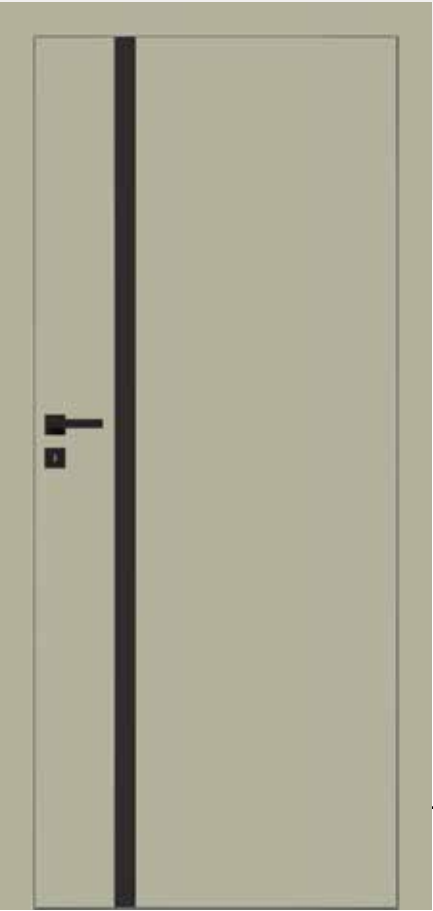
## NESTOR MODELS



# VETRO E



VETRO E - latte



VETRO E - sabio, black laminated glass



## DECORS

|         |       |          |       |       |       |
|---------|-------|----------|-------|-------|-------|
| PAINTED | white | NEW      | NEW   | latte | ashen |
|         |       | cashmere | sabio |       |       |

white - UV acrylic varnish - RAL 9003  
cashmere - NCS S2002-Y50R  
sabio - NCS S3005-G80Y  
latte - Flugger 4362, NCS S1505-Y50R  
ashen - RAL 7035

# VETRO E

REBATED AND NON-REBATED DOOR LEAVES  
interior doors

## STANDARD OPTIONS

- door leaf painted with acrylic UV varnish
- reinforced MDF frame: narrow element with fixed width, wide element with variable width
- core made of tubular chipboard
- DECORMAT tempered laminated 8 mm glass pane with fixed width (regardless the width of the door leaf) or laminated black tempered 8 mm glass pane (opaque) with fixed width (regardless the door leaf width)

## REBATED DOOR LEAF

- straight edge
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED DOOR LEAF (EXTRA CHARGE)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic simple key lock, bathroom lock, cylinder insert lock or economic lock in steel, black or white color

## SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- ventilation undercut
  - non-rebated door leaf
  - black fittings for rebated door leaf
  - adjustable hinge for rebated door leaf
- NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE:** sliding VETRO E door leaves do not fit the sliding system with the PA door frame cassette.

**NOTE:** There is no possibility to shorten door leaf.

VETRO E – meets ventilation requirements for widths "80" - "100" with ventilation undercut

**NOTE:** It is required to use together with VETRO rebated door leaf model door frames equipped with 3 hinges.

To ensure the highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitutes solid base.

## VETRO E MODELS



VETRO E  
white (black glass)



VETRO E  
cashmere (black glass)



VETRO E  
sabio (black glass)

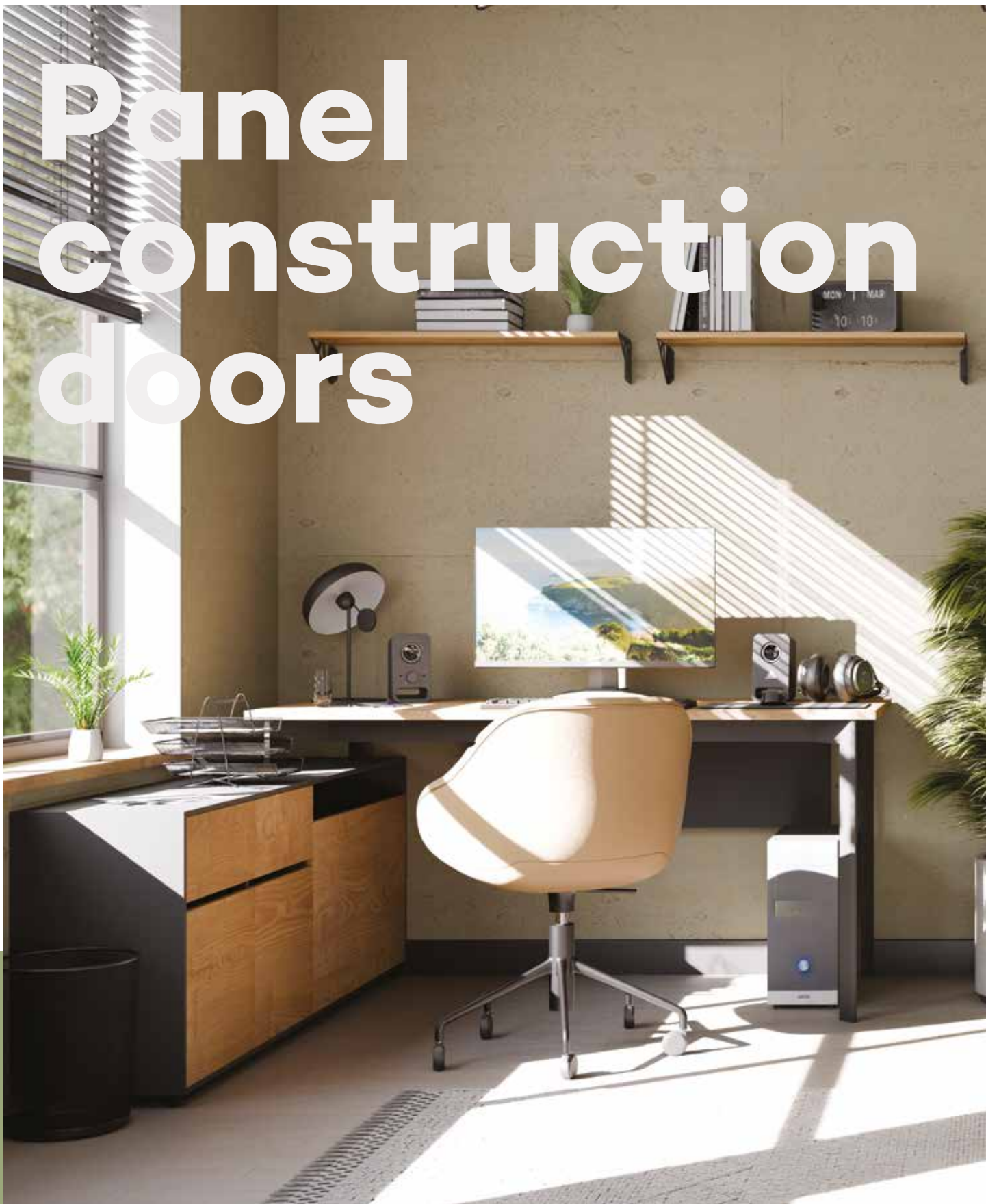


VETRO E  
latte (DECORMAT glass)



VETRO E  
ashen (DECORMAT glass)

# Panel construction doors



Panel construction doors are covered with foils, laminates or acrylic lacquers. They combine aesthetics, durability and wide personalization possibilities, while being economical and functional solution.



RIVIA 10 - marrone chestnut/black ST

# NOVA



NOVA 80 - sage oak (structure), brushed gold inlay



NOVA 70 - warm grey matt

## DECORS

|              |               |                 |                |                |                     |                  |                 |
|--------------|---------------|-----------------|----------------|----------------|---------------------|------------------|-----------------|
| DRE<br>CELL1 | white matt    | light gray matt | warm gray matt | cashmere matt  | sage oak (textured) | NEW<br>sage matt | dark olive matt |
|              |               | dark blue matt  | antique copper | oxide concrete |                     |                  |                 |
| CPL          | black ST      |                 |                |                |                     |                  |                 |
| Inlays       | brushed steel | brushed gold    | moro matt      |                |                     |                  |                 |



**NOTE:** the Silent package applies to rebated and non-rebated single leaf door.

**STANDARD OPTIONS**

- door leaf frame made of softwood
- core made of „honeycomb“
- glass pane MAT DRE 4 mm thick
- the edge in the color of the door leaf or black
- concrete oxide and antique copper decors available only with black edge

**OPTIONS WITHOUT EXTRA CHARGE**

- ventilation sleeves
- three hinges - applies to rebated door leaf
- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane

**REBATED DOOR LEAF**

- straight edge
- 2 silver screw-in pivot hinges
- silver or black deadbolt lock with a simple key, bathroom lock, cylinder lock or economic lock

**NON-REBATED OPENING DOOR LEAF (extra charge)**

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock for a simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white, gold color - to choose from

**SLIDING DOOR LEAF**

- edge whitout rebate
- socket for hook lock and/or for handles

**DOOR LEAF WITH INVERTED REBATE (extra charge)**

- active single door leaf
- straight edge

- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic lock for a simple key, bathroom lock, cylinder lock or economy lock in steel, black, white, gold - to choose from
- does not apply to door leaves with antique copper or oxide concrete decors

**DOOR FRAMES**

- for door leaves from NOVA collection it is recommended to use door frames in the same colour as door leaf or in black matt 2 decor

**OPTIONS AVAILABLE WITH EXTRA CHARGE**

- Silent 37dB package (dropping seal + acoustic filling) - NOVA 10, 50 - 80
- core made of tubular chipboard
- non-rebated door leaf
- door leaf "90", "100"
- ventilation undercut
- recuperative shortcut -8mm
- door leaf with inverted rebate
- plastic ventilation grille
- aluminum ventilation grille
- black fittings for rebated door leaf
- It is possible to buy only the steel BULAJ in black or stainless steel at a price

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE:** Third hinge Estetic 1821 for doors with inverted rebate (extra charge is added to the price of the door frame)

**NOTE: THE SILENT PACKAGE APPLIES TO REBATED AND NON-REBATED SINGLE LEAF DOOR.**

**NOVA MODELS**

NOVA 10



NOVA 20



NOVA 30



NOVA 40



NOVA 50



NOVA 60



NOVA 70



NOVA 80



# NOVA



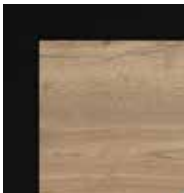
NOVA 10 - natural halifax oak



NOVA 80 - natural halifax oak

## DECORS

|                                 |                     |                        |                        |
|---------------------------------|---------------------|------------------------|------------------------|
| EGGER<br>LAMINATES<br>1st group | gray halifax<br>oak | natural<br>halifax oak | Tabac hali-<br>fax oak |
|                                 | white elm           | natural<br>elm         | dark<br>elm            |
|                                 | brushed<br>steel    | brushed<br>gold        | more matt              |



The option of combining the door frame in the DRE-Cell black matt 2 foil and natural halifax oak laminate



**NOTE:** the Silent package applies to rebated and non-rebated single leaf door.

**STANDARD OPTIONS**

- door leaf surface is coated with laminated, synchronous 3 mm or 4 mm thick board
- door leaf frame made of softwood
- core made of „honeycomb“
- glass pane MAT DRE 4 mm thick
- edgeband in black colour
- for natural halifax oak decor, the edge in the color of the door leaf or black
- NOVA 50 - 80 Vertical inlays made of laminate: brushed steel, brushed gold or more matt

**OPTIONS WITHOUT EXTRA CHARGE**

- ventilation sleeves
- three hinges - applies to rebated door leaf
- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane

**REBATED DOOR LEAF**

- straight edge
- 2 silver screw-in pivot hinges
- silver or black deadbolt lock with a simple key, bathroom lock, cylinder lock or economic lock

**NON-REBATED OPENING DOOR LEAF (extra charge)**

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color - to choose from

**SLIDING DOOR LEAF**

- edge whitout rebate
- socket for hook lock and/or for handles

**DOOR FRAMES**

- for door leaves from NOVA collection we recommend door frames in DRE-CELL black matt 2 foil and in CPL laminate natural halifax oak for door leaves made in laminate natural halifax oak, in longitudinal arrangement in the second CPL price group

**OPTIONS AVAILABLE WITH EXTRA CHARGE**

- Silent 37dB package (dropping seal + acoustic filling)NOVA 10,50-80 1st gr. of Egger laminates
- stabilising insert tubular chipboard
- non-rebated door leaf
- door leaf „100“
- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- black fittings for rebated door leaf
- It is possible to buy only the steel BULAJ in black or stainless steel at a price

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE: THE SILENT PACKAGE APPLIES TO REBATED AND NON-REBATED SINGLE LEAF DOOR.**

steel BULAJ NOVA 30 - in the steel or black colour. Available only MAT or transparent glass pane.

**NOVA MODELS**

NOVA 10



NOVA 20



NOVA 30



NOVA 40



NOVA 50



NOVA 60



NOVA 70



NOVA 80



# WOOD



WOOD M1 design W2 - dark oak



WOOD M1 pattern W1 - dark oak

## DECORS

| DECORS | light oak | classic oak | dark oak |
|--------|-----------|-------------|----------|
|        |           |             |          |



# WOOD

## WOOD

NON-REBATED DOOR LEAVES

interior doors

### STANDARD OPTIONS

- door leaf surface coated with the primer material, overprinted with the pattern and varnished
- matt lacquer
- door leaf frame made of MDF
- stabilising insert honeycomb
- glass pane MAT DRE 4 mm thick

### NON-REBATED DOOR LEAF

- edge without rebate in the colour of the door leaf
- sockets for 2 recessed Estetic 80 hinges in steel, black or white color (hinges constitute a part of the door frame)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color - to choose from

### DOOR FRAMES

- for the door leaves from the WOOD collection, we recommend to use lacquered frames made in the DRE-PRINT technology in the colour of door leaf unit

### OPTION WITHOUT EXTRA CHARGE

- holes for ventilation sleeves
- glass pane DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass pane

### OPTIONS AVAILABLE WITH EXTRA CHARGE

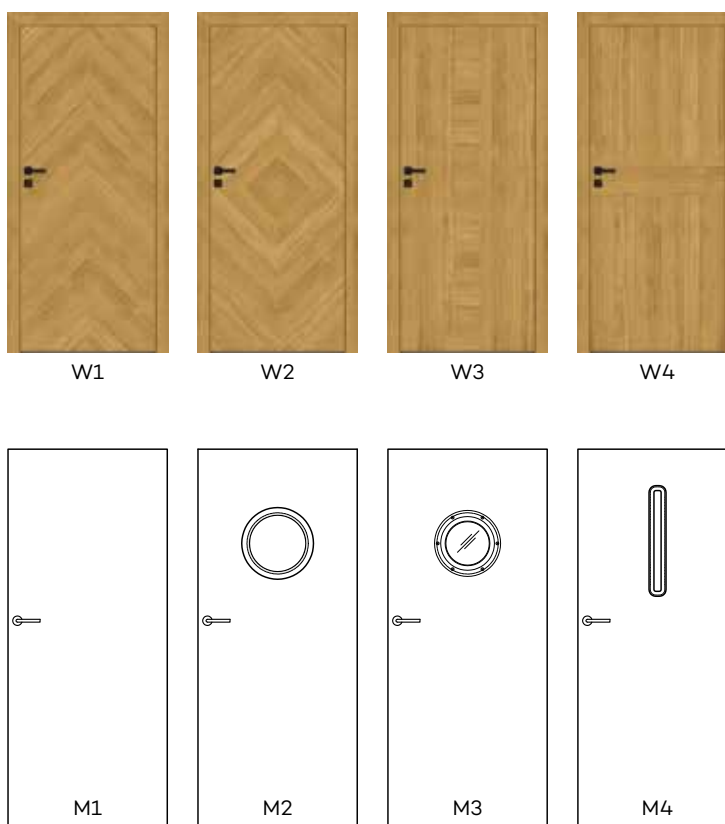
- door leaf „100“
- stabilising insert tubular chipboard
- ventilation undercut
- aluminum ventilation grille

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

### MODEL OPTIONS WITH POSSIBILITY TO CHOOSE GRAPHIC PATTERNS W1-W4 :

- M1 - full door leaf, without glazing
- M2 - MDF bulaj in black matt decor
- M3 - steel BULAJ in steel or black colour (only MATT or transparent glass pane available)
- M4 - MDF frame in black matt decor

## WOOD MODELS



Width of door leaf: single-leaf "60"-100"

Technical information: door frames: pp. 144-167, accessories: pp. 168-174 and 181, door leaves: pp. 182-195.



GRAFI M4 - G2

DECORS

25 graphic designs to choose from.

More on page 178 of the catalogue and on [www.dre.pl](http://www.dre.pl). Top quality digital printing secured with matt or gloss varnish, which guarantees print and colour durability.



GRAFI M1 - G17



fig. 1



White edge,  
white lock



Black edge,  
black toilet door lock

## STANDARD HIGH GLOSS LACQUERED DOOR LEAF

- door leaf surface coated with the primer material, overprinted with the pattern and varnished (colour of the door leaf primed surface - white)
- high gloss lacquer
- door leaf frame made of MDF
- core made of tubular chipboard
- MAT DRE glass pane 4 mm thick (model M2, M4)

## STANDARD MATT LACQUERED DOOR LEAF

- door leaf surface coated with the primer material, overprinted with the pattern and varnished (colour of the door leaf primed surface - white)
- matt lacquer
- door leaf frame made of MDF
- core made of „honeycomb“
- MAT DRE glass pane 4 mm thick (model M2, M4)

## NON-REBATED DOOR LEAF

- edge without rebate in white or black colour fig.1
- sockets for 2 recessed Estetic 80 hinges in white, steel or black color (hinges constitute a part of the door frame)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color - to choose from

## DOOR FRAMES

- for GRAFI collection , we recommend to use white, black lacquered door frames made in DRE-PRINT technology, or door frames in black matt 2

## OPTION WITHOUT EXTRA CHARGE

- holes for ventilation sleeves
- DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass (model M2, M4)

## OPTIONS AVAILABLE WITH EXTRA CHARGE

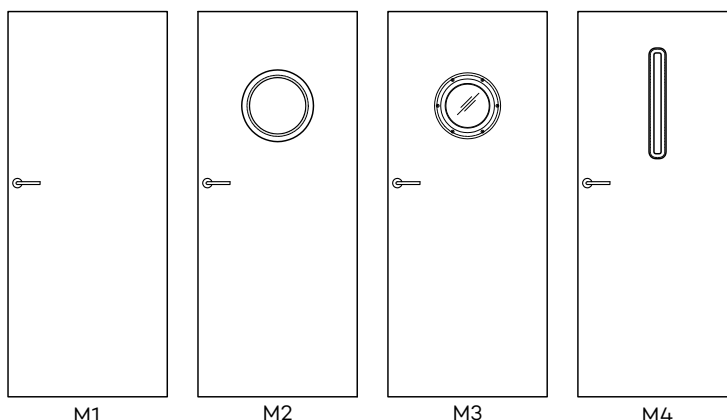
- door leaf „100“
- ventilation undercut
- tubular chipboard filling in matt varnished doors
- aluminum ventilation grille

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

## MODEL OPTIONS TO BE CHOSEN WITH THE POSSIBILITY OF USAGE OF GRAPHIC PATTERNS G1-G25:

- M1 - full door leaf, without glazing
- M2 - MDF bulaj in black matt decor
- M3 - steel BULAJ in steel or black colour (only MATT or transparent glass pane available)
- M4 - MDF frame in black matt decor

## GRAFI MODELS



Designs of 25 graphics available on page 178 of the catalogue and on the website [www.dre.pl](http://www.dre.pl)



LUX 10 - birch

DECORS

|        |           |            |             |                |       |       |        |
|--------|-----------|------------|-------------|----------------|-------|-------|--------|
| DECORS | pavio oak | viking oak | country oak | cannero walnut | birch | wenge | uranus |
|--------|-----------|------------|-------------|----------------|-------|-------|--------|



LUX 20 - viking oak



Black edge,  
black toilet door lock

## STANDARD OPTIONS

- door leaf surface is coated with primer material in the colour of decor and varnished
- high gloss lacquer
- door leaf frame made of MDF
- core made of perforated chipboard
- MAT DRE glass pane 4 mm thick (model LUX 20, LUX 40)

## NON-REBATED DOOR LEAF

- edge without rebate in black colour fig.1
- sockets for 2 recessed Estetic 80 hinges in black, white or steel color (hinges constitute a part of the door frame)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color - to choose from

## DOOR FRAMES

- for door leaves from LUX collection we recommend to use door frames lacquered in the same colour as the door leaf unit or in black matt decor 2

## OPTION WITHOUT EXTRA CHARGE

- holes for ventilation sleeves
- DECORMAT BROWN, DECORMAT GRAPHITE and transparent glass (model LUX 20, LUX 40)

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- door leaf „100“
- ventilation undercut
- aluminum ventilation grille

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

steel BULAJ LUX 30- in the steel or black colour. Available only MAT or transparent glass pane.

## LUX MODELS



LUX 10



LUX 20



LUX 30



LUX 40

# RIVIA



RIVIA 10 - marrone chestnut / black ST



RIVIA 70 - marrone chestnut /white matt



## DECORS

|          |                   |                |               |                           |                       |                |                 |
|----------|-------------------|----------------|---------------|---------------------------|-----------------------|----------------|-----------------|
| DRE CELL | White matt        | white pine     | siberian elm  | sand oak                  | bleached oak textured | vintage oak    | walnut          |
|          | NEW               |                |               |                           |                       |                |                 |
|          | natur oak premium | anthracite elm | dark wenge    | marrone chestnut textured | evoke oak             | caramel walnut | toffee oak* *** |
|          |                   |                |               |                           |                       |                |                 |
|          | light gray matt   | silver         |               |                           |                       |                |                 |
| 3D       | grand oak         | elm            | Polish oak 3D |                           |                       |                |                 |

\*decor available while stocks last, \*\*\*decor only in horizontal grain



Rivia 20 white matt base Rivia 20 black ST base

## STANDARD OPTIONS

- door leaf frame made of softwood
- core made of tubular chipboard
- glass pane white bark 4 mm thick

## OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila” or „window blind”
- ventilation sleeves
- three hinges - applies to rebated door leaf

## REBATED DOOR LEAF

- straight edge, uniform flat glazing frame
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, uniform flat glazing frame
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

## SLIDING DOOR LEAF

- edge without rebate, uniform flat glazing frame
- socket for hook lock and/or for handles

\*\*\* In RIVIA 70 and 120 models, the insert in the selected color has vertical graining, except for the toffee oak color. In other models, inserts have horizontal graining.

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf)

RIVIA 20, 30

RIVIA 40, 50

- white frost VSG 22.1 safe, complex glass pane

RIVIA 20, 30

RIVIA 40, 50

- non-rebated door leaf
- door leaf width "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- black fittings for rebated door leaf

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE:** The door leaf is made in white matt or black ST with a choice of center stripe decor. The edge of the door leaf is in the color of the central stripe. RIVIA 40 - BULAJ is covered with white or black PVC foil, RIVIA 50 - BULAJ is covered with silver foil.

By default, the configurator selects the colour of the door frame in the same colour as the middle strip of the door leaf unit.

## RIVIA MODELS



RIVIA 10



RIVIA 20



RIVIA 30



RIVIA 40



RIVIA 50



RIVIA 60



RIVIA 70\*\*\*



RIVIA 80



RIVIA 90



RIVIA 100



RIVIA 110



RIVIA 120\*\*\*



RIVIA 130

# Galeria Alu



GALERIA ALU 20 - anthracite elm



GALERIA ALU 50 - acacia



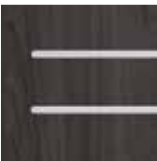
## DECORS

|               |                   |                   |                |              |                           |                       |                |
|---------------|-------------------|-------------------|----------------|--------------|---------------------------|-----------------------|----------------|
| DRE CELL      | white (textured)  | White matt        | white pine     | siberian elm | sand oak                  | bleached oak textured | vintage oak    |
|               |                   | NEW               |                |              |                           |                       |                |
|               | walnut            | natur oak premium | anthracite elm | dark wenge   | marrone chestnut textured | evoke oak             | caramel walnut |
|               | toffee oak**, *** | light gray matt   | silver         |              |                           |                       |                |
| 3D            | grand oak         | elm               | Polish oak 3D  |              |                           |                       |                |
| CPL laminate* | white             | milky white       | ashen          | dark gray    | concrete 2                | gray oak              | welsh oak      |
|               | acacia            | celini walnut     | walnut         | honey oak    | NEW                       | natural hickory       | roasted walnut |
|               | NEW               | NEW               |                |              |                           |                       |                |
|               | light Casella oak | cashmere          |                |              |                           |                       | black ST       |

\* laminate available in models 10, 20, 30, 50, 60

\*\*decor available while stocks last,

\*\*\* decor available only in horizontal wood grain



8mm inserts located in one plane with the door leaf surface on both sides

# GALERIA

## Galeria Alu

REBATED, NON-REBATED DOOR LEAVES  
interior doors

### STANDARD OPTIONS

- door leaf frame made of softwood
- core made of tubular chipboard
- edge with a radius R 2.5 mm for 0.15-0.2 mm CPL laminates, except for white, milky white, ash, cashmere.
- decorative inserts 8 mm
- glass pane white bark 4 mm thick

### OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila” or „window blind”
- ventilation sleeves
- three hinges – applies to rebated door leaf

### REBATED DOOR LEAF

- straight edge, flat glazing bar
- 2 silver screw-in pivot hinges
- a deadbolt lock with a simple key, a bathroom lock, a cylinder insert or an economic lock
- straight edge or edge with a radius R 2.5 mm made by direct-forming (in CPL laminate)

### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, flat glazing bar
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

### SLIDING DOOR LEAF

- edge without rebate, flat glazing bar
- socket for hook lock and/or for handles

**NOTE: passive door leaf GALERIA ALU 20, 21, 22, 23, 24, 25, 60 without horizontal inserts in a uniform grain.**

### OPTIONS AVAILABLE WITH EXTRA CHARGE

- Silent 37dB package (dropping seal + acoustic filling) - GALERIA ALU 10 - 60
- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf)  
GALERIA ALU 11, 13, 23  
GALERIA ALU 21  
GALERIA ALU 24, 25  
GALERIA ALU 12, 22
- white frost VSG 22.1 safe, complex glass pane  
GALERIA ALU 11  
GALERIA ALU 13, 23  
GALERIA ALU 21  
GALERIA ALU 24  
GALERIA ALU 25  
GALERIA ALU 12  
GALERIA ALU 22
- non-rebated door leaf
- door leaf „90” and „100”
- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- double leaf door

leaf price x2

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE: THE SILENT PACKAGE APPLIES TO REBATED AND NON-REBATED SINGLE LEAF DOOR.**

## GALERIA ALU MODELS



GALERIA ALU  
10



GALERIA ALU  
20



GALERIA ALU  
30



GALERIA ALU  
50



GALERIA ALU  
60



GALERIA ALU  
11



GALERIA ALU  
12



GALERIA ALU  
13



GALERIA ALU  
21



GALERIA ALU  
22



GALERIA ALU  
23



GALERIA ALU  
24



GALERIA ALU  
25



# FINEA FINEA B



FINEA 60 - sand oak



FINEA 40 - vintage oak

## DECORS

|          |                     |                      |                   |                 |                                 |                          |                   |
|----------|---------------------|----------------------|-------------------|-----------------|---------------------------------|--------------------------|-------------------|
| DRE CELL | white<br>(textured) | White<br>matt        | white<br>pine     | siberian<br>elm | sand<br>oak                     | bleached oak<br>textured | vintage<br>oak    |
|          | NEW                 |                      |                   |                 |                                 |                          |                   |
|          | walnut              | natur oak<br>premium | anthracite<br>elm | dark wenge      | marrone<br>chestnut<br>textured | evoke oak                | caramel<br>walnut |
|          | toffee oak*<br>***  | light gray<br>matt   | silver            |                 |                                 |                          |                   |
| 3D       | grand oak           | elm                  | Polish oak 3D     |                 |                                 |                          |                   |
|          |                     |                      |                   |                 |                                 |                          |                   |

\*decor available while stocks last, \*\*\*decor only in horizontal grain

# FINEA and FINEA B

REBATED, NON-REBATED DOOR LEAVES  
interior doors

## STANDARD OPTIONS

- door leaf frame made of softwood
- core made of tubular chipboard
- glass pane white bark 4 mm thick

## OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila” or „window blind”
- ventilation sleeves
- three hinges - applies to rebated door leaf

## REBATED DOOR LEAF

- straight edge, flat glazing bar
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, flat glazing bar
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

## SLIDING DOOR LEAF

- edge without rebate, flat glazing bar
- socket for hook lock and/or for handles

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)  
FINEA 20, FINEA B 20  
FINEA 30, 50, 60, FINEA B 30, 50, 60
- white frost VSG 22.1 safe, complex glass pane  
FINEA 20, FINEA B 20  
FINEA 30, FINEA B 30  
FINEA 50, 60, FINEA B 50, 60
- non-rebated door leaf
- door leaf width "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- black fittings for rebated door leaf

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

## FINEA and FINEA B MODELS



# DECO



DECO 20 - concrete 2, black SLIM frame



DECO 30 - elm

## DECORS

|                 |                                                                        |                             |                   |                 |                                 |                          |                   |
|-----------------|------------------------------------------------------------------------|-----------------------------|-------------------|-----------------|---------------------------------|--------------------------|-------------------|
| DRE CELL        | white<br>(textured)                                                    | White<br>matt               | white<br>pine     | siberian<br>elm | sand<br>oak                     | bleached oak<br>textured | vintage<br>oak    |
|                 | walnut                                                                 | NEW<br>natur oak<br>premium | anthracite<br>elm | dark wenge      | marrone<br>chestnut<br>textured | evoke oak                | caramel<br>walnut |
|                 | toffee oak*,<br>***                                                    | light gray<br>matt          | silver            |                 |                                 |                          |                   |
| 3D              | grand oak                                                              | elm                         | Polish oak 3D     |                 |                                 |                          |                   |
|                 |                                                                        |                             |                   |                 |                                 |                          |                   |
| CPL<br>Laminate | white                                                                  | milky white                 | ashen             | dark<br>gray    | concrete 2                      | gray oak                 | welsh oak         |
|                 | acacia                                                                 | celini<br>walnut            | walnut            | honey oak       | NEW<br>natural hickory          | roasted<br>walnut        | black<br>ST       |
|                 | NEW<br>light Casel-<br>la oak                                          | NEW<br>cashmere             |                   |                 |                                 |                          |                   |
|                 | *while stock last<br>*** decor available only in horizontal wood grain |                             |                   |                 |                                 |                          |                   |



## STANDARD OPTIONS

- door leaf frame made of softwood
- edge with a radius R 2.5 mm for CPL laminates with a thickness of 0.15-0.2 mm, except for white, milky white, ash grey, cashmere
- core made of „honeycomb“
- glass pane white bark 4 mm thick
- flat 4mm HDF panel in DECO 40

## OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila“ or „window blind“
- ventilation sleeves
- three hinges - applies to rebated door leaf

## REBATED DOOR LEAF

- straight edge, flat glazing frame in the door leaf decor or black Slim
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock
- rounded frame, straight edge or edge with a radius R 2.5 mm made using the directforming method (in CPL laminate)

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, flat glazing frame in the door leaf decor or black Slim
- sockets for 2 hidden recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock
- edge without rebate, rounded glazing frame (in CPL laminate)

## SLIDING SYSTEM DOOR LEAF

- edge without rebate and optionally: flat glazing frame in the door leaf decor or black Slim or rounded glazing frame
- socket for hook lock and/or for handles
- edge without rebate, rounded glazing frame (in CPL laminate)

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- decorative glass MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (for door leaf)
- white frost VSG 22.1 safe, complex glass pane
- stabilising insert tubular chipboard
- non-rebated door leaf
- door leaf „90“ and „100“
- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- double leaf door

leaf price x2

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

## DECO MODELS



DECO 10



DECO 20



DECO 30



DECO 40



DECO 10  
with SLIM black  
glass pane frame



DECO 20  
with SLIM black  
glass pane frame



DECO 30  
with SLIM black  
glass pane frame



DECO 40  
with SLIM black  
glass pane frame

# Modern



MODERN 20 - white matt



MODERN 30 - marrone chestnut textured

## DECORS

|                 |                               |                             |                   |                 |                                 |                          |                   |
|-----------------|-------------------------------|-----------------------------|-------------------|-----------------|---------------------------------|--------------------------|-------------------|
| DRE CELL        | white<br>(textured)           | White<br>matt               | white<br>pine     | siberian<br>elm | sand<br>oak                     | bleached oak<br>textured | vintage<br>oak    |
|                 | walnut                        | NEW<br>natur oak<br>premium | anthracite<br>elm | dark wenge      | marrone<br>chestnut<br>textured | evoke oak                | caramel<br>walnut |
|                 | toffee oak*<br>***            | light gray<br>matt          | silver            |                 |                                 |                          |                   |
| 3D              | grand oak                     | elm                         | Polish oak 3D     |                 |                                 |                          |                   |
| CPL<br>Laminate | white                         | milky white                 | ashen             | welsh oak       | acacia                          | celini<br>walnut         | walnut            |
|                 | honey oak                     | NEW<br>natural<br>hickory   | roasted<br>walnut | black<br>ST     | dark<br>gray                    | concrete 2               | gray oak          |
|                 | NEW<br>light Casel-<br>la oak | NEW<br>cashmere             |                   |                 |                                 |                          |                   |

\*while stock last  
\*\*\* decor available only in horizontal wood grain



# Modern

## Modern

DOOR LEAVES - REBATED, NON-REBATED, WITH VARIABLE HEIGHTS

interior doors

### STANDARD OPTIONS

- door leaf frame made of softwood
- core made of „honeycomb“
- glass pane white bark 4 mm thick

### OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila“ or „window blind“
- ventilation sleeves
- three hinges - applies to rebated door leaf

### REBATED DOOR LEAF

- straight edge, flat glass pane frame (in CPL laminate - rounded) in door leaf decor or black Slim, 4 mm flat HDF panels
- 2 pcs. of silver screw-in hinges, 3 pcs. with variable heights
- single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, flat glass pane frame (in CPL laminate - rounded), in door leaf decor or black Slim, 4 mm flat HDF panels
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

### SLIDING DOOR LEAF ( does not apply to height 1983)

- edge without rebate and optionally: flat glazing frame in the door leaf decor or black Slim, flat HDF panels 4 mm thick or rounded glazing frame, profiled MDF panels 19 mm thick
- socket for hook lock and/or for handles
- in CPL laminate, edge without rebate and optionally: rounded glass pane frame in the colour of the door leaf or black Slim 4 mm flat HDF panels

### OPTIONS AVAILABLE WITH EXTRA CHARGE

- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE, (applies to door leaf)
  - MODERN 20
  - MODERN 30
  - MODERN 40
  - MODERN 50
  - white frost VSG 22.1 safe, complex glass pane
  - MODERN 20
  - MODERN 30
  - MODERN 40
  - MODERN 50
  - stabilising insert:
  - core made of: tubular chipboard (1983 and 2043)
  - tubular chipboard (2110 and 2240)
  - door leaf „90“ and „100“ (1983 and 2043)
  - door leaf "90" and "100"(2110 i 2240)
  - non-rebated door leaf
  - ventilation undercut
  - recuperative shortcut -8mm
  - plastic ventilation grille
  - aluminum ventilation grille
  - cover strip for double non-rebated door leaf
  - black fittings for rebated door leaf
  - double leaf door
- leaf price x2
- NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)
- NOTE:** In rebated door leaves covered with laminates from the CPL group, it is possible to choose a door leaf with an edge radius of R=2.5 mm, except for white, milky white, ash, cashmere.

## MODERN MODELS



MODERN 10



MODERN 20



MODERN 30



MODERN 40



MODERN 50



MODERN 10  
with SLIM black  
glass pane frame



MODERN 20  
with SLIM black  
glass pane frame



MODERN 30  
with SLIM black  
glass pane frame



MODERN 40  
with SLIM black  
glass pane frame



MODERN 50  
with SLIM black  
glass pane frame

# Plus



PLUS 30 height 2240 - white matt



PLUS 30 - grey oak

## DECORS

|                 |                               |                             |                   |                 |                                 |                          |                   |
|-----------------|-------------------------------|-----------------------------|-------------------|-----------------|---------------------------------|--------------------------|-------------------|
| DRE CELL        | white<br>(textured)           | White<br>matt               | white<br>pine     | siberian<br>elm | sand<br>oak                     | bleached oak<br>textured | vintage<br>oak    |
|                 | walnut                        | NEW<br>natur oak<br>premium | anthracite<br>elm | dark wenge      | marrone<br>chestnut<br>textured | evoke oak                | caramel<br>walnut |
|                 | toffee oak*<br>***            | light gray<br>matt          | silver            |                 |                                 |                          |                   |
| 3D              | grand oak                     | elm                         | Polish oak 3D     |                 |                                 |                          |                   |
| CPL<br>Laminate | white                         | milky white                 | ashen             | welsh oak       | acacia                          | celini<br>walnut         | walnut            |
|                 | honey oak                     | NEW<br>natural<br>hickory   | roasted<br>walnut | black<br>ST     | dark<br>gray                    | concrete 2               | gray oak          |
|                 | NEW<br>light Casel-<br>la oak | NEW<br>cashmere             |                   |                 |                                 |                          |                   |

\*while stock last  
\*\*\* decor available only in horizontal wood grain



## STANDARD OPTIONS

- door leaf frame made of softwood
- core made of „honeycomb“
- glass pane white bark 4 mm thick

## OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila“ or „window blind“
- ventilation sleeves
- three hinges - applies to rebated door leaf

## REBATED DOOR LEAF

- straight edge, flat glass pane (in CPL laminate - rounded), 4 mm thick HDF flat panels
- 2 pcs. of silver screw-in hinges, 3 pcs. with variable heights
- single-point mortise lock for simple key, for bathroom lock, for cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, flat glass pane frame (in CPL laminate - rounded), 4 mm flat HDF panels
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

## SLIDING DOOR LEAF ( does not apply to height 1983)

- edge without rebate, 4 mm flat HDF panels and optional-ly: flat glass pane frame or rounded glass pane frame (only rounded in CPL laminate)
- socket for hook lock and/or for handles

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)
- PLUS 20

PLUS 40, 50, 60, 70, 80

PLUS 30

- opal glass VSG 22.1, safety composite

PLUS 20, 50, 60

PLUS 30

PLUS 40

PLUS 70, 80

- filling: tubular chipboard (1983 and 2043) tubular chipboard (2110 and 2240)

- door leaf „90“ and „100“ (1983 and 2043)

- door leaf "90" and "100"(2110 i 2240)

- non-rebated door leaf

- ventilation undercut

- recuperative shortcut -8mm

- plastic ventilation grille

- aluminum ventilation grille

- cover strip for double non-rebated door leaf

- black fittings for rebated door leaf

- double leaf door

leaf price x2

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE:** colours equivalent: W0118 - WHITE

**NOTE:** In rebated door leaves covered with laminates from the CPL group, it is possible to choose a door leaf with an edge radius of R=2.5 mm, except for white, milky white, ash, cashmere.

**NOTE:** Different heights are available in all models of PLUS collection.

Door leaf, dependent on selected height option - 1983 mm, 2110 mm or 2240 mm is dedicated to door frames with three hinges in corresponding heights.

## PLUS MODELS



PLUS 10



PLUS 20



PLUS 30



PLUS 40



PLUS 50



PLUS 60



PLUS 70



PLUS 80

# STANDARD



STANDARD 40S - chestnut marrone structure



STANDARD 10 - evoke oak door frame black matt 2

## DECORS

|          |                      |                      |                   |                 |                                 |                          |                   |
|----------|----------------------|----------------------|-------------------|-----------------|---------------------------------|--------------------------|-------------------|
| DRE CELL | white<br>(textured)  | White<br>matt        | white<br>pine     | siberian<br>elm | sand<br>oak                     | bleached oak<br>textured | vintage<br>oak    |
|          | NEW                  |                      |                   |                 |                                 |                          |                   |
|          | walnut               | natur oak<br>premium | anthracite<br>elm | dark wenge      | marrone<br>chestnut<br>textured | evoke oak                | caramel<br>walnut |
|          | toffee<br>oak**, *** | light gray<br>matt   | silver            |                 |                                 |                          |                   |
| 3D       | grand oak            | elm                  | Polish oak 3D     |                 |                                 |                          |                   |
|          |                      |                      |                   |                 |                                 |                          |                   |

\*decor available while stocks last, \*\*\*decor only in horizontal grain



# STANDARD

## STANDARD

REBATED, NON-REBATED DOOR LEAVES  
interior doors

### STANDARD OPTIONS

- door leaf frame made of softwood
- core made of „honeycomb“
- glass pane white bark 4 mm thick

### OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila“ or „window blind“
- ventilation sleeves
- three hinges - applies to rebated door leaf

### REBATED DOOR LEAF

- straight edge, flat glazing bar
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

**All orders in the investment standard require approval of The Investment Department. The investment standard is defined by door frame passage, with opened door leaf at 90 degree, respectively for interior doors: "80" 800 mm, "90" 900 mm.**

### NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, flat glazing bar
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

### SLIDING DOOR LEAF

- edge without rebate and optional: flat or rounded glazing frame
- socket for hook lock and/or for handles

**NOTE:** the Silent package applies to rebated and non-rebated single leaf door.

**NOTE:** Selected configurations of STANDARD 10 rebated model in the evoke oak color are available from stock.

### OPTIONS AVAILABLE WITH EXTRA CHARGE

- 37dB silent package (dropping seal + acoustic insert) - STANDARD 10
  - glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)
  - STANDARD 20, 20s, 40, 40s, BULAJ MDF
  - STANDARD 50, 50s
  - STANDARD 30, 30s
  - STANDARD 60
  - white frost VSG 22.1 safe, complex glass pane
  - STANDARD 20, 20s, 40, 40s
  - STANDARD 50, 50s, MDF BULAJ
  - STANDARD 30, 30s
  - STANDARD 60
  - stabilising insert tubular chipboard
  - non-rebated door leaf
  - door leaf „90“ and „100“
  - rebated door leaf "110" ( only STANDARD 10)
  - upper single point mortise lock (only STANDARD 10 with tubular chipboard and fixed door frame)
  - ventilation undercut
  - recuperative shortcut -8mm
  - plastic ventilation grille
  - aluminum ventilation grille
  - non-rebated double door closing strip
  - non-rebated
  - black fittings for rebated door leaf
  - double leaf door door leaf price x 2
  - it is possible to buy only steel BULAJ in black or steel color - included in the price
- NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

## STANDARD MODELS



STANDARD 10



STANDARD 20



STANDARD 20s



STANDARD 30



STANDARD 30s



STANDARD 40



STANDARD 40s



STANDARD 50



STANDARD 50s



STANDARD 60



BULAJ MDF



BULAJ steel



deadbolt lock upper



37 dB



Steel black BULAJ\*\*



Steel BULAJ\*\*

\*\* only matt or transparent glass available,

# FANO



FANO 30s - white matte



FANO 30S - grand oak

## DECORS

|          |                     |                      |                   |                 |                                 |                          |                   |
|----------|---------------------|----------------------|-------------------|-----------------|---------------------------------|--------------------------|-------------------|
| DRE CELL | white<br>(textured) | White<br>matt        | white<br>pine     | siberian<br>elm | sand<br>oak                     | bleached oak<br>textured | vintage<br>oak    |
|          | NEW                 |                      |                   |                 |                                 |                          |                   |
|          | walnut              | natur oak<br>premium | anthracite<br>elm | dark wenge      | marrone<br>chestnut<br>textured | evoke oak                | caramel<br>walnut |
|          | toffee oak*<br>***  | light gray<br>matt   | silver            |                 |                                 |                          |                   |
| 3D       | grand oak           | elm                  | Polish oak 3D     |                 |                                 |                          |                   |
|          |                     |                      |                   |                 |                                 |                          |                   |

\*decor available while stocks last, \*\*\*decor only in horizontal grain



## STANDARD OPTIONS

- door leaf frame made of softwood
- core made of „honeycomb“
- glass pane white bark 4 mm thick

## OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila“ or „window blind“
- ventilation sleeves
- three hinges - applies to rebated door leaf

## REBATED DOOR LEAF

- straight edge, flat glazing bar
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, flat glazing frame, 19 mm thick MDF profiled panels
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

## SLIDING DOOR LEAF

- edge without rebate, rounded or flat glazing frame, 19 mm thick profiled MDF panel
- socket for hook lock and/or for handles

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)  
FANO 20, 20s  
FANO 30, 30s
- white frost VSG 22.1 safe, complex glass pane  
FANO 20, 20s  
FANO 30, 30s
- stabilising insert tubular chipboard
- non-rebated door leaf
- door leaf „90“ and „100“
- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- double leaf door leaf price x2

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

## FANO MODELS



FANO 10



FANO 20



FANO 20s



FANO 30



FANO 30s

# Arte



ARTE 40 - sand oak



ARTE 20 - anthracite elm

## DECORS

|          |                     |                      |                   |                 |                                 |                          |                   |
|----------|---------------------|----------------------|-------------------|-----------------|---------------------------------|--------------------------|-------------------|
| DRE CELL | white<br>(textured) | White<br>matt        | white<br>pine     | siberian<br>elm | sand<br>oak                     | bleached oak<br>textured | vintage<br>oak    |
|          |                     | NEW                  |                   |                 |                                 |                          |                   |
|          | walnut              | natur oak<br>premium | anthracite<br>elm | dark wenge      | marrone<br>chestnut<br>textured | evoke oak                | caramel<br>walnut |
|          | toffee oak*<br>***  | light gray<br>matt   | silver            |                 |                                 |                          |                   |
| 3D       | grand oak           | elm                  | Polish oak 3D     |                 |                                 |                          |                   |

\*decor available while stocks last, \*\*\*decor only in horizontal grain



## STANDARD OPTIONS

- door leaf frame made of softwood
- core made of „honeycomb“
- glass pane white bark 4 mm thick

## OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila“ or „window blind“
- ventilation sleeves
- three hinges – applies to rebated door leaf

## REBATED DOOR LEAF

- straight edge, flat glazing bar
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, flat glazing bar
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

## SLIDING DOOR LEAF

- edge without rebate, rounded glazing frame or flat glazing frame
- socket for hook lock and/or for handles

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)

ARTE 10-30, 90

ARTE 40, 50

ARTE 80

- white frost VSG 22.1 safe, complex glass pane

ARTE 10, 20, 30

ARTE 40, 50

ARTE 80

ARTE 90

- stabilising insert tubular chipboard

- non-rebated door leaf

- door leaf „90“ and „100“

- ventilation undercut

- recuperative shortcut -8mm

- plastic ventilation grille

- aluminum ventilation grille

- cover strip for double non-rebated door leaf

- black fittings for rebated door leaf

- double leaf door

leaf price x2

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

## ARTE MODELS



ARTE 10



ARTE 20



ARTE 30



ARTE 40



ARTE 50



ARTE 80

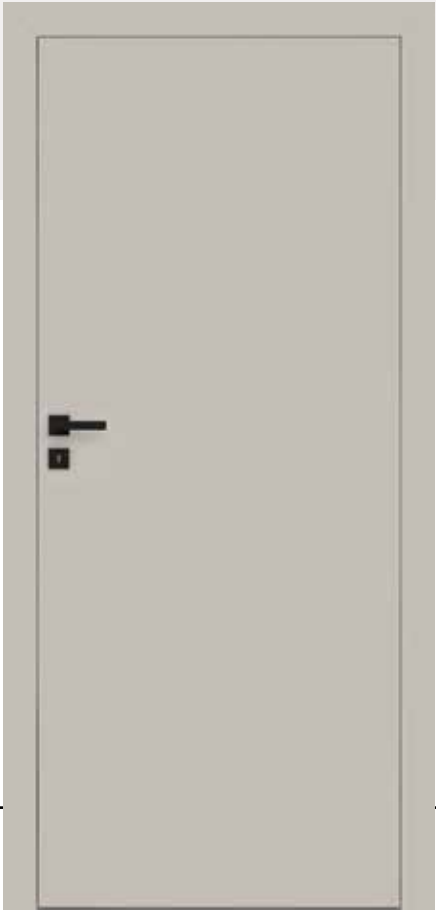


ARTE 90

UNI  
UNI



UNI 10 - cashmere



UNI 10 - cashmere

DECORS

|         |       |          |       |       |       |
|---------|-------|----------|-------|-------|-------|
| PAINTED | white | NEW      | NEW   | latte | ashen |
|         |       | cashmere | sabio |       |       |

white - UV acrylic varnish - RAL 9003  
cashmere - NCS S2002-Y50R  
sabio - NCS S3005-G80Y  
latte - Flugger 4362, NCS S1505-Y50R  
ashen - RAL 7035



**STANDARD OPTIONS**

- door leaf painted with acrylic UV varnish
- door leaf frame made of MDF
- core made of „honeycomb“
- glass pane white bark 4 mm thick

**OPTIONS WITHOUT EXTRA CHARGE**

- glass pane „chinchila“ or „window blind“
- ventilation sleeves
- third hinge to rebated door leaf

**NOTE: To ensure highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitutes solid base.**

**REBATED DOOR LEAF**

- straight edge
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

**NON-REBATED OPENING DOOR LEAF (extra charge)**

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color - to choose from

**SLIDING DOOR LEAF**

- edge whitout rebate
- socket for hook lock and/or for handles

**NOTE:** Selected configurations of UNI 10 rebated model in white are available from stock.

**NOTE: THE SILENT PACKAGE APPLIES TO REBATED AND NON-REBATED SINGLE LEAF DOOR.**

**DOOR LEAF WITH INVERTED REBATE (EXTRA CHARGE)**

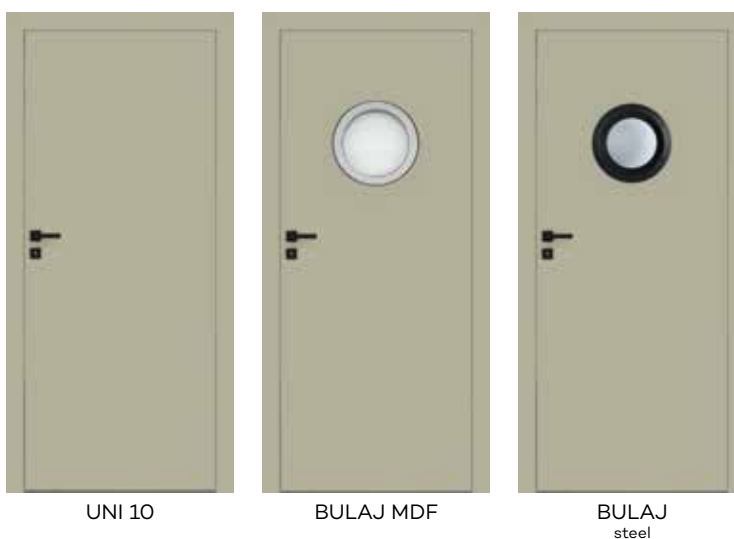
- active single door leaf
- straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

**OPTIONS AVAILABLE WITH EXTRA CHARGE**

- Silent 37dB package (dropping seal + acoustic insert) - UNI 10
- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf BULAJ MDF)
- white frost VSG 22.1 safe, complex glass pane BULAJ MDF
- stabilising insert tubular chipboard
- core made of chipboard
- door leaf "90" and "100"
- ventilation undercut
- recuperative shortcut -8mm
- non-rebated door leaf
- door leaf with inverted rebate
- cover strip for double non-rebated door leaf
- plastic ventilation grille
- aluminum ventilation grille
- black fittings for rebated door leaf
- double leaf door leaf price x2
- it is possible to buy only steel BULAJ in black or steel color - included in the price

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE:** Third hinge Estetic 1821 for doors with inverted rebate (extra charge is added to the price of the door frame)

**UNI MODELS**

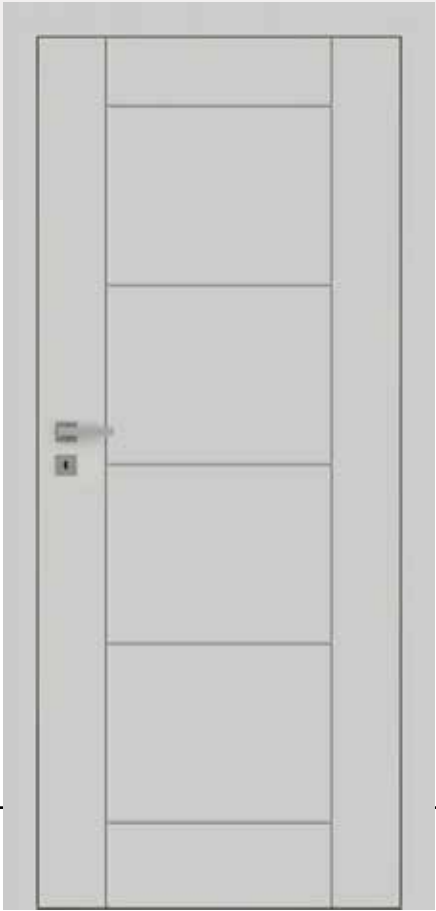
**DOBRA  
CENA**

**37 dB**

# FARGO



FARGO 30 - ashen

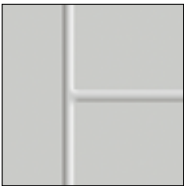


FARGO 10 - ashen

## DECORS

|         |       |          |       |       |       |
|---------|-------|----------|-------|-------|-------|
| PAINTED | white | NEW      | NEW   | latte | ashen |
|         |       | cashmere | sabio |       |       |

white - UV acrylic varnish - RAL 9003  
cashmere - NCS S2002-Y50R  
sabio - NCS S3005-G80Y  
latte - Flugger 4362, NCS S1505-Y50R  
ashen - RAL 7035



type of milling in  
FARGO collection



## STANDARD OPTIONS

- door leaf painted with acrylic UV varnish
- door leaf frame made of MDF
- core made of „honeycomb“

## OPTIONS WITHOUT EXTRA CHARGE

- ventilation sleeves
- three hinges – applies to rebated door leaf

**NOTE: To ensure highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitutes solid base.**

## REBATED DOOR LEAF

- straight edge
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color – to choose from

## SLIDING DOOR LEAF

- edge whitout rebate
- socket for hook lock and/or for handles

## DOOR LEAF WITH INVERTED REBATE (extra charge)

- active single door leaf
- straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or economic lock

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- Silent 37dB package (dropping seal + acoustic filling) – FARGO 10 – 60
- door leaf „90“ and „100“
- tubular chipboard
- core made of chipboard
- ventilation undercut
- recuperative shortcut –8mm
- non-rebated door leaf
- door leaf with inverted rebate
- cover strip for double non-rebated door leaf
- plastic ventilation grille
- aluminum ventilation grille
- black fittings for rebated door leaf
- double leaf door

leaf price x2

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE:** Third hinge Estetic 1821 for doors with inverted rebate (extra charge is added to the price of the door frame)

**NOTE:** the Silent package applies to rebated and non-rebated single leaf door.

## FARGO MODELS



FARGO 10



FARGO 20



FARGO 30



FARGO 40



FARGO 50



FARGO 60



# BINITO



BINITO 50 - cashmere



BINITO 50 - ashen



## DECORS

| PAINTED | white | NEW      | NEW   | latte | ashen |
|---------|-------|----------|-------|-------|-------|
|         |       | cashmere | sabio |       |       |

white - UV acrylic varnish - RAL 9003  
cashmere - NCS S2002-Y50R  
sabio - NCS S3005-G80Y  
latte - Flugger 4362, NCS S1505-Y50R  
ashen - RAL 7035

### DOOR HANDLE WITH A BACKPLATE

The promotion applies to rebated and non-rebated BINITO collections doors. Door handle model and finish color to choose from: WEGA, ATRIA, ARCTUS, ORION, ZETA, AVIOR, MIMOSA and ALTAIR door handles and a backplate for a simple key or a cylinder insert or a bathroom lock. The promotion lasts while stocks last.



## STANDARD OPTIONS

- door leaf painted with acrylic UV varnish
- door leaf frame made of MDF
- core made of „honeycomb“
- glass pane white bark 4 mm thick

## OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila“ or „window blind“
- ventilation sleeves
- three hinges – applies to rebated door leaf

**NOTE:** To ensure highest quality of painted products, before painting process, both, door leaf and door frames are coated with special material which constitutes solid base.

## REBATED DOOR LEAF

- straight edge, flat glazing bar
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, flat glazing bar
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock for simple key, bathroom lock, cylinder lock or economic lock in steel and black color or magnetic in white color – to choose from

## SLIDING DOOR LEAF

- edge without rebate, flat glazing bar
- socket for hook lock and/or for handles

## DOOR LEAF WITH INVERTED REBATE (EXTRA CHARGE)

- active single door leaf
- straight edge
- sockets for two recessed Estetic 1821 hinges (hinges constitute a part of the door frame)
- magnetic simple key lock, bathroom lock, cylinder lock or

## economic lock

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- Silent 37dB package (dropping seal + acoustic filling) – BINITO 10 – 90
- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE
- BINITO 11, 23
- BINITO 21, 100
- BINITO 24, 110

- white frost VSG 22.1 safe, complex glass pane
- BINITO 11
- BINITO 23
- BINITO 21, 100
- BINITO 24
- BINITO 110

- door leaf „90“ and „100“
- tubular chipboard
- core made of chipboard
- non-rebated door leaf
- ventilation undercut
- recuperative shortcut –8mm
- door leaf with inverted rebate
- cover strip for double non-rebated door leaf
- plastic ventilation grille
- aluminum ventilation grille
- black fittings for rebated door leaf
- double leaf door

leaf price x2

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

**NOTE:** Third hinge Estetic 1821 for doors with inverted rebate (extra charge is added to the price of the door frame)

**NOTE:** the Silent package applies to rebated and non-rebated single leaf door.

## BINITO MODELS



BINITO 10



BINITO 20



BINITO 30



BINITO 50



BINITO 60



BINITO 70



BINITO 80



BINITO 90



BINITO 100



BINITO 110



BINITO 11



BINITO 21



BINITO 23



BINITO 24

# STANDARD INVEST



steel BULAJ INVEST - honey oak



STANDARD INVEST 70 - honey oak

## DECORS

|                              |                 |                       |                  |            |                               |                           |                   |  |
|------------------------------|-----------------|-----------------------|------------------|------------|-------------------------------|---------------------------|-------------------|--|
| CPL<br>Laminate<br>1st group | white           | milky white           | ashen            |            |                               |                           |                   |  |
| CPL<br>Laminate<br>2nd group | welsh oak       | acacia                | celini<br>walnut | walnut     | honey oak                     | NEW<br>natural<br>hickory | roasted<br>walnut |  |
|                              | black<br>ST     | dark<br>gray          | concrete 2       | gray oak   | NEW<br>light Casel-<br>la oak | NEW<br>cashmere           |                   |  |
| FINISH                       | white<br>alpine | bleached<br>craft oak | riviera oak      | rustic oak |                               |                           |                   |  |



# STANDARD INVEST

REBATED DOOR LEAVES  
interior doors

## STANDARD OPTIONS

- door leaf frame made of MDF
- core made of „honeycomb“
- transparent glass, thickness 4 mm

## OPTIONS WITHOUT EXTRA CHARGE

- ventilation sleeves
- three hinges – applies to rebated door leaf

## REBATED DOOR LEAF

- straight edge
- edge with a radius of  $R = 2.5$  mm made by the directforming method **available in 2nd CPL group except for cashmere laminate (rounded glazing frame in CPL laminates)**
- straight edge (**Slim frame in Finish foils**)
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock
- All orders in the investment standard require approval of The Investment Department. The investment standard is defined by door frame passage, with opened door leaf at 90 degree, respectively for interior doors: "80" 800 mm, "90" 900 mm.

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- 37dB silent package (dropping seal + acoustic insert) – STANDARD INVEST 10
- glass pane MAT DRE (applies to door leaf) STANDARD INVEST 20, 70, 80, BULAJ MDF STANDARD INVEST 60
- stabilising insert tubular chipboard
- door leaf „100“
- ventilation undercut
- recuperative shortcut –8mm
- plastic ventilation grille
- aluminum ventilation grille
- black fittings for rebated door leaf
- it is possible to buy only steel BULAJ in black or steel color – included in the price

**NOTE!** Selected configurations of STANDARD INVEST 10 rebated model in alpine white are available from stock.

## STANDARD INVEST MODELS



STANDARD  
INVEST 10



STANDARD  
INVEST 20



STANDARD  
INVEST 60



STANDARD  
INVEST 70



STANDARD  
INVEST 80



BULAJ INVEST  
MDF



steel BULAJ  
INVEST



Steel black BULAJ \*\*



Steel BULAJ\*\*

\*\* only matt or transparent glass available,



# STANDARD CPL



STANDARD CPL 20 - concrete 2



STANDARD 10 - acacia

## DECORS

|                              |             |              |                  |          |                               |                           |                   |  |
|------------------------------|-------------|--------------|------------------|----------|-------------------------------|---------------------------|-------------------|--|
| CPL<br>Laminate<br>1st group | white       | milky white  | ashen            |          |                               |                           |                   |  |
| CPL<br>Laminate<br>2nd group | welsh oak   | acacia       | celini<br>walnut | walnut   | honey oak                     | NEW<br>natural<br>hickory | roasted<br>walnut |  |
|                              | black<br>ST | dark<br>gray | concrete 2       | gray oak | NEW<br>light Casel-<br>la oak | NEW<br>cashmere           |                   |  |



# STANDARD CPL

REBATED, NON-REBATED DOOR LEAVES  
interior doors

## STANDARD OPTIONS

- edge with a radius R 2.5 mm only for 2nd group CPL laminates 0.15-0.20 mm thickness (except for cashmere color)
- straight edge for laminates 0.15-0.20 mm and 0.7 mm
- door leaf frame made of softwood
- core made of „honeycomb“
- glass pane white bark 4 mm thick
- CPL laminate 0.15 - 0.2mm or 0.7mm

## OPTIONS WITHOUT EXTRA CHARGE

- glass pane „chinchila“ or „window blind“
- ventilation sleeves
- three hinges - applies to rebated door leaf

## REBATED DOOR LEAF

- straight edge
- edge with a radius R 2.5 mm made by directforming method, available in the 2nd group of CPL laminates 0.15-0.20 mm
- **straight edge for laminates 0.7 mm**
- 2 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock
- All orders in the investment standard require approval of The Investment Department. The investment standard is defined by door frame passage, with opened door leaf at 90 degree, respectively for interior doors: "80" 800 mm, "90" 900 mm.

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge without rebate, rounded glazing frame
- sockets for 2 recessed Estetic 80 hinges (hinges constitute a part of the door frame)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

## SLIDING DOOR LEAF

- edge without rebate, rounded glazing frame
- socket for hook lock and/or for handles

NOTE: colours equivalent: W0118 - WHITE

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- Silent 37dB package (dropping seal + acoustic filling) - STANDARD 10 CPL
- glass pane MAT DRE, DECORMAT BROWN, DECORMAT GRAPHITE (applies to door leaf)
- STANDARD 20, BULAJ MDF
- STANDARD 60
- white frost VSG 22.1 safe, complex glass pane
- STANDARD 20
- STANDARD 60
- MDF BULAJ
- stabilising insert tubular chipboard
- door leaf „100“
- door leaf "110" (only STANDARD 10)
- laminates 0.15 - 0.20 mm
- non-rebated door leaf
- upper single point mortise lock (available only in STAN-DARD 10 door leaf model with tubular chipboard and fixed door frame)
- plastic ventilation grille
- aluminum ventilation grille
- cover strip for double non-rebated door leaf
- ventilation undercut
- recuperative shortcut -8mm
- black fittings for rebated door leaf
- double leaf door
- there is possibility to purchase steel BULAJ separately in black or steel color included in the price
- NOTE: The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)
- 0.7 mm CPL laminate is also available in the "110" door leaf width and in Standard CPL 20, 60 models, MDF BULAJ , steel BULAJ - to place an order, please contact the Customer Service Department.**

leaf price x2

## STANDARD CPL MODELS



STANDARD 10



STANDARD 20



STANDARD 60



BULAJ MDF



BULAJ  
steel



Steel black BULAJ \*\*



Steel BULAJ\*\*

\*\* only matt or transparent glass available,



**NOTE: the Silent package applies to rebated and non-rebated single leaf door.**

Door leaf width: single leaf "60" ÷ "100", double leaf rebated "120" ÷ "200", double leaf non-rebated "120" ÷ "180".  
Technical information: door frames: pp. 144-167, accessories: pp. 168-174 and 181, door leaves: pp. 182-195.

# STANDARD

variable heights



STANDARD 10 - evoke oak



STANDARD 10 - vintage oak

## DECORS

|                              |                     |                             |                   |                 |                                 |                           |                   |
|------------------------------|---------------------|-----------------------------|-------------------|-----------------|---------------------------------|---------------------------|-------------------|
| DRE CELL                     | white<br>(textured) | White<br>matt               | white<br>pine     | siberian<br>elm | sand<br>oak                     | bleached oak<br>textured  | vintage<br>oak    |
|                              | walnut              | NEW<br>natur oak<br>premium | anthracite<br>elm | dark wenge      | marrone<br>chestnut<br>textured | evoke oak                 | caramel<br>walnut |
|                              | toffee oak*<br>***  | light gray<br>matt          | silver            |                 |                                 |                           |                   |
| CPL<br>Laminate<br>1st group | white               | milky white                 | ashen             |                 |                                 |                           |                   |
|                              |                     |                             |                   |                 |                                 |                           |                   |
| CPL<br>Laminate<br>2nd group | welsh oak           | acacia                      | celini<br>walnut  | walnut          | honey oak                       | NEW<br>natural<br>hickory | roasted<br>walnut |
|                              | black<br>ST         | dark<br>gray                | concrete 2        | gray oak        | NEW<br>light Casel-<br>la oak   | NEW<br>cashmere           |                   |
|                              |                     |                             |                   |                 |                                 |                           |                   |

\*decor available while stocks last, \*\*\*decor only in horizontal grain



# STANDARD 10

REBATED, NON-REBATED DOOR LEAVES WITH VARIABLE HEIGHTS

interior doors

## STANDARD OPTIONS

- door leaf frame made of softwood
- core made of „honeycomb“

## OPTIONS WITHOUT EXTRA CHARGE

- ventilation sleeves

## REBATED DOOR LEAF

- straight edge with the edging band
- edge with a radius R 2.5 mm made using the direcforming method
- Directforming **available in 2nd CPL group** except for ca-shmere laminate
- 3 silver screw-in pivot hinges
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock

## NON-REBATED OPENING DOOR LEAF (extra charge)

- edge whitout rebate
- sockets for 2 hidden concealed Estetic 80 hinges (non-rebated door frames are equipped with hinges)
- magnetic/mechanical lock with a simple key, bathroom lock, cylinder lock or economic lock

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- Silent 37dB package (1983) (dropping seal + acoustic filling) - STANDARD 10
- Silent 37dB package (2110 and 2240) (dropping seal + acoustic filling) - STANDARD 10
- filling: tubular chipboard (1983)
- tubular chipboard (2110 and 2240)
- door leaf "90" - "100" (1983) DRE - CELL
- door leaves "90"- "100" (2110 and 2240) DRE-Cell
- door leaf "90" - "100" (1983) DRE - CELL
- door leaf "100" (2110 and 2240) DRE - CPL
- non-rebated door leaf
- ventilation undercut
- plastic ventilation grille
- aluminum ventilation grille
- cover strip for double non-rebated door leaf
- black fittings for rebated door leaf
- double leaf door

leaf price x2

**NOTE:** The third hinge Estetic 80 for non-rebated doors (extra charge is added to the price of the door frame)

CPL 0.7 mm laminate also available - to place an order, please contact the Customer Service Department.

Door leaf, dependent on selected height option - 1983 mm, 2110 mm or 2240 mm is dedicated to door frames with three hinges in corresponding heights.

**NOTE: colours equivalent: W0118 - WHITE**

## STANDARD 10 MODELS



STANDARD 10  
height 1983



STANDARD 10  
standard  
height



STANDARD 10  
height 2110



STANDARD 10  
height 2240



# DOORS WITH HIDDEN FRAME



Hidden doors mounted on an aluminum frame offer a minimalist design that blends perfectly into the wall, giving the impression of a coherent space. The option of finishing with paint or wallpaper allows for full personalization, while ready-made color variants or veneers offered by DRE ensure easy and quick adjustment to various interior styles.



SARA ECO 2 - primer, wall and door leaf painted with blackboard paint.

# PROFI



PROFI - primer (painted in wall color)



PROFI - white door leaf with aluminum frame

## DOOR LEAF DECORS

|         |        |                                       |
|---------|--------|---------------------------------------|
| PAINTED | white  | white - UV acrylic varnish - RAL 9003 |
|         | primed |                                       |



## NON-REBATED - OPENED OUTWARDS AND INVERTED REBATE - OPENED INWARDS

PROFI door with an aluminum door frame and a 50 mm thick door leaf is an innovative solution that allows for creative interior design with the usage of invisible doors, with the option of finishing the door leaf surface in the same colors as the walls.

## PROFI DOOR STRUCTURE INCLUDES:

Aluminum door frame, "invisible" after assembly process, build in the wall or overlayed with plasterboards. After detailing process, the only visible part is the rebate of the door frame, prepared for future painting, e.g. in the colors of the walls.

Non-rebated panel construction door leaf and inverted rebate in two finishing options:

- Wide surfaces of the door leaf primed and ready for painting or wallpapering (e.g. in the color of the walls). The edges of the leaf are covered with the edge band that can be also painted. Painting should be done on your own or you shall choose a painted decor.
- Wide surfaces of the door leaf and edges painted with white acrylic UV varnish.

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- ventilation undercut
- dropping seal
- **Silent 37dB** package (dropping seal + acoustic filling) - Standard 2043
- **Silent 37dB package** ( package (dropping seal + acoustic filling) - Standard 2240
- extra charge for the third hinge Estetic 80

Inverted rebate door frame profile



Non-rebated door frame profile



# SARA ECO 2



SARA ECO 2 - standard 240 painted in the color of the wall



SARA ECO 2 - sand oak door leaf with aluminum frame



## DOOR LEAF DECORS

|              |                     |                                                                                                                                                          |                   |                  |                                 |                          |                    |                    |
|--------------|---------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|------------------|---------------------------------|--------------------------|--------------------|--------------------|
| PAINTED      | white               | NEW<br>cashmere                                                                                                                                          | NEW<br>sabio      | latte            | ashen                           |                          |                    |                    |
|              |                     |                                                                                                                                                          |                   |                  |                                 |                          |                    |                    |
| 3D           | grand oak           | elm                                                                                                                                                      | Polish oak 3D     |                  |                                 |                          |                    |                    |
|              |                     |                                                                                                                                                          |                   |                  |                                 |                          |                    |                    |
| DRE<br>CELL1 | white<br>(textured) | White<br>matt                                                                                                                                            | white<br>pine     | siberian<br>elm  | sand<br>oak                     | bleached oak<br>textured | vintage<br>oak     |                    |
|              | NEW<br>walnut       | natur oak<br>premium                                                                                                                                     | anthracite<br>elm | dark wenge       | marrone<br>chestnut<br>textured | evoke oak                | caramel<br>walnut  | toffee oak*<br>*** |
|              |                     |                                                                                                                                                          |                   |                  | NEW<br>sage oak<br>(textured)   | sage matt                | dark olive<br>matt | dark<br>blue matt  |
|              | silver              | light gray<br>matt                                                                                                                                       | warm gray<br>matt | cashmere<br>matt |                                 |                          |                    |                    |
| DRE<br>CELL2 | antique<br>copper** | concrete<br>oxide**                                                                                                                                      |                   |                  |                                 |                          |                    |                    |
| CPL          | black ST            | white - UV acrylic varnish - RAL 9003<br>cashmere - NCS S2002-Y50R<br>sabio - NCS S3005-G80Y<br>latte - Flügler 4362, NCS S1505-Y50R<br>ashen - RAL 7035 |                   |                  |                                 |                          |                    |                    |
|              |                     |                                                                                                                                                          |                   |                  |                                 |                          |                    |                    |
| DECOR        | primed              | *while stock last<br>**decor with black edge of the door leaf<br>*** decor available only in horizontal wood grain                                       |                   |                  |                                 |                          |                    |                    |
|              |                     |                                                                                                                                                          |                   |                  |                                 |                          |                    |                    |

white - UV acrylic varnish - RAL 9003  
cashmere - NCS S2002-Y50R  
sabio - NCS S3005-G80Y  
latte - Flugger 4362, NCS S1505-Y50R  
ashen - RAL 7035  
  
\*while stock last  
\*\*decor with black edge of the door leaf  
\*\*\* decor available only in horizontal wood grain

# SARA ECO 2

NON-REBATED DOOR LEAVES WITH INVERTED REBATE  
interior doors

## NON-REBATED - OPENED OUTWARDS AND INVERTED REBATE - OPENED INWARDS

Sara Eco 2 door leaf is an innovative solution for creative interior design with the use of "invisible" doors. This unique construction gives possibility to finish surface of door leaf in the colors of the walls.

## CONSTRUCTION OF SARA ECO 2 DOOR LEAF COMPRISES OF:

Aluminum door frame, "invisible" after assembly process, build in the wall or overlayed with plasterboards. After detailing process, the only visible part is the rebate of the door frame, prepared for future painting, e.q. in the colors of the walls.

Non-rebated panel construction door leaf and inverted rebate in two finishing options:

- wide surfaces of door leaf are primed and ready for painting or paperhanging (e.q. in the colour of the walls). Edges of the leaf are covered with a paintable edge band. Painting is to be done at one's discretion or optional choose painted decor.
- Wide door leaf surfaces covered with foils from DRE-Cell, 3D, CP black ST groups or with painting foil in the group of painted decors, the edges of the door leaf covered with the edging in the color of the foil (except for antique copper and concrete oxide colors).

## OPTIONS AVAILABLE WITH EXTRA CHARGE WITH PRIMER

- ventilation undercut
- recuperative shortcut -8mm
- tubular chipboard in 202 standard
- tubular chipboard in 220 standard
- tubular chipboard in 240 standard
- solid chipboard in standard 202
- solid chipboard in standard 220
- solid chipboard, standard 240

## STANDARD OPTION

- softwood or MDF frame (primed and painted)
- sockets for 2 or 3 recessed hinges, new hinges with increased load capacity up to 60 kg are used in white and black door frame colors
- core made of „honeycomb“
- white or silver simple key magnetic lock, toilet lock, cylinder lock or economic lock

## OPTIONS AVAILABLE WITH EXTRA CHARGE IN DRE-CELL, 3D AND PAINTED

- ventilation undercut
- recuperative shortcut -8mm
- plastic ventilation grille
- aluminum ventilation grille
- dropping seal
- tubular chipboard in 202 standard
- tubular chipboard in 220 standard
- tubular chipboard in 240 standard
- solid chipboard in standard 202
- solid chipboard in standard 220
- solid chipboard, standard 240

Price of the door frame includes 2 or 3 hidden concealed hinges.

Note: in the option with a tubular chipboard or solid chipboard in standard 202, there are required 3 hinges.

**NOTE:** Sara ECO 2 door leaves in primer with DRE aluminum frames in aluminum and white are available from stock in selected configurations.

## AVAILABLE COLOURS OF ALUMINUM DOOR FRAMES



aluminum



White  
RAL 9003



black

# SLIDING SYSTEMS, FOLDING



Sliding door systems save space, making them ideal for smaller rooms, and provide a modern and elegant look. Folding doors, on the other hand, allow for easy opening even in narrow spaces and at the same time offer more flexible room divisions, which increases the functionality of the interior.



ESTRA 5 - white matt, NT (on a tunnel) sliding system

---

# SLIDING SYSTEM

NS (on a wall), NT (on a tunnel)  
interior doors

### DRE WALL-MOUNTED SLIDING SYSTEM

It is designed for single or double leaf interior doors in a sliding version. It can be used for doors in our offer, in the following finishes: DRE-Cell, 3D foil, CPL laminates, as well as painted doors, except for the following collections: Enter, Enter Akustik, Solid, Solid RC2, Forca B, fire resistant doors, glass doors and doors with variable heights.

In our sale offer there are available two different types of sliding system:  
NS - system mounted directly on the wall  
NT - sliding system mounted together with adjustable tunnel

There are two options of NT sliding system:

- mounted together with adjustable tunnel with 63 mm architrave
- mounted together with adjustable tunnel with 80 mm architrave

The NS sliding system includes: a guide (SN 150, 180, 200) with fittings, a spacer strip, a cover and a fender beam (the beam is only for single-leaf doors, for doors with a lock there

NS system - mounted directly on the wall



NT system - installed using an adjustable tunnel



is a milling for a catch in the beam).  
In the system mounted with adjustable tunnel, NT, set contains 2 additional 16 mm spacing boards with cross-sections adapted to the width of architraves (63 mm or 80 mm). There are differences in cross-sections of NS and NT masking element.

To complete entire set of sliding doors it is necessary to purchase sliding leaf unit in following dimensions:

Single leaf door: „60“, „70“, „80“, „90“, „100“

Double leaf door: „2x60“, „2x70“, „2x80“, „2x90“, „2x100“

Door leaf might be equipped with sockets for lock and/or handle - those accessories must be purchased separately.

In the system mounted with adjustable tunnel NT, it is necessary to purchase adjustable tunnel separately.

CPL 2nd group laminate applies to the natural halifax oak laminate with horizontal graining.

### ACCESSORIES

- Square handle 1 pc.
- Rectangular handle 1 pc.
- Hook lock with key, WC, with two square handles
- hook lock with key, WC, for cylinder lock, with two rectangular handles
- One set of door handle for single leaf door consist of 2 pcs.
- Cylinder insert 20/20

**NOTE:** The masking strip and guide for double systems are obtained by connecting two elements from a single system.



# SYSTEMS SLIDING SYSTEM

of GLASS DOORS TP, TO  
interior doors

## SPAZIO SLIDING SYSTEM FOR GLASS DOORS.

Made of anodized aluminum, it is a complete solution designed for a finished jamb. The set includes a running rail with a straight or oval blend and elements designed for hanging a sliding glass panel and a bottom limiter.

There are two options of Spazio System (only difference is in the shape of external blende):

- Spazio TP – with straight blende
- Spazio TO – with oval blende

## PRICE

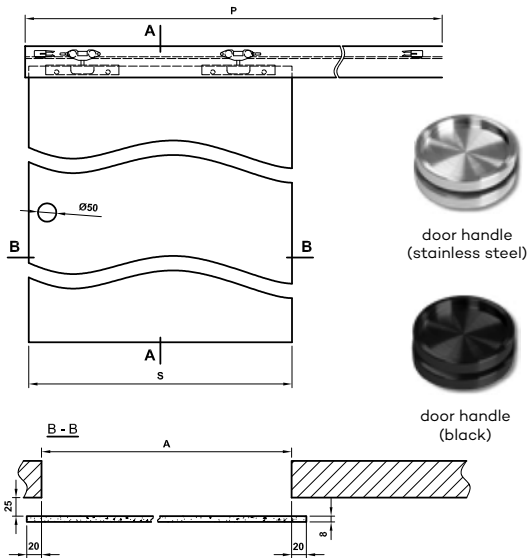
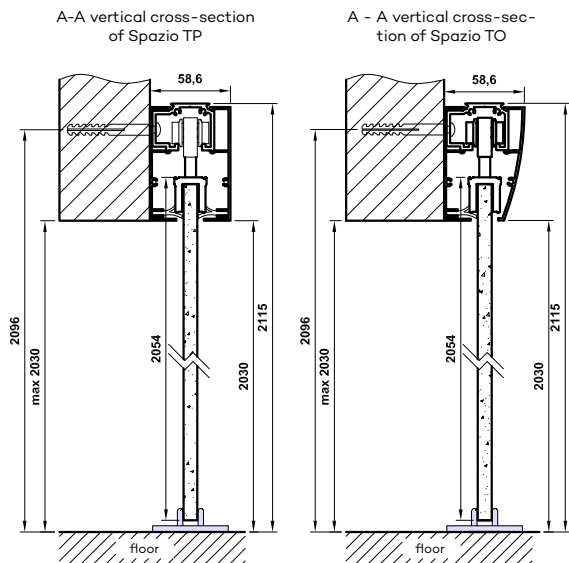
- Price of the sliding system in aluminum color for glass doors
- Price of the sliding system, color black anode for glass doors

To complete the whole system it is recommended to buy glass door leaf in sliding version from Galla collection. There is designed for this solution round handle.

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- door handle (two-sided)

**Note: There is no possibility to make ventilation option.**



## Dimensions

|      | S   | A   | P    |                             |
|------|-----|-----|------|-----------------------------|
| "60" | 630 | 590 | 1340 | S - width of door leaf unit |
| "70" | 730 | 690 | 1540 | A - width of wall passage   |
| "80" | 830 | 790 | 1740 | P - length of guide channel |
| "90" | 930 | 890 | 1940 |                             |

Spazio TO  
aluminum



Spazio TP  
aluminum



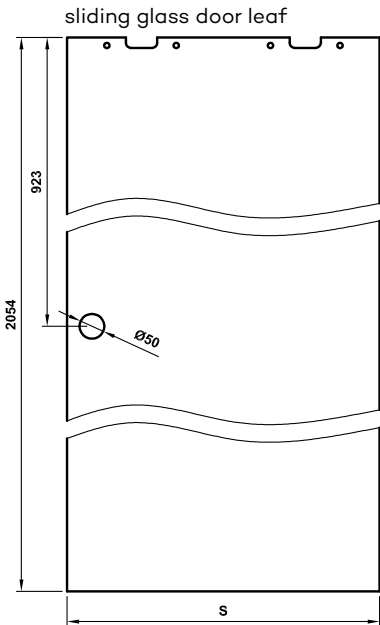
Spazio TO  
black anode



Spazio TP  
black anode



**NEW**



Width of door leaves: single leaf "60"÷"90".

# SPAZIO CD WALL MOUNTED

SLIDING SYSTEM  
interior doors

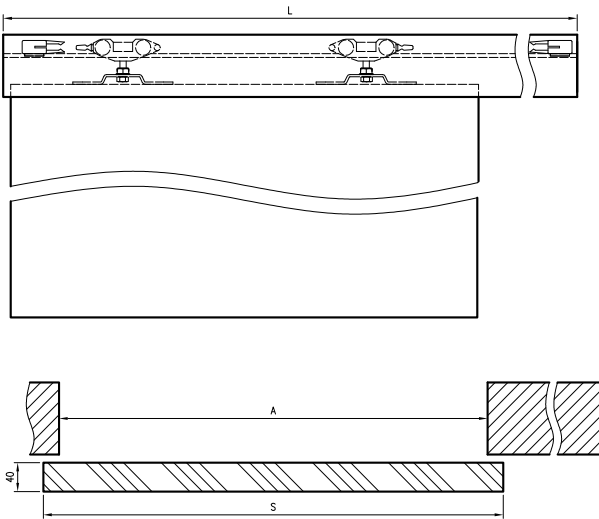
### SPAZIO CD

On-wall mounted sliding system with anodized guide channel and rectangular blende. Is designated for panel doors and frame construction doors.

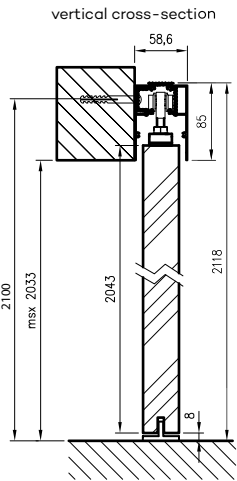
### WHOLE SET COMPRISES OF:

- guide channel with side caps
- system sliding trolleys
- door leaf hangers
- bottom stopper
- assembly kit (screws and bolts)

To complete the system, you need to buy a sliding door leaf from our wide range in a version with a handle. The handle must be purchased separately.



A - width of wall passage  
S - width of door leaf unit  
L - lenght of guide channel



|       | A    | S    | L    |
|-------|------|------|------|
| "60"  | 600  | 644  | 1370 |
| "70"  | 700  | 744  | 1570 |
| "80"  | 800  | 844  | 1770 |
| "90"  | 900  | 944  | 1970 |
| "100" | 1000 | 1044 | 2170 |



Spazio CD - aluminum

NEW



Spazio CD - black anode

• Width of door leaf: single leaf "60"÷"100".

# SYSTEMS B01 FRAMELESS CASSETTE

SLIDING DOOR LEAF

interior doors

## DOOR FRAMELESS CASSETTE B01

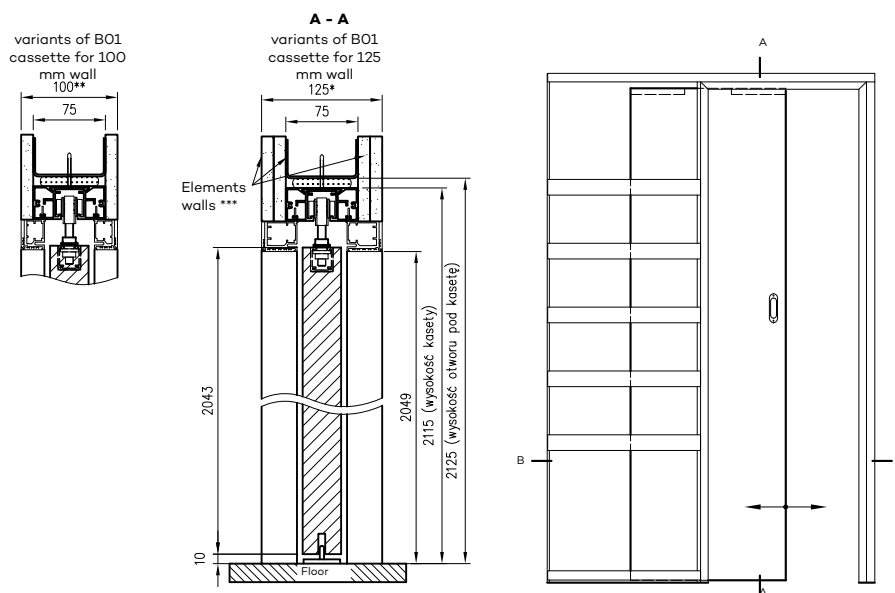
Door frameless cassette with the possibility of assembly and disassembly of the door leaf after assembly and processing of the cassette. The assembly of the system involves embedding the cassette in the construction of profiles used to build a plasterboard wall (or other structure) with a thickness of:

- 100 mm for the B01 100 mm door frameless cassette
- 125 mm for the B01 125 mm door frameless cassette

Then covering wide surfaces with 12.5 mm plasterboards (plasterboards must be purchased separately) and finishing these surfaces.

## LIST OF DOOR COLLECTIONS AND MODELS AVAILABLE IN THE DOOR FRAMELESS CASSETTE SYSTEM B01:

ESTRA; ENA; TRIESTA; SOLTE; REVA; FOSCA; NESTOR; AURI; ELSA; PREMIUM; PIANO; SCALA; VERSO; BERGE; EVEN; NOVA 10; RIVIA 10, RIVIA 60-130; GALERIA ALU 10, 20, 30, 50, 60; FINEA 10, 40; STANDARD 10, UNI 10; FARGO 10-60; BINITO 10-90. The leaves have additional milling on the upper edge. Door leaves with locks and panel construction door leaves with glazing and panels cannot be used for B01 frameless cassettes.



| Width | S    | A    | C    | D    | G    |
|-------|------|------|------|------|------|
| 60    | 644  | 626  | 1360 | 1380 | 659  |
| 70    | 744  | 726  | 1560 | 1580 | 759  |
| 80    | 844  | 826  | 1760 | 1780 | 859  |
| 90    | 944  | 926  | 1960 | 1980 | 959  |
| 100   | 1044 | 1026 | 2160 | 2180 | 1059 |

S - door leaf width

A - width of the door frame passage

C - total width of cassette

D - width of walls passage prepared for cassette

G - depth of ready cassette

\* variant of B01 cassette for 125 mm wall

\*\* variant of B01 cassette for 100 mm wall

\*\*\* wall elements are not components of the product

# PA CASSETTE



PA sliding system doors hidden in the wall (pocket system) - STANDARD 10 vintage oak



STANDARD 10 - PA cassette sand oak

## DECORS

|                    |                             |                   |                  |                                 |                  |                          |                    |
|--------------------|-----------------------------|-------------------|------------------|---------------------------------|------------------|--------------------------|--------------------|
| PAINTED            | white                       | NEW<br>cashmere   | NEW<br>sabio     | latte                           | ashen            |                          |                    |
|                    |                             |                   |                  |                                 |                  |                          |                    |
| 3D                 | grand oak                   | elm               | Polish oak 3D    |                                 |                  |                          |                    |
| DRE<br>CELL        | white<br>(textured)         | White<br>matt     | white<br>pine    | siberian<br>elm                 | sand<br>oak      | bleached oak<br>textured | vintage<br>oak     |
|                    |                             |                   |                  |                                 |                  |                          |                    |
| walnut             | NEW<br>natur oak<br>premium | anthracite<br>elm | dark wenge       | marrone<br>chestnut<br>textured | evoked oak       | caramel<br>walnut        | toffee oak*<br>*** |
| silver             | light gray<br>matt          | warm gray<br>matt | cashmere<br>matt | sage oak<br>(textured)          | NEW<br>sage matt | dark olive<br>matt       | dark<br>blue matt  |
| concrete<br>oxide* | antique<br>copper*          | black matt 2      |                  |                                 |                  |                          |                    |

\*decor available while stocks last, \*\*\*decor only in horizontal grain

white - UV acrylic varnish - RAL 9003  
cashmere - NCS S2002-Y50R  
sabio - NCS S3005-G80Y  
latte - Flugger 4362, NCS S1505-Y50R  
ashen - RAL 7035

# SYSTEMS

## PA DOOR FRAME CASSETTE

SLIDING DOOR LEAVES  
interior doors

### PA DOOR FRAME CASSETTE

System assembly involves embedding the cassette in the construction of profiles used to build a plasterboard wall (or other construction) with a thickness of:

- 100 mm for the PA 100 mm door frame cassette
- 125 mm for the PA 125 mm door frame cassette

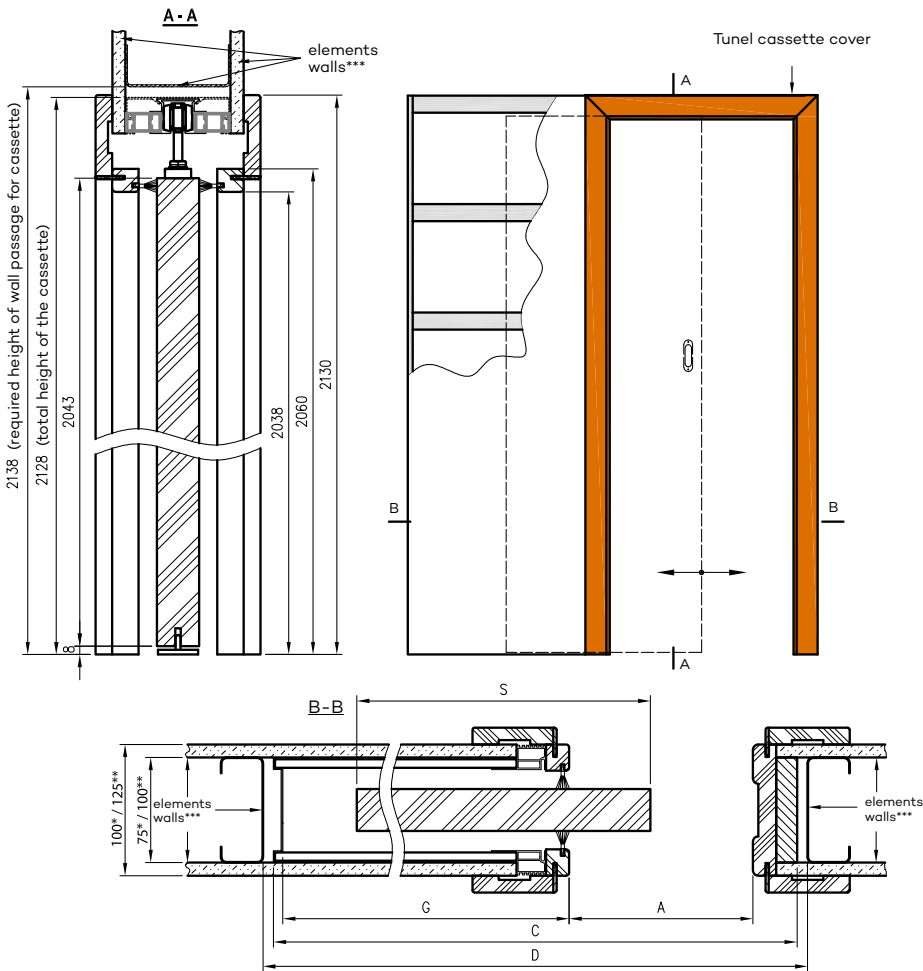
Next, wide surfaces construction with the usage of 12.5mm plasterboards (plasterboards must be purchased separately) and finishing these surfaces and assembly of Tunnel Cassette Cover.

**NOTE: VETRO A, VETRO D, VETRO D2, VETRO E and VETRO B door leaves with a width of "70" do not fit the 100 mm and 125 mm PA cassettes.**

**In addition, the 100 mm PA cassettes cannot be used with door leaves with locks and panel construction doors with glazing or panels**

### THE SET INCLUDES:

- cassette elements made of aluminum elements and additional assembly accessories
- elements which allows to decorate build in sliding system - so called tunnel cassette cover with architraves 80 mm wide



| Width | A    | S    | C    | D    | G    |
|-------|------|------|------|------|------|
| 60    | 600  | 644  | 1310 | 1330 | 656  |
| 70    | 700  | 744  | 1510 | 1530 | 756  |
| 80    | 800  | 844  | 1710 | 1730 | 856  |
| 90    | 900  | 944  | 1910 | 1930 | 956  |
| 100   | 1000 | 1044 | 2110 | 2130 | 1056 |

\* dimensions refer to the 100mm PA cassette  
 \*\* dimensions refer to 125mm PA cassette  
 \*\*\* wall elements are not components of the product

C - total width of cassette  
 D - width of walls passage prepared for cassette  
 G - depth of ready cassette

# FOLDE



FOLDE - light grey matt



folding doors FOLDE 10 - white matt

## DECORS

|          |                   |                |               |                           |           |                       |                  |  |
|----------|-------------------|----------------|---------------|---------------------------|-----------|-----------------------|------------------|--|
| 3D       | grand oak         | elm            | Polish oak 3D |                           |           |                       |                  |  |
| DRE CELL | white (textured)  | White matt     | white pine    | siberian elm              | sand oak  | bleached oak textured | vintage oak      |  |
|          | NEW               |                |               |                           |           |                       |                  |  |
| walnut   | natur oak premium | anthracite elm | dark wenge    | marrone chestnut textured | evoke oak | caramel walnut        | toffee oak*, *** |  |
| silver   | light gray matt   |                |               |                           |           |                       |                  |  |

\*decor available while stocks last, \*\*\*decor only in horizontal grain



# FOLDING DOORS FOLDE

interior doors

In folding doors during opening process of door leaf unit, doors fold into position parallel to each other. The complete set of folding doors comprises of:

- two-elements door leaf connected by 3 hidden recessed hinges
- adjustable door frame for folding doors

## STANDARD OPTIONS

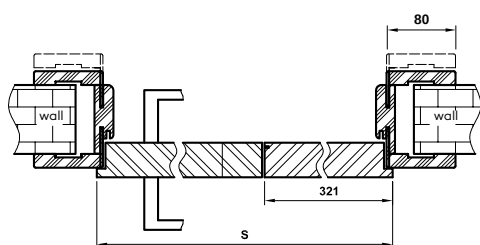
- door leaf frame made of softwood
- core made of „honeycomb“
- straight edge
- single-point mortise simple key lock, bathroom lock, cylinder lock or economic lock
- 3 hidden recessed ISTAR hinges installed between two-elements of door leaf unit

## OPTIONS AVAILABLE WITH EXTRA CHARGE

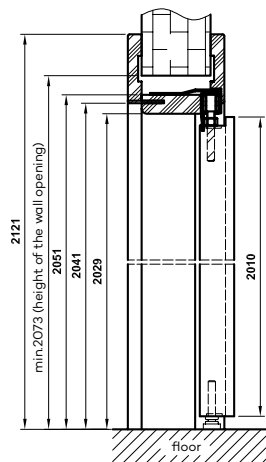
- core made of tubular chipboard
- door leaf "90" and "100"

**NOTE: There is no possibility to shorten door leaf.**

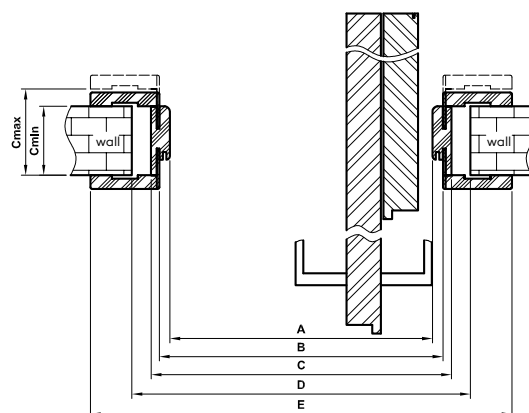
Cross-section of folding doors in closed position\*  
(right doors, left doors are mirror reflection)



vertical cross-section



Cross section of folding door in open position\*



\*NOTE: When doors are fully opened, the door fittings slightly reduce the clear opening by approx. 10 cm. (this value doesn't take into account door handle)

Dimensions

|       | S    | A    | B    | C    | D    | E    |
|-------|------|------|------|------|------|------|
| "80"  | 844  | 806  | 830  | 850  | 880  | 990  |
| "90"  | 944  | 906  | 930  | 950  | 980  | 1090 |
| "100" | 1044 | 1006 | 1030 | 1050 | 1080 | 1190 |

D - required width of wall opening

# Rebated panel construction side panels

interior doors

## STANDARD OPTIONS

- door leaf frame made of softwood
- core made of „honeycomb”
- glass pane 4 mm thick: white bark, "window blind", CHINCHI-LA, MAT DRE, DECORMAT BROWN or DECORMAT GRAPHITE.
- 2 silver screw-in pivot hinges
- latch strike plate and two flush bolts
- to choose from: straight edge\*, flat glazing frame or black Slim glazing frame

## OPTION WITHOUT EXTRA CHARGE

- third hinge
- black glass pane frame Slim

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- white frost VSG 22.1 safe, complex glass pane

SIDE PANEL 30

SIDE PANEL 40

SIDE PANEL 41

- core made of perforated chipboard

- black fittings for rebated door leaf

- door frame for door leaf with side panel

+30%

Side panel it is passive rebated door leaf with "40" width and 40 mm thickness, with glazing or without glazing option, in uniform wood grain. Side panels can be paired with interior rebated door leaf in the following combination: „60+40"; „70+40"; „80+40"; „90+40"; „100+40".

SIDE PANEL 10 can be used for rebated interior doors. SIDE PANEL 30 is adapted to the ARTE 10-30 and STANDARD 30 models. SIDE PANEL 40 is adapted to the ARTE 40, 50, 90 models; STANDARD 40, DECO collection. SIDE PANEL 41 is adapted to the MODERN 30, PLUS 30 models.

To make the best possible match of side panel to door leaf unit, besides selection of model, it is necessary to choose wright colour, type of the edge and number of hinges.

**NOTE: There is no possibility to shorten side panels.**



Side panel 10



Side panel 30



Side panel 40



Side panel 41

|              |                  |                       |               |                 |          |                       |             |           |                       |                |            |                           |
|--------------|------------------|-----------------------|---------------|-----------------|----------|-----------------------|-------------|-----------|-----------------------|----------------|------------|---------------------------|
| DRE CELL     | white (textured) | White matt            | white pine    | siberian elm    | sand oak | bleached oak textured | vintage oak | walnut    | NEW natur oak premium | anthracite elm | dark wenge | marrone chestnut textured |
| evoked oak   | caramel walnut   | toffee oak***         | silver        | light gray matt |          |                       |             |           |                       |                |            |                           |
| 3D           | grand oak        | elm                   | Polish oak 3D |                 |          |                       |             |           |                       |                |            |                           |
| CPL Laminate | white            | milky white           | ashen         | welsh oak       | acacia   | celini walnut         | walnut      | honey oak | NEW natural hickory   | roasted walnut | black ST   | dark gray                 |
| concrete 2   | gray oak         | NEW light Casella oak | NEW cashmere  |                 |          |                       |             |           |                       |                |            |                           |

\*decor available while stocks last, \*\*\*decor only in horizontal grain

# Rebated frame construction side panels

interior doors

### STANDARD OPTIONS

- stiles made of wood-based panels
- glass pane 4 mm: MAT DRE, decormat brown, decormat graphite or transparent glass
- 3 silver screw-in pivot hinges
- latch strike plate and two flush bolts
- straight edge

### OPTIONS AVAILABLE WITH EXTRA CHARGE

- door frame for door leaf with side panel +30%

**NOTE: Price of side panel is equal to the price of corresponding door leaf model.**

Possibility of making side panels "40" for all models of frame doors included in the presented collections in the combinations "60+40"; "70+40"; "80+40"; "90+40"; "100+40"

**NOTE: There is no possibility to shorten side panels.**



side panel  
PREMIUM  
(edge  
straight)  
DRE-Cell 3D  
foil



side panel  
PIANO  
(edge  
straight)  
DRE-Cell 3D  
foil



side panel  
FOSCA  
(edge  
straight)  
DRE-Cell 3D  
foil



side panel  
SCALA A  
(edge  
straight)  
DRE-Cell 3D  
foil



side panel  
SCALA B  
(edge  
straight)  
DRE-Cell 3D  
foil



side panel  
ELSA  
(edge  
straight)  
DRE-Cell 3D  
foil



side panel  
AURI  
(edge  
straight)  
DRE-Cell 3D  
foil



side panel  
REVA  
(edge  
straight)  
DRE-Cell 3D  
foil



side panel  
SOLTE  
(edge  
straight)  
DRE-Cell 3D  
foil

|                     |               |               |                 |                    |             |                          |                |                      |                   |                   |                                 |             |
|---------------------|---------------|---------------|-----------------|--------------------|-------------|--------------------------|----------------|----------------------|-------------------|-------------------|---------------------------------|-------------|
| white<br>(textured) | White<br>matt | white<br>pine | siberian<br>elm | light gray<br>matt | sand<br>oak | bleached oak<br>textured | vintage<br>oak | natur oak<br>premium | evoked oak        | caramel<br>walnut | marrone<br>chestnut<br>textured | DRE<br>CELL |
|                     |               |               |                 |                    |             |                          |                |                      | anthracite<br>elm | dark wenge        | black matt 2                    |             |
|                     |               |               |                 |                    |             |                          |                |                      | grand oak         | elm               | Polish oak 3D                   | 3D          |

# TRANSOM LIGHTS

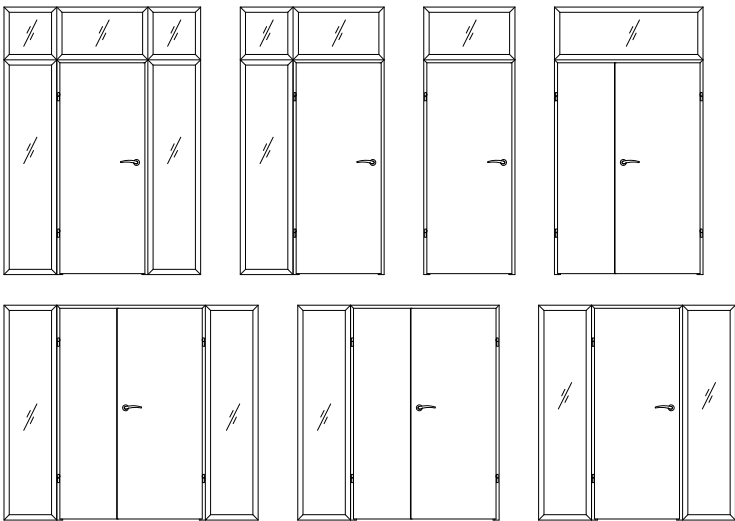


ESTRA 6- sidelight - black matt2



STANDARD 10 and side lights - vintage oak

## POSSIBLE CONFIGURATIONS



The price of the transom lights/side lights applies to one running meter of the circumference measured on the outside of the transom lights/sidelight, and is an approximate price. In order to calculate the exact price of the finished product, please contact the Investment Department.

The price of 1 running meter of the perimeter of the transom /side light is in Cell, 3D, CPL decors and painted. When placing an order, please specify the dimensions in mm.

To place an order please contact the Investment Department - phn. 55 236 42 59.

**NOTE: height of the sidelight is adapted to the standard height of the fixed door frame. Therefore, we do not recommend shortening door frames in configuration with the sidelight.**

# TRANSOM LIGHTS / SIDE LIGHTS

Transom lights/ side lights are fixed, unopenable, glazed partition between rooms or spaces that may constitute an independent structure or a supplement for interior doors (except for glass doors) with a fixed door frames. Transom lights/side lights are manufactured and delivered as a set of components ready for assembly. Set contains the following:

- two horizontal and two vertical main beams
- set of cover and instalation strips
- set of gaskets
- main beam couplers

Transom lights/side lights are used in interior doors with a fixed door frames and they come in the following decors DRE-Cell, 3D , CPL laminate 0,15-0,20 mm and painted.

**NOTE:** Our product doesn't come with the glass pane, which should be purchased separately. We reccomend to use tempered glass pane with a thickness of 4 mm. Assembly of transom lights/side lights should be performed once the "wet" construction are completed.

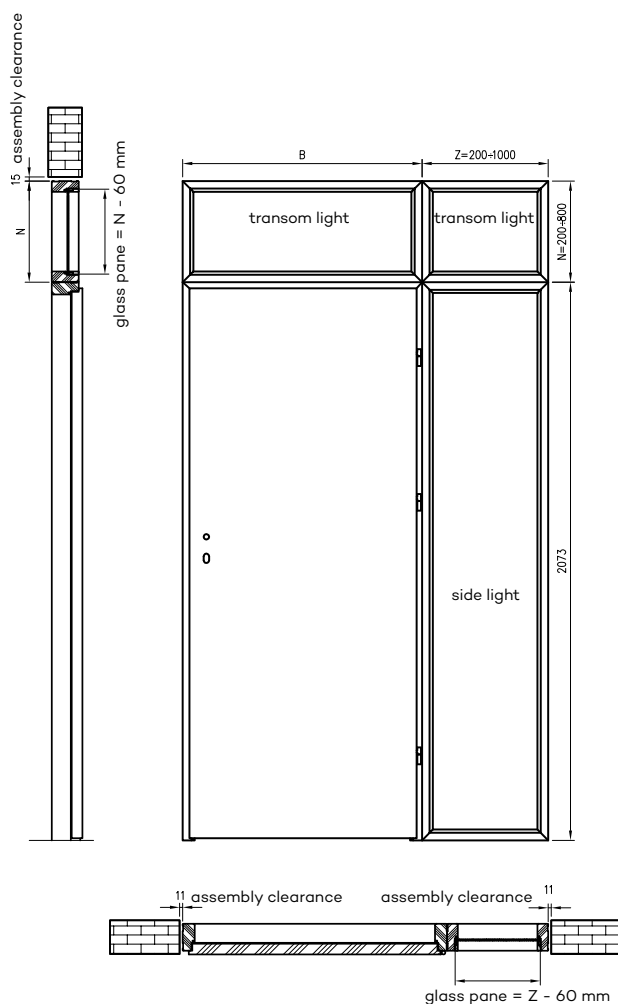
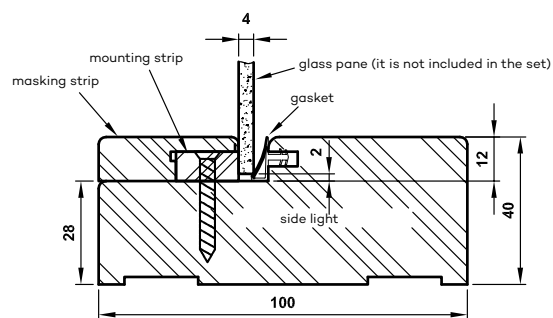


Fig. A cross-section of the transom light/side lights



Dimensions of transom lights/side lights

| range of products | height total | width total | lenght of the perimeter |
|-------------------|--------------|-------------|-------------------------|
| side light        | 2073 mm      | Z           | $2*2073+2*Z$            |
| side light        | N            | Z           | $2*N+2*Z$               |
| transom light     | N            | B           | $2*N+2*B$               |

available options of transom lights heights

„N” = 200-800 mm.

available options of the width of transom and side lights

„Z” = 200-1000 mm.

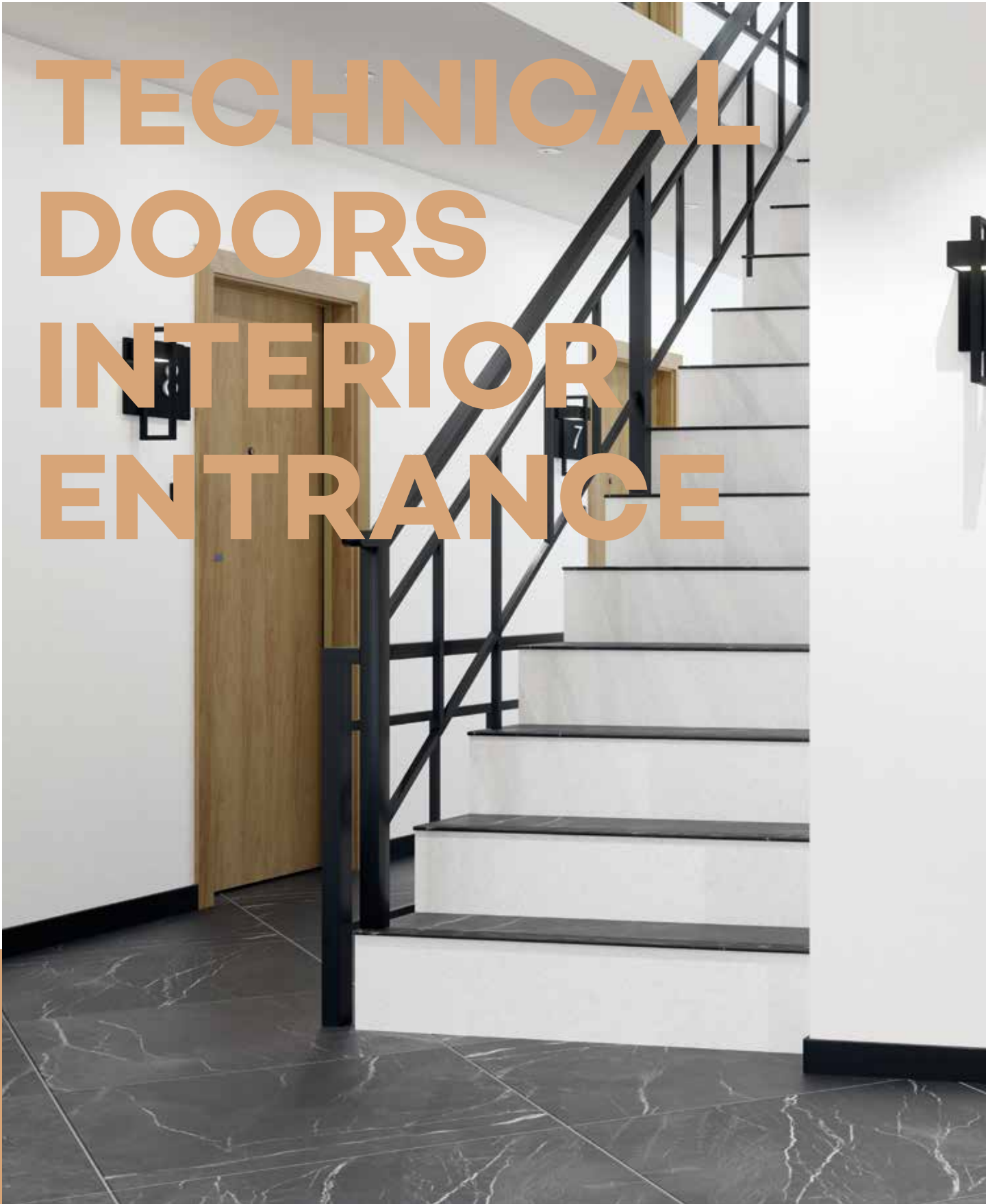
Width of the upper "B" transom lights is adjusted to the width of the fixed door frames; the available options of the width of fixed door frames; available options of the widths can be found in the following tables:

The transom lights are mounted on the single-leaf door frame

|   | "60" | "70" | "80" | "90" | "100" | "110" |
|---|------|------|------|------|-------|-------|
| B | 688  | 788  | 888  | 988  | 1088  | 1188  |

## TRANSOMS MOUNTED WITH THE DOOR FRAME IN DOUBLE-LEAF DOORS

|   | „100d" | „110d" | „120" | „130" | „140" | „150" | „160" | „170" | „180" | „190" | „200" |
|---|--------|--------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| B | 1123   | 1223   | 1323  | 1423  | 1523  | 1623  | 1723  | 1823  | 1923  | 2023  | 2123  |

A photograph of a modern interior entrance. On the left, there is a light-colored wooden door. To the right of the door is a staircase with white steps and black metal railings. The floor is made of large, dark grey tiles with a white marble pattern. The walls are white. The text 'TECHNICAL DOORS INTERIOR ENTRANCE' is overlaid in large, bold, orange letters.

# TECHNICAL DOORS INTERIOR ENTRANCE

We present interior entrance and technical doors, ideally suited to apartments, offices and specialist rooms. We offer products that meet the highest standards of quality, functionality and safety.



Nefryt RC3 - natural hickory

---

# ENTER / SOLID



ENTER O - elm



ENTER O - acacia

## DECORS

|                  |                       |                       |                |            |                           |                |                   |
|------------------|-----------------------|-----------------------|----------------|------------|---------------------------|----------------|-------------------|
| DRE CELL 1st gr. | White matt            | light gray matt       | silver         |            |                           |                |                   |
| DRE CELL 2nd gr. | white (textured)      | white pine            | siberian elm   | sand oak   | bleached oak textured     | vintage oak    | toffee oak**, *** |
|                  | walnut                | NEW natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak      | caramel walnut    |
| 3D               | grand oak             | elm                   | Polish oak 3D  |            |                           |                |                   |
| CPL Laminate     | white                 | milky white           | ashen          | dark gray  | concrete 2                | gray oak       | welsh oak         |
|                  | acacia                | celini walnut         | walnut         | honey oak  | NEW natural hickory       | roasted walnut | black ST          |
|                  | NEW light Casella oak | NEW cashmere          |                |            |                           |                |                   |

\*\*while stock last  
\*\*\* decor available only in horizontal wood grain



**STANDARD OPTIONS**

- door leaf frame made of MDF additionally reinforced with two flat metal bars
- core made of tubular chipboard
- external HDF board - flat or with decorative milling .
- 3 silver screw-in pivot hinges
- straight edge or edge R 2.5 mm (in CPL laminates except for white, milky white, ash grey, cashmere)

**REBATED DOOR LEAF MODEL ENTER:**

- bottom deadbolt lock adapted for door lock cylinder
- upper deadbolt lock adapted for door lock cylinder
- Door leaves are available in the investment dimension "90E"
- (door frame passage with opened door leaf at 90 degree = 900mm)

**REBATED DOOR LEAF SOLID**

- multipoint mortise lock
- hinges reinforced with anti-thrust bolts
- Door leaves are available in the investment dimension "90E"
- (door frame passage with opened door leaf at 90 degree = 900mm)

**APPLICATION**

Door leaf ENTER and SOLID can be used as internal entrance door in multifamily and in public utility buildings.

**CONSTRUCTION**

Construction door leaf frame is made of MDF, additionally reinforced with two flat metal bars. Core is made of perforated chipboard. Door leaf unit has increased acoustic insulation (Rw=32dB). External HDF board is ennobled with DRE-Cell veneer - optional - flat finishing or decorative milling.

**For Enter/Solid O models, 0.7 mm CPL laminate is also available - to place an order, please contact the Investment Department.**

**OPTIONS AVAILABLE WITH EXTRA CHARGE**

- viewfinder - included separately
- digital viewfinder DDS1 - separately
- digital viewfinder DDS2 - separately
- stainless steel threshold - 70 mm wide
- cancellation of second lock (ENTER)
- dropping seal
- black hinges for ENTER rebated door leaf

**NOTE:** ENTER O and SOLID O models - doors in CPL laminates as standard with an edge with a radius of R=2.5 mm except for white, milky white, ash, cashmere.

**For ENTER/SOLID collection door leaves we recommend fixed door frame ENTER/SOLID or steel door frames .**

**ENTER/SOLID MODELS**ENTER/ SOLID  
0ENTER/ SOLID  
1ENTER/ SOLID  
2ENTER/ SOLID  
3ENTER/ SOLID  
4ENTER/ SOLID  
5ENTER/ SOLID  
6ENTER/ SOLID  
7ENTER/ SOLID  
8ENTER/ SO-  
LID9ENTER/ SOLID  
10ENTER/ SOLID  
11

# ENTER / SOLID



SOLID 23 - acacia



ENTER 0 - concrete 2

## DECORS

|                     |                               |                             |                   |              |                                 |                   |                      |
|---------------------|-------------------------------|-----------------------------|-------------------|--------------|---------------------------------|-------------------|----------------------|
| DRE CELL<br>1st gr. | White<br>matt                 | light gray<br>matt          | silver            |              |                                 |                   |                      |
| DRE CELL<br>2nd gr. | white<br>(textured)           | white<br>pine               | siberian<br>elm   | sand<br>oak  | bleached oak<br>textured        | vintage<br>oak    | toffee<br>oak**, *** |
|                     | walnut                        | NEW<br>natur oak<br>premium | anthracite<br>elm | dark wenge   | marrone<br>chestnut<br>textured | evoke oak         | caramel<br>walnut    |
| 3D                  | grand oak                     | elm                         | Polish oak 3D     |              |                                 |                   |                      |
| CPL<br>Laminate     | white                         | milky white                 | ashen             | dark<br>gray | concrete 2                      | gray oak          | welsh oak            |
|                     | acacia                        | celini<br>walnut            | walnut            | honey oak    | NEW<br>natural<br>hickory       | roasted<br>walnut | black<br>ST          |
|                     | NEW<br>light Casel-<br>la oak | NEW<br>cashmere             |                   |              |                                 |                   |                      |

\*\*while stock last  
\*\*\* decor available only in horizontal wood grain



# ENTER

# ENTER / SOLID

REBATED DOOR LEAVES,

interior entrance

## STANDARD OPTIONS

- door leaf frame made of MDF additionally reinforced with two flat metal bars
- core made of tubular chipboard
- external HDF board - flat or with decorative milling .
- 3 silver screw-in pivot hinges
- straight edge or edge R 2.5 mm (in CPL laminates except for white, milky white, ash grey, cashmere)

## REBATED DOOR LEAF MODEL ENTER:

- bottom deadbolt lock adapted for door lock cylinder
- upper deadbolt lock adapted for door lock cylinder
- Door leaves are available in the investment dimension "90E"
- (door frame passage with opened door leaf at 90 degree = 900mm)

## REBATED DOOR LEAF SOLID

- multipoint mortise lock
- hinges reinforced with anti-thrust bolts
- Door leaves are available in the investment dimension "90E"
- (door frame passage with the door leaf open at an angle of 90° = 900 mm)

## APPLICATION

Door leaf ENTER and SOLID can be used as internal entrance door in multifamily and in public utility buildings.

For ENTER/SOLID collection door leaves we recommend fixed door frame ENTER/SOLID or steel door frames.

## DOOR FRAME CONSTRUCTION

Construction door leaf frame is made of MDF, additionally reinforced with two flat metal bars. Core is made of perforated chipboard. Door leaf unit has increased acoustic insulation (Rw=32dB). External HDF board is ennobled with DRE-Cell veneer - optional - flat finishing or decorative milling.

**NOTE:** In models 19 and 20, the cladding is glued into strips with variable grain.

**NOTE:** In models 21-23, 8 mm wide inserts are made, placed flush with the door surface on both sides

**NOTE: ENTER 21-23 and SOLID 21-23 models - door leaves in CPL laminates and edge with R 2,5 mm radius as a standard.**

## ENTER/SOLID MODELS



ENTER/ SOLID  
12



ENTER/ SOLID  
13



ENTER/ SOLID  
14



ENTER/ SOLID  
15



ENTER/ SOLID  
16



ENTER/ SOLID  
17



ENTER/ SOLID  
18



ENTER/ SOLID  
19



ENTER/ SOLID  
20



ENTER/ SOLID  
21



ENTER/ SOLID  
22



ENTER/ SOLID  
23

Door leaves width: single leaf "80"÷"100".

Technical information: door frames: pp. 144-167, accessories: pp. 168-174 and 181, door leaves: pp. 182-195.

# Nefryt RC3 / RC3 EI30

ANTI BURGLARY, REBATED DOORS  
interior entrance



NEW



NEFRYT RC3 - honey oak

TECH  
CPL

P.POŻ.

DYMOSZCZELNE

ANTYWŁAMANIOWE

42 dB

**NEFRYT RC3 INTERNAL ENTRANCE DOOR IN EI30 VERSION MEETS THE FOLLOWING REQUIREMENTS:**

- anti-burglary class: RC3 (according to PN-EN 1627:2012)
- fire resistance class: EI30
- smoke resistance class: Sa<sub>4</sub>, S<sub>200</sub>
- mechanical resistance class: 4
- acoustic insulation class: Rw=42 dB with a hybrid steel frame and a metal threshold

**APPLICATION**

Anti-burglary internal entrance doors, used in residential buildings, public buildings and collective housing buildings, as well as utility and technical rooms.

**STANDARD OPTION**

- door leaf frame made of soft wood
- special multi-layer filling
- straight edge
- 3-point hook-type strip lock
- 3 triple hinges
- anti-theft pins
- expanding seals in EI 30 version

**DOOR FRAMES**

- steel hybrid door frame p. 131

**OPTIONS AVAILABLE WITH EXTRA CHARGE**

- steel threshold
- door leaf "100"
- door leaf with additional lock
- viewfinder
- fire resistand viewfinder.
- DIVA F6 INOX (stainless steel) door handle
- F6 INOX (stainless steel) rosette
- satin cylinder insert
- satin insert sets
- DIVA F8 BLACK door handle
- F8 BLACK rosette
- black cylinder insert
- set of black inserts
- black hinges
- DORMA TS-71 self closer
- DORMA TS-90 self closer

In accordance with the technical conditions that buildings and their location should meet, NEFRYT RC3 doors in EI 30 version should be equipped with a self closer.

## DECORS

|                 |                  |             |           |                           |                   |                             |                 |
|-----------------|------------------|-------------|-----------|---------------------------|-------------------|-----------------------------|-----------------|
| CPL<br>Laminate | white            | milky white | ashen     | dark<br>gray              | concrete 2        | gray oak                    | welsh oak       |
| acacia          | celini<br>walnut | walnut      | honey oak | NEW<br>natural<br>hickory | roasted<br>walnut | NEW<br>light<br>Casella oak | NEW<br>cashmere |

# NEFRYT RC3

ANTI BURGLARY, REBATED DOORS

interior entrance

## CONSTRUCTION

Steel Hybrid door frames combine the robustness of a metal structure with the added functionality of fully enclosing the door frame using wood-based door frame elements finished with CPL laminate. The hybrid door frame combines a fixed metal door frame, a wood-based panel available in nine widths, and a masking architrave. This solution is dedicated for the wall thickness of 180-365 mm with the masking architrave adjustment up to 25 mm.

Door frame profile dimensions and equipment depend on selected option - door leaf model.

## APPLICATION / TYPES OF OSH2 DOOR FRAMES (STEEL HYBRID DOOR FRAMES)

OSH2 (steel hybrid door frames) for NEFRYT RC3 doors

OSH2 (steel hybrid door frames) for NEFRYT RC3 EI 30 doors

## OSH2 (STEEL HYBRID DOOR FRAMES) NEFRYT RC3 AS A STANDARD

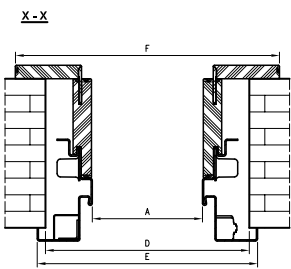
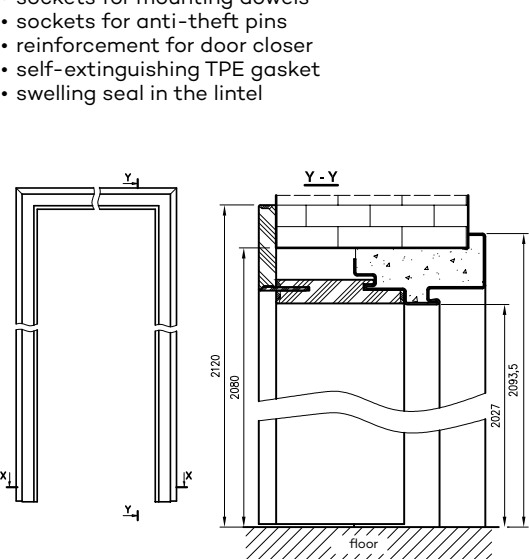
- main lock striker sockets
- sockets for 3 triple hinges
- sockets for mounting dowels
- sockets for anti-theft pins
- reinforcement for door closer
- self-extinguishing TPE gasket

## OSH2 (STEEL HYBRID DOOR FRAMES) NEFRYT RC3 EI30 AS A STANDARD

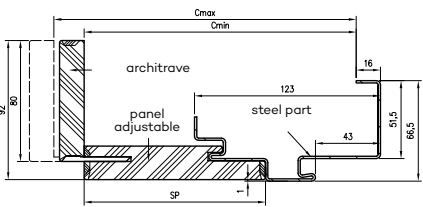
- main lock striker sockets
- sockets for 3 triple hinges
- sockets for mounting dowels
- sockets for anti-theft pins
- reinforcement for door closer
- self-extinguishing TPE gasket
- swelling seal in the lintel



All frames are designed to be mounted on the finished floor.



D - width of the assembly hole



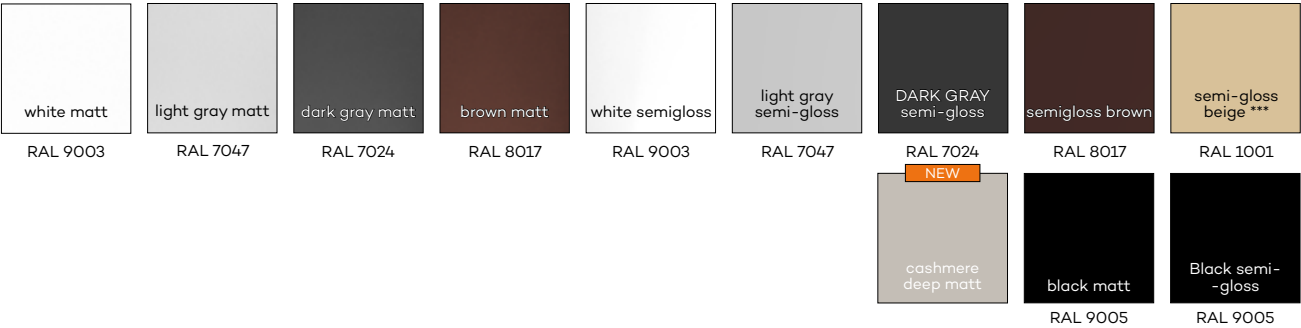
| symbol width. | A    | D    | E    | F    |
|---------------|------|------|------|------|
| "80E"         | 817  | 930  | 950  | 1003 |
| "90E"         | 917  | 1030 | 1050 | 1103 |
| "100E"        | 1017 | 1130 | 1150 | 1203 |

| wall thickness range |      | SP  |
|----------------------|------|-----|
| option Cmin          | Cmax |     |
| 180                  | 205  | 120 |
| 200                  | 225  | 140 |
| 220                  | 245  | 160 |
| 240                  | 265  | 180 |
| 260                  | 285  | 200 |
| 280                  | 305  | 220 |
| 300                  | 325  | 240 |
| 320                  | 345  | 260 |
| 340                  | 365  | 280 |

Price of the door frame = price of the metal part + price of the extension panel with a masking architrave

## AVAILABLE COLOURS

The door frames are powder-coated in two gloss levels: matt/fine texture or semi-gloss/smooth. The cashmere color is only available in a deep matt finish.



\*\*\* beige colour is available only in semi-gloss

# SOLID RC2



SOLID RC2 - gray oak



SOLID RC2 - acacia

## DECORS

|                         |                              |                              |                            |                              |                              |                                   |                                  |
|-------------------------|------------------------------|------------------------------|----------------------------|------------------------------|------------------------------|-----------------------------------|----------------------------------|
| CPL Laminated           | white                        | milky white                  | ashen                      | dark gray                    | concrete 2                   | gray oak                          | welsh oak                        |
|                         | acacia                       | celini walnut                | walnut                     | honey oak                    | NEW natural hickory          | roasted walnut                    | black ST                         |
|                         | NEW light Casella oak        | NEW cashmere                 |                            |                              |                              |                                   |                                  |
|                         |                              |                              |                            |                              |                              |                                   |                                  |
| Steel door frame colors | white matt<br>RAL 9003       | light gray matt<br>RAL 7047  | dark gray matt<br>RAL 7024 | brown matt<br>RAL 8017       | white semi-gloss<br>RAL 9003 | light gray semi-gloss<br>RAL 7047 | DARK GRAY semi-gloss<br>RAL 7024 |
|                         | brown semi-gloss<br>RAL 8017 | beige semi-gloss<br>RAL 1001 | black matt<br>RAL 9005     | Black semi-gloss<br>RAL 9005 | NEW cashmere deep matt       |                                   |                                  |
|                         |                              |                              |                            |                              |                              |                                   |                                  |

The door frames are powder-coated in two gloss levels: matt/fine texture or semi-gloss/smooth. The cashmere color is only available in a deep matt finish.



**STANDARD OPTION:**

- door leaf frame made of soft wood
- core made of full chipboard
- straight edge
- multipoint mortise lock
- anti-thrust bolts
- 3 triple hinges
- HDF external board with aluminum sheet

SOLID RC2 doors have an acoustic insulation class of  $R_w=32\text{dB}$  and burglary resistance of class RC2 according to PN-EN 1627:2012, provided that the door leaf is completed with a steel door frame, a steel threshold and a separately purchased, dedicated set of fittings: door handle, long backplate and cylinder inserts.

**APPLICATION**

Door leaf SOLID RC2 can be used as internal entrance door in multifamily buildings and in public utility buildings. It can be used together with door frames:

- OSS (steel fixed door frame) information and prices - page 158
- OSR (steel adjustable door frame) information and prices - page 161
- OSH (steel hybrid door frame) information and prices - page 164

**OPTIONS AVAILABLE WITH EXTRA CHARGE**

- viewfinder - separately
- "100" door leaves
- steel threshold
- ONTARIO door handle
- ONTARIO backplate
- patent insert (price for 2 pc)

**OPTIONS WITHOUT ADDITIONAL CHARGE**

Doors available in the investment dimension "90E" (passage-way in the door frame with the door leaf open at an angle of  $90^\circ = 900\text{ mm}$ )



threefold hinge E878



SOLID RC2

**SOLID RC2 MODELS**

# ATHOS



ATHOS 10 - white



ATHOS 10 - walnut

## DECORS

|                 |                 |                  |        |           |                           |                   |                               |
|-----------------|-----------------|------------------|--------|-----------|---------------------------|-------------------|-------------------------------|
| CPL<br>Laminate | white           | milky white      | ashen  | dark gray | concrete 2                | gray oak          | welsh oak                     |
|                 | acacia          | celini<br>walnut | walnut | honey oak | NEW<br>natural<br>hickory | roasted<br>walnut | NEW<br>light Casel-<br>la oak |
|                 | NEW<br>cashmere |                  |        |           |                           |                   |                               |

TECH  
CPL

P.POŻ.

DYMOSZCZELNE

32 dB

37 dB

. Width of door leaf: single leaf "80"÷"110".

# ATHOS FIRE RESISTANT DOORS

TECHNICAL REBATED DOORS,  
interior entrance

## ATHOS TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:

- fire resistance class: EI30 with a steel door frame
- fire resistance class: EI30 with a wooden door frame
- smoke proof class: Sa, S<sub>200</sub>
- mechanical resistance class: 3
- sound insulation class: RW=32 dB
- acoustic insulation class: Rw = 37 dB with a wooden door frame and wooden threshold

## APPLICATION

Interior entrance fire resistant doors, are used in residential housing, public utility buildings and collective residential buildings, as well as commercial and technical premises.

## STANDARD OPTION

- door leaf frame made of soft wood
- core made of full chipboard
- straight edge
- single-point mortise lock adapted for cylinder lock
- 3 triple hinges
- anti-theft pins

## DOOR FRAMES

- steel fixed door frame p. 158
- steel adjustable door frame p. 161
- steel hybrid door frame p. 164
- wooden door frame p. 133, technical drawings p. 186

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- DORMA TS-71 self closer
- DORMA TS-90 self closer
- GEZE TS 2000 self closer
- door leaf "100" (for 0.7 mm laminate)
- door leaves "100" "110" (for 0.15-0.2 mm laminates)
- viewfinder
- wooden threshold

In order to comply with the conditions of the National Technical Assessment, doors with fire resistance EI 30 should be equipped with a self closer.

**ATTENTION:** The price of the leaf does not include the price of a steel frame or a wooden frame.

Door leaves with a width of "110" in 0.7 mm laminates available after individual pricing by the Contract Department.

## CONSTRUCTION

OD ATHOS wooden door frame is made of glued pine wood, covered with CPL O, 15-0.2 mm laminate on the exposition side. Frame beams, with a fixed width of 100mm, are cut at an angle of 90 °. An intumescent gasket with fire-resistant properties is glued in the channel, milled in the notch of the beams.

## APPLICATION

OD ATHOS wooden door frames are dedicated to Athos door leaves, which as a set, installed in accordance with the National Technical Assessment No. 2018/O633, they constitute a partition with fire resistance EI 30. Moreover, equipped with a fixed threshold, they meet the acoustic insulation criteria in accordance with the class Rw = 37 dB, and in the configuration with a dropping seal, without a fixed threshold, Rw = 32 dB

## WOODEN DOOR FRAME for ATHOS

### SET CONTAINS

- Main beams (lintel, latch plate beam with the main lock catch and main beam with the hinges with milled holes for the yokes and three-part hinges and mounted anti-theft bolt sockets), rebate gasket, three hinges (middle part of the three-part hinge) + 3 hinge yokes, a set of elements to be assembled door frame according to the attached instructions. The door frames are packed in cardboard boxes.

Assortment of wooden frames:

- OD ATHOS - for Athos door with a fixed threshold
- OD ATHOS UO - for Athos doors with a dropping seal

Technical information, drawings, dimension tables p. 186

# FORCA

ANTI BURGLARY, REBATED, FIRE-RESISTANT DOORS

interior entrance



FORCA 10 - gray oak



## FORCA TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:

- anti-burglary class: RC3 (according to PN-EN 1627:2012)
- fire resistance class: EI<sub>2</sub>30
- smoke proof class: Sa, S<sub>200</sub>
- mechanical resistance class: 3
- acoustic insulation class: Rw = 37 dB with a steel frame and a metal threshold

## APPLICATION

Interior entrance, fire resistance and anti-burglary doors are used in residential housing, public utility buildings and collective residential buildings as well as commercial and technical premises. Doors are sold only as a complete set with metal door frame, metal threshold, door handle, backplate and two cylinder lock inserts.

## STANDARD OPTION

- door leaf frame made of soft wood
- core made of full chipboard
- straight edge
- steel strings
- 5-point mortise lock
- 3 triple hinges
- anti-theft pins

## DOOR FRAMES

- steel fixed door frame p. 158
- steel adjustable door frame p. 160
- steel hybrid door frame p. 164

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- steel threshold
- handle-handle F1 color\*
- long backplate F1 color\*
- cylinder lock insert x 2 pcs.
- DORMA TS-71 self closer
- DORMA TS-90 self closer
- GEZE TS 2000 self closer
- door leaf "100"
- viewfinder

In order to meet the requirements of the National Technical Assessment for doors with fire resistance EI 30 and burglary resistance - a door closer and DIVA handle with a rosette should be used. Photo of the handle and rosette - p. 173.

**NOTE: To the price of door leaf unit it should be added price of steel door frame, steel threshold, handle, backplate and price of two patent cylinders.**

\* - F8 black anode color, available for contract orders, after consultation and individual price verification with the Investment Department.

## DECORS

|              |               |             |           |                     |                    |                       |           |
|--------------|---------------|-------------|-----------|---------------------|--------------------|-----------------------|-----------|
| CPL Laminate | white         | milky white | ashen     | dark gray           | concrete 2         | gray oak              | welsh oak |
| acacia       | celini walnut | walnut      | honey oak | NEW natural hickory | NEW roasted walnut | NEW light Casella oak | cashmere  |

# FORCA B

ANTI BURGLARY, REBATED DOORS  
interior entrance

## FORCA B TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:

- anti-burglary class: RC3 (according to PN-EN 1627:2012)
- mechanical resistance class: 3
- acoustic insulation class:  $R_w = 37$  dB with a steel frame and a metal threshold

## APPLICATION

Interior entrance, fire resistance and anti-burglary doors are used in residential housing, public utility buildings and collective residential buildings as well as commercial and technical premises. Doors are sold only as a complete set with metal door frame, metal threshold, door handle, backplate and two cylinder lock inserts.

## STANDARD OPTION

- door leaf frame made of soft wood
- core made of full chipboard
- straight edge
- steel strings
- 5-point mortise lock
- 3 triple hinges
- anti-theft pins

## DOOR FRAMES

- steel fixed door frame p. 158
- steel adjustable door frame p. 160
- steel hybrid door frame p. 164

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- steel threshold
- handle-handle F1 color\*
- long backplate F1 color\*
- cylinder lock insert x 2 pcs.
- door leaf "100"
- viewfinder

**NOTE: The price of the door leaf should be increased by the price of steel door frame, steel threshold, door handle, backplate and two pcs. of cylinder lock inserts.**

\* - F8 black anode color, available for contract orders, after consultation and individual price verification with the Investment Department.



FORCA B - Welsh oak

## DECORS

|        |               |        |           |                          |                 |           |              |
|--------|---------------|--------|-----------|--------------------------|-----------------|-----------|--------------|
| white  | milky white   | ashen  | dark gray | concrete 2               | gray oak        | welsh oak | CPL Laminate |
| acacia | celini walnut | walnut | honey oak | NEW<br>natural hickory   | roasted walnut  | black ST  |              |
|        |               |        |           | NEW<br>light Casella oak | NEW<br>cashmere |           |              |





OLIMP 10 - white

DECORS

|                 |                               |                  |        |           |                           |                   |                 |
|-----------------|-------------------------------|------------------|--------|-----------|---------------------------|-------------------|-----------------|
| CPL<br>Laminate | white                         | milky white      | ashen  | dark gray | concrete 2                | gray oak          | welsh oak       |
|                 | acacia                        | celini<br>walnut | walnut | honey oak | NEW<br>natural<br>hickory | roasted<br>walnut | NEW<br>cashmere |
|                 | NEW<br>light Casel-<br>la oak |                  |        |           |                           |                   |                 |

OLIMP MODELS



OLIMP 20



OLIMP 30



OLIMP 40



OLIMP 10 - gray oak

TECH  
CPL

P.POŻ.

32 dB

NOTE: In door leaf with fire-resistance EI30 there are used three triple hinges, while in door leaf with fire resistance EI60 there are used VX7939 hinges.

32 dB

Acoustic sound insulation class for single leaf door  $R_w=32$  dB

# FIRE RESISTANT OLIMP DOORS

TECHNICAL REBATED DOORS,  
internal entrance of HALSPAN system

## STANDARD OPTIONS

- core made of Halspan chipboard 44 mm in EI30 or 54 mm in EI 60 with additional pine wood strips attached circumferentially
- straight edge, rounded glazing frame, transparent fire-resistant glass (variable width depending on the size of the door leaf)
- intumescent smoke-proof gasket
- 3 hinges cylinder lock
- dropping seal

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- viewfinder
- DORMA TS-71 self closer
- DORMA TS-90 self closer
- GEZE TS 2000 self closer
- fire-resistant ventilation grille.

## APPLICATION

Fire-resistance doors are used as interior entrance doors in residential housing, public utility buildings and collective residential buildings.

In order to comply with the conditions of the National Technical Assessment self closer should be applied in doors with fire-resistance EI30 and EI60.



self closer  
GEZE TS2000



self closer  
DORMA TS-71



self closer  
DORMA TS-90 impuls



fire-resistant ventilation grille.

# OLIMP DOOR FRAMES

ANTI BURGLARY, REBATED, FIRE-RESISTANT DOORS

interior entrance

## FIXED STEEL DOOR FRAME OLIMP EI 30, EI 60

### DOOR FRAME CONSTRUCTION

Steel door frame made of 1.5 mm thick structural carbon steel sheet, welded construction, powder coated.

### APPLICATION

Door frame is applied to the interior entrance fire-resistance doors OLIMP EI30 and EI60.

### STANDARD OPTIONS

- 3 hinges
- gasket with enhanced flame-resistance properties

### AVAILABLE COLOURS

The door frames are powder-coated in two gloss levels: matt/fine texture or semi-gloss/smooth. The cashmere color is only available in a deep matt finish.



\*\*\* beige color available only in semi-gloss

|                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                   |                                                                                    |                                                                                     |                                                                                     |                                                                                     |
|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
|  |  |  |  |  |  |  |  |  |  |  |  |
| black matt                                                                        | Black semi-gloss                                                                  | white matt                                                                        | light gray matt                                                                   | dark gray matt                                                                    | brown matt                                                                        | white semi-gloss                                                                  | light gray semi-gloss                                                             | DARK GRAY semi-gloss                                                               | semigloss brown                                                                     | semi-gloss beige***                                                                 | cashmere deep matt                                                                  |
| RAL 9005                                                                          | RAL 9005                                                                          | RAL 9003                                                                          | RAL 7047                                                                          | RAL 7024                                                                          | RAL 8017                                                                          | RAL 9003                                                                          | RAL 7047                                                                          | RAL 7024                                                                           | RAL 8017                                                                            | RAL 1001                                                                            |                                                                                     |

Technical information, drawings, dimension tables p.187

## FIRE-RESISTANT WOODEN DOOR FRAME for OLIMP EI 30, EI 60

### CONSTRUCTION

Fixed wooden door frame with a cross-section of 54x100 mm (54x120mm for Olimp EI 60 doors) made of coniferous plywood laminated with a 0.2mm CPL laminate in the color of the door leaf.

### APPLICATION

The door frame is used for interior fire-resistant entrance doors:

OD OLIMP EI30 wooden door frame - for Olimp EI 30 doors

OD OLIMP EI60 wooden door frame - for Olimp EI 60 doors

### STANDARD OPTIONS

- 3 hinges
- gasket with enhanced flame-resistance properties
- latch strike plate
- mounting kit

### AVAILABLE COLOURS

|                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                     |                                                                                      |
|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
|  |  |  |  |  |  |  |  |  |
| CPL Laminate                                                                        | white                                                                               | milky white                                                                         | ashen                                                                               | dark gray                                                                           | concrete 2                                                                          | gray oak                                                                            | welsh oak                                                                           | acacia                                                                               |
|                                                                                     |  |  |  |  |  |  |  |                                                                                      |
|                                                                                     | celini walnut                                                                       | walnut                                                                              | honey oak                                                                           | natural hickory                                                                     | roasted walnut                                                                      | light Casella oak                                                                   | cashmere                                                                            |                                                                                      |



Technical information, drawings, dimension tables p.186

# ENTER ACOUSTIC Rw 32 dB

REBATED DOORS  
interior entrance

**ENTER ACOUSTIC TECHNICAL DOORS MEET THE FOLLOWING REQUIREMENTS:**

- mechanical resistance class: 3
- sound insulation class Rw = 32dB

**APPLICATION**

Door leaf ENTER ACOUSTIC are designed to be used as interior entrance door in multifamily buildings and in public utility buildings

**STANDARD OPTION:**

- door leaf frame made of MDF additionally reinforced with two flat metal bars
- core made of tubular chipboard
- flat external HDF board
- dropping seal
- 3 silver screw-in pivot hinges
- R2.5mm edge (available only in CPL laminates except for white, milky white, ash grey, cashmere) or straight edge
- bottom deadbolt lock adapted for door lock cylinder
- Doors available in the investment dimension "90E" (passageway in the frame with the door leaf open at an angle of 90° = 900 mm)

**DOOR FRAMES:**

- steel hybrid door frame p. 164
- steel adjustable door frame p. 161
- steel fixed door frame p. 158
- fixed rebated door frame page 144
- adjustable door frame with architrave T80, T63 page 146

**OPTIONS AVAILABLE WITH EXTRA CHARGE:**

- Viewfinder – supplied separately
- door leaves "110" except for 0.7 mm laminates
- black fittings for rebated door leaf

Door leaves with a width of "110" in 0.7 mm laminates available after individual pricing by the Contract Department.



ENTER O AKUSTIK - natural hickory

## DECORS

|                  |                       |                |            |                           |                 |                   |                        |
|------------------|-----------------------|----------------|------------|---------------------------|-----------------|-------------------|------------------------|
|                  |                       |                |            | White matt                | light gray matt | silver            | DRE CELL 1st gr.       |
| white (textured) | white pine            | siberian elm   | sand oak   | bleached oak textured     | vintage oak     | toffee oak**, *** | DRE CELL 2nd gr.       |
| walnut           | NEW natur oak premium | anthracite elm | dark wenge | marrone chestnut textured | evoke oak       | caramel walnut    |                        |
|                  |                       |                |            | grand oak                 | elm             | Polish oak 3D     | 3D                     |
| white            | milky white           | ashen          | dark gray  | concrete 2                | gray oak        | welsh oak         | CPL Laminate           |
| acacia           | celini walnut         | walnut         | honey oak  | NEW natural hickory       | roasted walnut  | NEW black ST      | NEW light Casel-la oak |
|                  |                       |                |            |                           |                 |                   | NEW cashmere           |



Door leaf price ( includes the option with dropping seal and single lock)

Width of door leaves: single doors "70"÷"110".

# Galla



GALLA 1 grooved transparent



GALLA 15 - grooved glass



## DECORS



GALLA 1  
transparent



GALLA 1  
decormat



GALLA 1  
decormat brown



GALLA 1  
decormat graphite



GALLA 14  
transparent



GALLA 15  
transparent



GALLA 14  
grooved glass

## APPLICATION

Glass door leaf are used as interior doors in residential housing, public utility buildings and collective residential buildings.

The leaf is a glass pane, made of safe, uniform tempered glass, 8 mm thickness, with holes for mounting:

- hinges and lock in the opening doors
- round door handle and hardware adapted for sliding system door leaf
- GALLA 14, 15 pattern is painted using the screen printing technique

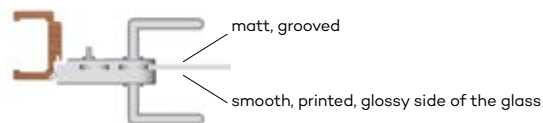
## SELECTION OF LOCKS FOR GLASS DOORS

Glass door locks are universal, they can be configured for left or right doors. In the case of locks in the "WC" version (with a bathroom knob) - the term "left" or "right" refers to the direction of door opening.

## OPTIONS AVAILABLE WITH EXTRA CHARGE

- ventilation undercut in the opening doors (in "80" and "90" meet ventilation requirements)

Galla doors have different glass sides (does not apply to Galla 1 transparent) **OBVERSE**



**REVERSE**

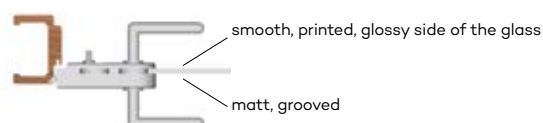


Fig. 1-2 Bathroom door opening, select left lock

fig. 1 right door leaf /outside lock

Fig. 2 left door leaf /outside lock

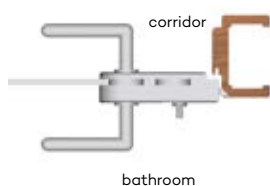
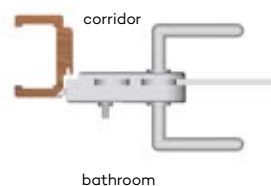
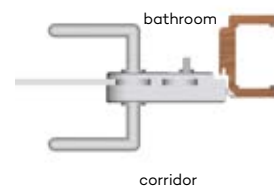
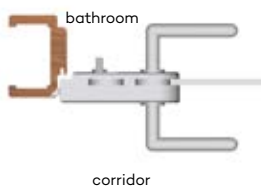


Fig. 3-4 Door opening to the corridor, select the right lock

fig. 3 right door leaf/blockade inside

fig. 4 left door leaf/blockade inside



## HARDWARE



\*\* It is necessary to purchase cylinder insert 21/26 separately (see details in the above table)

\*\* Toilet lock - selection of toilet lock see details above

# FIXED REBATED

## DOOR FRAMES

### CONSTRUCTION

Fixed door frame is made of high-quality wood-based panels and is covered with ecological, wood-like decorative DRE-Cell foil, 3D foil, CPL laminate 0.15 - 0.2 mm, Finish foil or painted. The door frame has a fixed width of 100 mm.

### APPLICATION

Fixed door frame can be used in the following types of doors:

- ENTER entrance doors (equipped with 3 ø 13,5 mm hinges and additional upper latch plate)
- SOLID entrance doors (equipped with 3 ø 13,5 mm hinges and 4 hooks for the latch and latches of the flat multi-point lock)
- glass doors ("OPC" they are equipped with two hinges ø 15 mm, special latch plate and rubber seal strip)
- other rebated doors (using 2 or 3 hinges ø 13.5 mm, 3 hinges for frame construction and panel construction doors with a width of "90" and wider)

For the fixed and fixed SOFT door frames we use masking architraves.

### THE SET CONTAINS

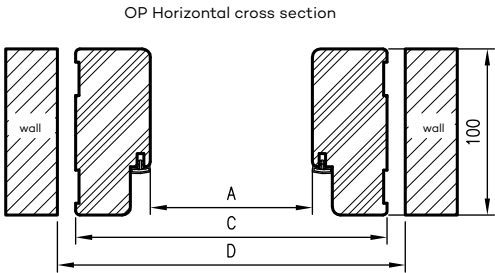
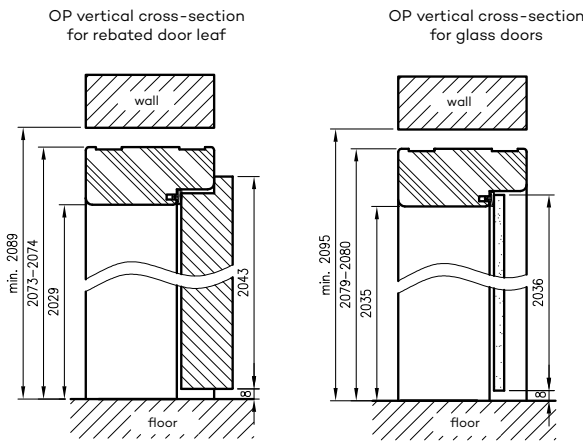
Main beam (one horizontal and two vertical elements), door seal, a set of hinges, all necessary components for the installation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.



Fixed door frame



fixed door frame SOFT



required height of wall passage 2089 mm  
(2095 mm for glass doors)

### OPTIONS AVAILABLE WITH EXTRA CHARGE

- ENTER door frame (with deadbolt catch)
- SOLID door frame
- door frame for double leaf doors: +30%

for single-leaf doors

|       | A    | C    | D    |
|-------|------|------|------|
| "60"  | 600  | 688  | 712  |
| "70"  | 700  | 788  | 812  |
| "80"  | 800  | 888  | 912  |
| "90"  | 900  | 988  | 1012 |
| "90E" | 904  | 992  | 1016 |
| "100" | 1000 | 1088 | 1112 |
| "110" | 1100 | 1188 | 1212 |

\* door frames for glass doors with width "60"- "90"  
D - required width of wall passage

for rebated door leaf  
double-leaf doors

|        | A    | C    | D    |
|--------|------|------|------|
| „100d“ | 1035 | 1123 | 1147 |
| „110d“ | 1135 | 1223 | 1247 |
| „120“  | 1235 | 1323 | 1347 |
| „130“  | 1335 | 1423 | 1447 |
| „140“  | 1435 | 1523 | 1547 |
| „150“  | 1535 | 1623 | 1647 |
| „160“  | 1635 | 1723 | 1747 |
| „170“  | 1735 | 1823 | 1847 |
| „180“  | 1835 | 1923 | 1947 |
| „190“  | 1935 | 2023 | 2047 |
| „200“  | 2035 | 2123 | 2147 |

# FIXED DOOR FRAMES

NON-REBATED



### CONSTRUCTION

Fixed non-rebated door frame is made of high-quality wood-based board and it is coated with ecological, wood-like decorative DRE-Cell veneer, 3D veneer, 0,15 - 0,20 mm CPL or painted.  
Door frames has fixed width of 100 mm.

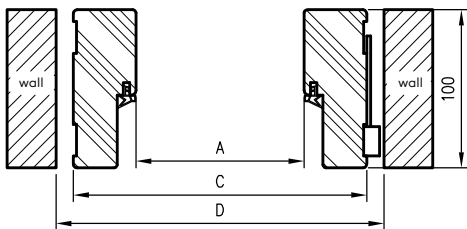
### APPLICATION

Fixed non-rebated door frame can be applied to all DRE collections which are available in non-rebated option.

### SET CONTAINS

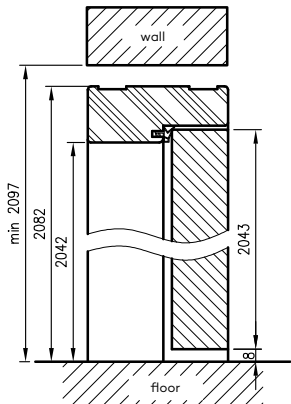
Main beam (one horizontal and two vertical elements), door seal, a set of hinges, all necessary components for the installation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.

OPB Horizontal cross section



D - required wall opening 2097 mm

OPB vertical cross-section



### OPTIONS AVAILABLE WITH EXTRA CHARGE

- Price of the double-leaf door frame: + 50% (if 3 hinges are used, there is extra charge )
- Extra charge for the third Estetic 80 hinge

for double-leaf doors

|       | A    | C    | D    |
|-------|------|------|------|
| „120“ | 1274 | 1354 | 1380 |
| „130“ | 1374 | 1454 | 1480 |
| „140“ | 1474 | 1554 | 1580 |
| „150“ | 1574 | 1654 | 1680 |
| „160“ | 1674 | 1754 | 1780 |
| „170“ | 1774 | 1854 | 1880 |
| „180“ | 1874 | 1954 | 1980 |

for single-leaf doors

|        | A    | C    | D    |
|--------|------|------|------|
| „60“   | 627  | 707  | 730  |
| „60N“  | 607  | 687  | 710  |
| „70“   | 727  | 807  | 830  |
| „70N“  | 707  | 787  | 810  |
| „80“   | 827  | 907  | 930  |
| „80N“  | 807  | 887  | 910  |
| „90“   | 927  | 1007 | 1030 |
| „90N“  | 907  | 987  | 1010 |
| „100“  | 1027 | 1107 | 1130 |
| „100N“ | 1007 | 1087 | 1110 |

„xN“ - width standard for selected non-rebated panel and frame construction door leaves - single-leaf

# ADJUSTABLE DOOR FRAMES

REBATED WITH ARCHITRAVE T80 OR T63

### CONSTRUCTION

The adjustable door frame with T80 or T63 architrave is equipped with architraves with small rounding radii of the cross profile. It is made of high-quality wood-based board. On the exposure side it is completely covered with a wood-like DRE-Cell Decor decorative foil, 3D foil, CPL laminate 0.15 - 0.2 mm thick or painted\*\*. Its design allows for use on walls with a thickness of 60 - 325 mm. Connection at an angle of 90° is available with a T80 architrave in the following colors: **white matt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak, black matt 2, white acrylic painted UV, white pine, sand oak, vintage oak, Polish oak 3D.**

\*\*NOTE: To ensure the highest quality of painted door frames, before painting process they are coated with special material which constitutes solid base.

### APPLICATION

Adjustable door frame can be applied for:

- interior door leaves - rebated and for glass door leaves (ORC)
- ENTER entrance door (includes 3 hinges ø 13.5 mm, additional catcher - extra charge)

### SET CONTAINS

Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes. Door frames used as a set with frame construction doors and door frames with size "90" and wider, should be equipped with three hinges. Door frames for glass door "ORC" are equipped with two hinges ø 15 mm, special latch plate and rubber seal strip.

### OPTIONS AVAILABLE WITH EXTRA CHARGE

Price of adjustable door frame for double leaf door: +30%

The door frame for wall thickness 060-075 has got a shallower milling on the movable architrave side

during assembly it is necessary to shorten the tongue of the architrave.

- Extra charge for a 90° connection angle in white matt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak, black matt 2, white acrylic UV varnish, white pine, sand oak, vintage oak, Polish oak 3D -
- Extra charge for reinforcement for door closer applies to door frames with a connection angle of 45° -



Selected configurations of adjustable rebated door frames are available from stock in the following colours: evoke oak, white matt, alpine white, white acrylic UV varnish.



OR (adjustable rebated door frame) with T63



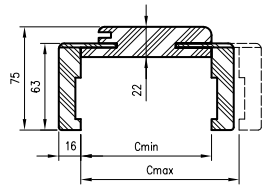
OR (adjustable rebated door frame) with T80

| wall thickness |      |
|----------------|------|
| Cmin           | Cmax |
| 60***          | 80   |
| 75             | 95   |
| 80             | 105  |
| 95             | 120  |
| 100            | 125  |
| 120            | 145  |
| 140            | 165  |
| 160            | 185  |
| 180            | 205  |
| 200            | 225  |
| 220            | 245  |
| 240            | 265  |
| 260            | 285  |
| 280            | 305  |
| 300            | 325  |

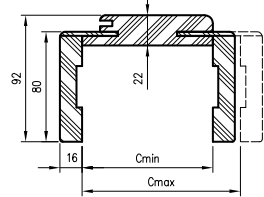
# ADJUSTABLE DOOR FRAMES

REBATED WITH ARCHITRAVE T80 OR T63

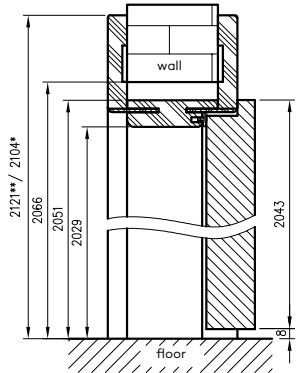
OR/ORC cross-section with T63 architrave



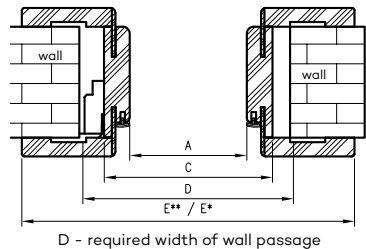
OR/ORC cross-section with T80 architrave



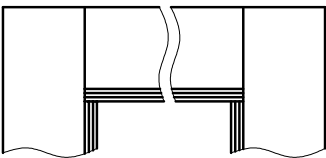
vertical cross-section of rebated door leaf with OR



OR/ORC horizontal cross-section

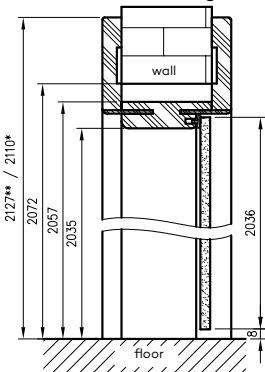


Adjustable door frame connection at an angle of 90° T80 architrave



90° angle connection available in white matt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak (structure), matt black 2, acrylic UV painted white, white pine, sand oak, Polish oak 3D, vintage oak.

vertical cross-section of glass doors with ORC (adjustable door frame for glass doors)



for double-leaf doors

|      | A    | C    | D    | E**  | E*   |
|------|------|------|------|------|------|
| 100d | 1035 | 1079 | 1115 | 1219 | 1185 |
| 110d | 1135 | 1179 | 1215 | 1319 | 1285 |
| 120  | 1235 | 1279 | 1315 | 1419 | 1385 |
| 130  | 1335 | 1379 | 1415 | 1519 | 1485 |
| 140  | 1435 | 1479 | 1515 | 1619 | 1585 |
| 150  | 1535 | 1579 | 1615 | 1719 | 1685 |
| 160  | 1635 | 1679 | 1715 | 1819 | 1785 |
| 170  | 1735 | 1779 | 1815 | 1919 | 1885 |
| 180  | 1835 | 1879 | 1915 | 2019 | 1985 |
| 190  | 1935 | 1979 | 2015 | 2119 | 2085 |
| 200  | 2035 | 2079 | 2115 | 2219 | 2185 |

\* dimension refer to door frame with T63 architrave

\*\* dimension refer to door frame with T80 architrave

for single-leaf doors

|     | A    | C    | D    | E**  | E*   |
|-----|------|------|------|------|------|
| 60  | 602  | 646  | 680  | 786  | 752  |
| 70  | 702  | 746  | 780  | 886  | 852  |
| 80  | 802  | 846  | 880  | 986  | 952  |
| 90  | 902  | 946  | 980  | 1086 | 1052 |
| 90E | 906  | 950  | 984  | 1090 | 1056 |
| 100 | 1002 | 1046 | 1080 | 1186 | 1152 |
| 110 | 1102 | 1146 | 1180 | 1286 | 1252 |

required wall passage height 2066 mm (2072 mm for glass doors)

| wall thickness |      |
|----------------|------|
| Cmin           | Cmax |
| 60***          | 80   |
| 75             | 95   |
| 80             | 105  |
| 95             | 120  |
| 100            | 125  |
| 120            | 145  |
| 140            | 165  |
| 160            | 185  |
| 180            | 205  |
| 200            | 225  |
| 220            | 245  |
| 240            | 265  |
| 260            | 285  |
| 280            | 305  |
| 300            | 325  |

2nd group of CPL - natural halifax oak laminate. Black ST decor, CPL cashmere laminate, light casella oak, available only with T80 architrave.

# ADJUSTABLE NON-REBATED DOOR FRAMES

NON-REBATED WITH ARCHITRAVE T80 OR T63

### CONSTRUCTION

The adjustable, non-rebated door frame is made of high-quality wood-based board. wood-based. The exposed side is fully covered with DRE-Cell Decor wood-like decorative foil, 3D foil, CPL laminate or painted\*\*. Its design is adapted to a door leaf thickness of 40 mm and allows for use in walls with a thickness of 75 - 325 mm. Available in **white matt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak**

**(structure), matt black 2, acrylic UV painted white, white pine, sand oak, vintage oak, Polish oak 3D, white lacquered, black lacquered, decors from the LUX and WOOD collections** possible selection of beam connection angle at 90° with T80 architrave.

\*\*NOTE: To ensure the highest quality of painted and lacquered door frames, before varnishing or painting process they are coated with special material which constitutes solid base.

### APPLICATION

The adjustable non-rebated door frame with Estetic 80 hinges is applicable to all DRE collections in the non-rebated version with Estetic 80 hinges.

### SET CONTAINS

Main beam (one horizontal and two vertical elements) with wide angular architrave (80 mm) with small rounding angles of the cross-section profile (R2), door seal, a set of hinges, all necessary components for the instalation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.



### EXTRA CHARGE OPTIONS

Prices include 2 hinges with assembly plates.

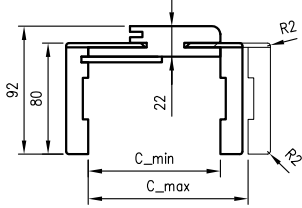
- Price of a door frame for double doors: +50% (additional charge when using 3 Estetic 80 hinges)
- Extra charge for third hinge Estetic 80
- Price of a door frame for double doors: +50% (additional charge when using 3 plate hinges)
- Extra charge for a 90° connection in the following colours: white matt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak (structure), black matt 2, white acrylic UV varnish, white pine, sand oak, 3D Polish oak, vintage oak, white varnish, black varnish and decors from LUX and WOOD collections, acrylic laminates (standard gloss, metallic gloss, standard matt)
- Extra charge for reinforcement for the self closer applies to door frames with a connection angle of 45°

| Cmin | Cmax |
|------|------|
| 75   | 95   |
| 95   | 120  |
| 100  | 125  |
| 120  | 145  |
| 140  | 165  |
| 160  | 185  |
| 180  | 205  |
| 200  | 225  |
| 220  | 245  |
| 240  | 265  |
| 260  | 285  |
| 280  | 305  |
| 300  | 325  |

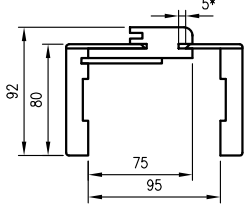
# ADJUSTABLE NON-REBATED DOOR FRAMES

NON-REBATED WITH ARCHITRAVE T80 OR T63

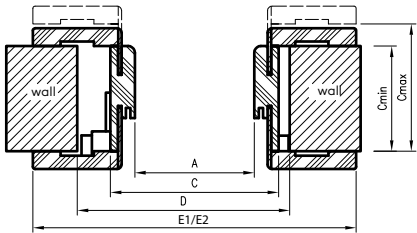
ORB cross-section 095-300



ORB cross-section 075



ORB horizontal cross-section

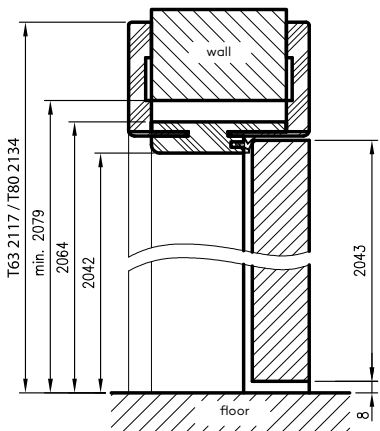


for double-leaf doors

|     | A    | C    | D    | E1   | E2   |
|-----|------|------|------|------|------|
| 120 | 1274 | 1318 | 1350 | 1424 | 1458 |
| 130 | 1374 | 1418 | 1450 | 1524 | 1558 |
| 140 | 1474 | 1518 | 1550 | 1624 | 1658 |
| 150 | 1574 | 1618 | 1650 | 1724 | 1758 |
| 160 | 1674 | 1718 | 1750 | 1824 | 1858 |
| 170 | 1774 | 1818 | 1850 | 1924 | 1958 |
| 180 | 1874 | 1918 | 1950 | 2024 | 2058 |

| Cmin | Cmax |
|------|------|
| 75   | 95   |
| 95   | 120  |
| 100  | 125  |
| 120  | 145  |
| 140  | 165  |
| 160  | 185  |
| 180  | 205  |
| 200  | 225  |
| 220  | 245  |
| 240  | 265  |
| 260  | 285  |
| 280  | 305  |
| 300  | 325  |

Vertical section of the non-rebated door leaf



required wall passage height 2079 mm

D - required width of wall opening

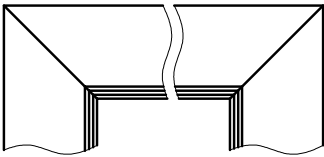
E1 - dimension for T63 architrave  
E2 - dimension for T80 architrave  
\*075-095 door frame has a different cross section, for 75-89 mm wall thickness, it is necessary to shorten the tongue of the adjustable architrave.

for single-leaf doors

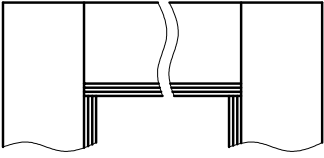
|        | A    | C    | D    | E1   | E2   |
|--------|------|------|------|------|------|
| "60"   | 627  | 671  | 700  | 777  | 811  |
| "60N"  | 607  | 651  | 680  | 757  | 791  |
| "70"   | 727  | 771  | 800  | 877  | 911  |
| "70N"  | 707  | 751  | 780  | 857  | 891  |
| "80"   | 827  | 871  | 900  | 977  | 1011 |
| "80N"  | 807  | 851  | 880  | 957  | 991  |
| "90"   | 927  | 971  | 1000 | 1077 | 1111 |
| "90N"  | 907  | 951  | 980  | 1057 | 1091 |
| "100"  | 1027 | 1071 | 1100 | 1177 | 1211 |
| "100N" | 1007 | 1051 | 1080 | 1157 | 1191 |

Black ST decor, CPL cashmere laminate, light Casella oak and laminates:  
standard gloss, metallic gloss, standard matt only available with T80 architrave

ORB connection at 45



Adjustable non-rebated door frame connection at an angle of 90°\*\* T80 architrave



\*\* 90° connection available in white matt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak (structure), black matt 2, white acrylic UV painted, white pine, sand oak, 3D Polish oak, white varnish, black varnish and decors from the LUX and WOOD collections

"xN" - width standard for selected non-rebated panel and frame construction door leaves - single-leaf

# ADJUSTABLE NON-REBATED DOOR FRAMES

WITH VARIABLE HEIGHTS WITH ARCHITRAVE T80 OR T63

### APPLICATION

The adjustable door frame with variable heights can be used for Standard 10, Modern, Plus rebated door leaves in three additional height options: 1983 mm, 2110 mm and 2240 mm.

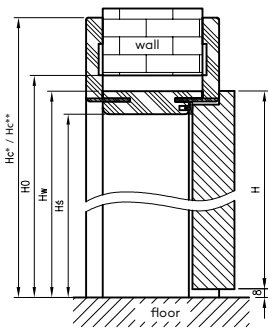
### SET CONTAINS

Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the installation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes. Door frames are packed in cardboard boxes.

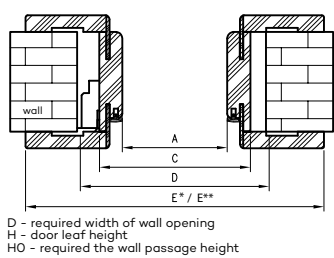
All rebated door frames in 3 additional height options should be equipped with 3 hinges.



OR vertical cross-section

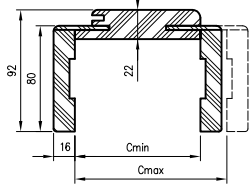


OR horizontal cross-section



D - required width of wall opening  
H - door leaf height  
H0 - required the wall passage height

OR (rebated door frame) cross-section with T80 architrave



| H    | Hs   | hw   | H0   | hc ** | hc * |
|------|------|------|------|-------|------|
| 1983 | 1969 | 1991 | 2006 | 2061  | 2044 |
| 2110 | 2096 | 2118 | 2133 | 2188  | 2171 |
| 2240 | 2226 | 2248 | 2263 | 2318  | 2301 |

Hc\* - door leaf height with T63 architrave  
Hc\*\* - door leaf height with T80 architrave

for single-leaf doors

|     | A    | C    | D    | E**  | E*   |
|-----|------|------|------|------|------|
| 60  | 602  | 646  | 680  | 786  | 752  |
| 70  | 702  | 746  | 780  | 886  | 852  |
| 80  | 802  | 846  | 880  | 986  | 952  |
| 90  | 902  | 946  | 980  | 1086 | 1052 |
| 100 | 1002 | 1046 | 1080 | 1186 | 1152 |

for double-leaf doors

|     | A    | C    | D    | E**  | E*   |
|-----|------|------|------|------|------|
| 120 | 1235 | 1279 | 1315 | 1419 | 1385 |
| 130 | 1335 | 1379 | 1415 | 1519 | 1485 |
| 140 | 1435 | 1479 | 1515 | 1619 | 1585 |
| 150 | 1535 | 1579 | 1615 | 1719 | 1685 |
| 160 | 1635 | 1679 | 1715 | 1819 | 1785 |
| 170 | 1735 | 1779 | 1815 | 1919 | 1885 |
| 180 | 1835 | 1879 | 1915 | 2019 | 1985 |
| 190 | 1935 | 1979 | 2015 | 2119 | 2085 |
| 200 | 2035 | 2079 | 2115 | 2219 | 2185 |

Extra charge for reinforcement for self closer applies to door frames with 45° connection angle  
Price of adjustable door frame for double leaf door: +30%.  
Black ST decor, CPL cashmere laminate, light casella oak, available only with T80 architrave.

| wall thickness |      |
|----------------|------|
| Cmin           | Cmax |
| 75             | 95   |
| 80             | 105  |
| 95             | 120  |
| 100            | 125  |
| 120            | 145  |
| 140            | 165  |
| 160            | 185  |
| 180            | 205  |
| 200            | 225  |
| 220            | 245  |
| 240            | 265  |
| 260            | 285  |
| 280            | 305  |
| 300            | 325  |

# ADJUSTABLE NON-REBATED DOOR FRAMES

NON-REBATED WITH VARIABLE HEIGHTS WITH ARCHITRAVE T80 OR T63



## APPLICATION

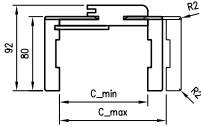
Non-rebated adjustable door frame with variable heights can be used with non-rebated STANDARD 10 , MODERN and PLUS door leaf model which are available in three additional door leaf height options:1983 mm, 2110 mm and 2240 mm.

## SET CONTAINS

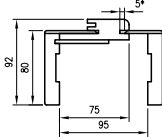
Main beam (one horizontal and two vertical elements together with masking elements), door seal, set of hinges, all necessary components for the installation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes. Door frames are packed in cardboard boxes.

All door frames in 3 additional height options can be equipped with 2 or 3 hinges.

ORB cross-section 095-300

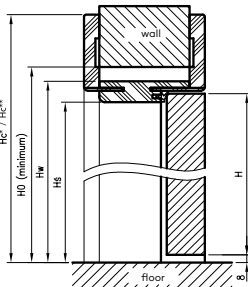


ORB cross-section 075

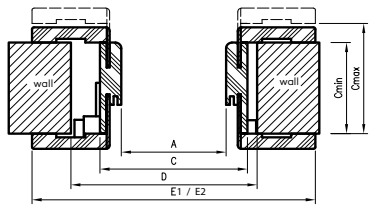


E1 - dimension for T63 architrave  
E2 - dimension for T80 architrave

ORB vertical cross-section



ORB horizontal cross-section



| H    | HŚ   | hw   | H0   | hc ** | hc * |
|------|------|------|------|-------|------|
| 1983 | 1982 | 2004 | 2019 | 2074  | 2057 |
| 2110 | 2109 | 2131 | 2146 | 2201  | 2184 |
| 2240 | 2239 | 2261 | 2276 | 2331  | 2314 |

H0 - required the wall passage height

for single-leaf doors

|       | A    | C    | D    | E1   | E2   |
|-------|------|------|------|------|------|
| "60"  | 627  | 671  | 700  | 777  | 811  |
| "70"  | 727  | 771  | 800  | 877  | 911  |
| "80"  | 827  | 871  | 900  | 977  | 1011 |
| "90"  | 927  | 971  | 1000 | 1077 | 1111 |
| "100" | 1027 | 1071 | 1100 | 1177 | 1211 |

for double-leaf doors

|     | A    | C    | D    | E2   | E1   |
|-----|------|------|------|------|------|
| 120 | 1274 | 1318 | 1350 | 1458 | 1424 |
| 130 | 1374 | 1418 | 1450 | 1558 | 1524 |
| 140 | 1474 | 1518 | 1550 | 1658 | 1624 |
| 150 | 1574 | 1618 | 1650 | 1758 | 1724 |
| 160 | 1674 | 1718 | 1750 | 1858 | 1824 |
| 170 | 1774 | 1818 | 1850 | 1958 | 1924 |
| 180 | 1874 | 1918 | 1950 | 2058 | 2024 |

**\* NOTE:** 075-095 door frame has a different cross-section for wall thicknesses of 75-89 mm  
it will be necessary to shorten the tongue of the movable architrave by yourself.  
Black ST decor, CPL cashmere laminate, light casella oak and laminates: standard gloss, metallic gloss, standard matt available only with T80 architrave.  
Prices for door leaf heights 1983 and 2043 on pages 148-149

Prices include 2 hinges with assembly plates.

- Price of a door frame for double doors: +50% (extra charge for the third hinge)
- Additional payment for the third hinge Estetic 80
- Extra charge for reinforcement for self closer applies to door frames with 45° connection angle
- Extra charge for 90 degree connection(standard gloss, metallic gloss, standard matt)

| wall<br>thickness |      |
|-------------------|------|
| Cmin              | Cmax |
| 75                | 95   |
| 95                | 120  |
| 100               | 125  |
| 120               | 145  |
| 140               | 165  |
| 160               | 185  |
| 180               | 205  |
| 200               | 225  |
| 220               | 245  |
| 240               | 265  |
| 260               | 285  |
| 280               | 305  |
| 300               | 325  |

# ADJUSTABLE NON-REBATED DOOR FRAMES

FOR DOORS WITH INVERTED REBATE

### CONSTRUCTION

The adjustable door frame with the inverted rebate is made of high-quality wood-based board. The exposed side is covered with eco-friendly, wood-like decorative DRE Cell foil, CPL black ST, or painted with the highest quality UV acrylic varnishes. To ensure the high quality of painted door frames, they are coated with a special material before painting, providing a uniform base. Its design is adapted to a door leaf thickness of 40 mm and allows for use in walls ranging from 90 to 295 mm thickness. Connections are made at a 45°.

### APPLICATION

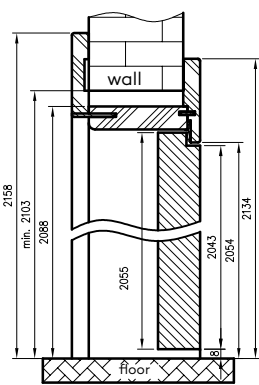
The door frame with an inverted rebate is applicable to selected collections: Estra, Nestor, Nova Cell, Uni, Binito, Fargo, Auri, Reva, Premium.

### THE SET CONTAINS

Main beam (horizontal and two vertical elements), architrave T80 (horizontal and two vertical elements), door seal, set of two Estetic 1821 hinges, magnetic lock latch, door frame assembling set with the manual. Door frames are packed in cardboard packaging.

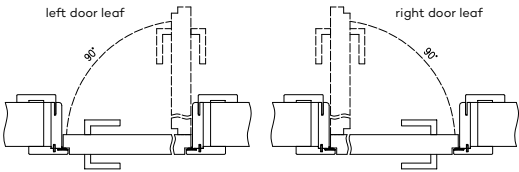


vertical cross-section of ORO

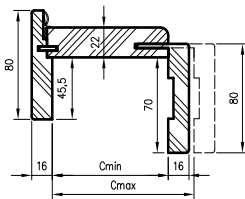


left door leaf

right door leaf

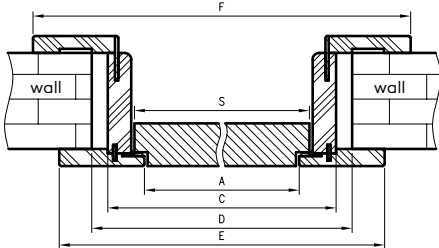


door frame profile



|     | A    | C    | D    | E    | F    | S    |
|-----|------|------|------|------|------|------|
| 60  | 625  | 694  | 724  | 785  | 834  | 644  |
| 70  | 725  | 794  | 824  | 885  | 934  | 744  |
| 80  | 825  | 894  | 924  | 985  | 1034 | 844  |
| 90  | 925  | 994  | 1024 | 1085 | 1134 | 944  |
| 100 | 1025 | 1094 | 1124 | 1185 | 1234 | 1044 |

horizontal cross-section of ORO



Required height of the wall opening = 2103 mm  
D - required width of wall opening

Extra charge for the third hinge Estetic 1821 -

| Cmin | Cmax |
|------|------|
| 90   | 115  |
| 110  | 135  |
| 130  | 155  |
| 150  | 175  |
| 170  | 195  |
| 190  | 215  |
| 210  | 235  |
| 230  | 255  |
| 250  | 275  |
| 270  | 295  |

### DECORS

**Painted:** white, cashmere, sabio, ash, latte.

**DRE Cell:** white matt, light grey matt, warm grey matt, cashmere matt, sage oak (structure), dark olive matt, dark blue matt, sage matt, black matt 2, evoke oak, vintage oak, premium nature oak.

**CPL laminate:** black ST

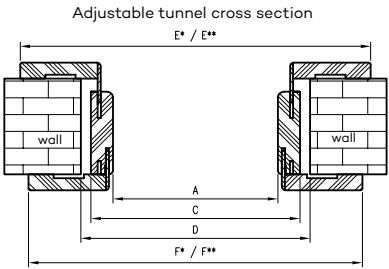
# ADJUSTABLE TUNNEL

WITH ARCHITRAVE T80 or T63

## APPLICATION

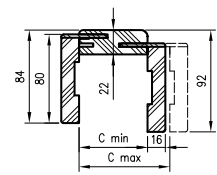
Adjustable tunnel is a decorative cover of wall passage. It can be used as a separate solution or as an integral part of the sliding wall-mounted system NT. The adjustable tunnel is a product which is, at first glance visually similar to adjustable door frames, but with a few differences:

- there is no possibility to mount any hinges
- there is no latch strike plate
- no milling for the seal, different height and span of the front and rear architraves (E and F values in the tables)

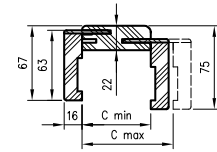


D - required width of wall opening  
\*refers to Adjustable Tunnel with T63  
\*\*refers to Adjustable Tunnel with T80

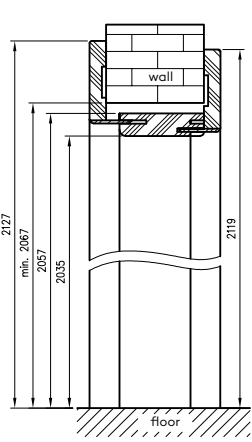
TUN cross-section with T80



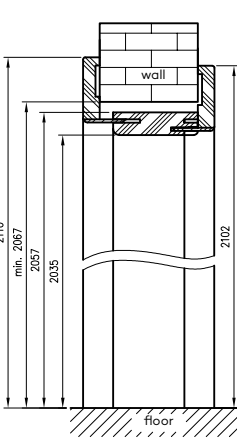
TUN cross-section with T63



Vertical cross-section of adjustable tunnel with T80 architrave



Vertical section of the adjustable tunnel with T63 architrave



Required height of the wall opening 2067 mm.

**NOTE:** To ensure the highest quality of painted tunnels, before painting process they are coated with special material which constitutes solid base.

## SINGLE ADJUSTABLE TUNNEL

| symbol | 60  | 70  | 80  | 90   | 100  |
|--------|-----|-----|-----|------|------|
| A      | 602 | 702 | 802 | 902  | 1002 |
| C      | 646 | 746 | 846 | 946  | 1046 |
| D      | 664 | 764 | 864 | 964  | 1064 |
| E*     | 752 | 852 | 952 | 1052 | 1152 |
| E**    | 786 | 886 | 986 | 1086 | 1186 |
| F*     | 736 | 836 | 936 | 1036 | 1136 |
| F**    | 770 | 870 | 970 | 1070 | 1170 |

## DOUBLE ADJUSTABLE TUNNEL

| symbol | 120  | 130  | 140  | 150  | 160  | 170  | 180  | 190  | 200  |
|--------|------|------|------|------|------|------|------|------|------|
| A      | 1200 | 1300 | 1400 | 1500 | 1600 | 1700 | 1800 | 1900 | 2000 |
| C      | 1244 | 1344 | 1444 | 1544 | 1644 | 1744 | 1844 | 1944 | 2044 |
| D      | 1264 | 1364 | 1464 | 1564 | 1664 | 1764 | 1864 | 1964 | 2064 |
| E*     | 1350 | 1450 | 1550 | 1650 | 1750 | 1850 | 1950 | 2050 | 2150 |

| symbol | 120  | 130  | 140  | 150  | 160  | 170  | 180  | 190  | 200  |
|--------|------|------|------|------|------|------|------|------|------|
| E**    | 1384 | 1484 | 1584 | 1684 | 1784 | 1884 | 1984 | 2084 | 2184 |
| F*     | 1334 | 1434 | 1534 | 1634 | 1734 | 1834 | 1934 | 2034 | 2134 |
| F**    | 1368 | 1468 | 1568 | 1668 | 1768 | 1868 | 1968 | 2068 | 2168 |

## OPTIONS AVAILABLE WITH EXTRA CHARGE

Tunnel for double leaf door: +30%

2nd group CPL - CPL laminate natural halifax oak.  
Black ST decor, CPL cashmere laminate, light casella oak,  
available only with T80 architrave.

| wall thickness |      |
|----------------|------|
| Cmin           | Cmax |
| 62             | 82   |
| 67             | 92   |
| 82             | 107  |
| 87             | 112  |
| 107            | 132  |
| 127            | 152  |
| 147            | 172  |
| 167            | 192  |
| 187            | 212  |
| 207            | 232  |
| 227            | 252  |
| 247            | 272  |
| 267            | 292  |
| 287            | 312  |

# ADJUSTABLE DOOR FRAMES

NON-REBATED WITH ANGLE PANELS



FARGO 30 - white

## DECORS

|         |       |          |       |       |       |
|---------|-------|----------|-------|-------|-------|
| PAINTED | white | NEW      | NEW   | latte | ashen |
|         |       | cashmere | sabio |       |       |

white - UV acrylic varnish - RAL 9003  
cashmere - NCS S2002-Y50R  
sabio - NCS S3005-G80Y  
latte - Flugger 4362, NCS S1505-Y50R  
ashen - RAL 7035

| Wall thickness |      |
|----------------|------|
| Cmin           | Cmax |
| 75             | 95   |
| 95             | 115  |
| 100            | 120  |
| 120            | 140  |
| 140            | 160  |
| 160            | 180  |
| 180            | 200  |
| 200            | 220  |
| 220            | 240  |
| 240            | 260  |
| 260            | 280  |
| 280            | 300  |
| 300            | 320  |

| size of the architrave panels | side A | side B |
|-------------------------------|--------|--------|
| 80 mm(x2)                     | 80     | 80     |
| 180 mm(x2)                    | 180    | 180    |
| 900 mm(x2)                    | 900    | 900    |
| 80/180 mm (1/1)               | 80     | 180    |
| 180/80 mm (1/1)               | 180    | 80     |
| 80/900 mm (1/1)               | 80     | 900    |
| 900/80 mm (1/1)               | 900    | 80     |
| 180/900 mm (1/1)              | 180    | 900    |
| 900/180 mm (1/1)              | 900    | 180    |

Price of the set

=

price of two vertical beams

+

price of the horizontal beam with architrave panels

Prices include 2 hinges with assembly plates.  
Extra charge for the third Estetic 80 hinge

# ADJUSTABLE DOOR FRAMES

NON-REBATED WITH ANGLE PANELS



### CONSTRUCTION

Adjustable non-rebated door frame is made of a high-quality wood-based MDF board. On its visual side it is entirely coated with a foil and in next step is painted. Its construction allows to be used with door leaf with the thickness of 40 mm and its design allows to be used on walls with span 75-320. On horizontal beam there are made special architrave panels in three optional dimensions: 80 mm, 180 mm or 900 mm.

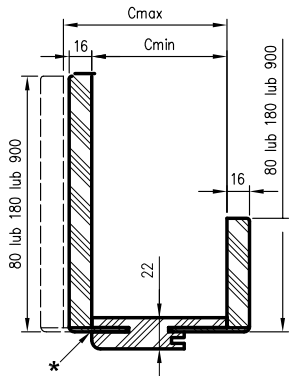
### APPLICATION

Adjustable non-rebated door frame with architrave panels can be used with all DRE non-rebated painted collections.

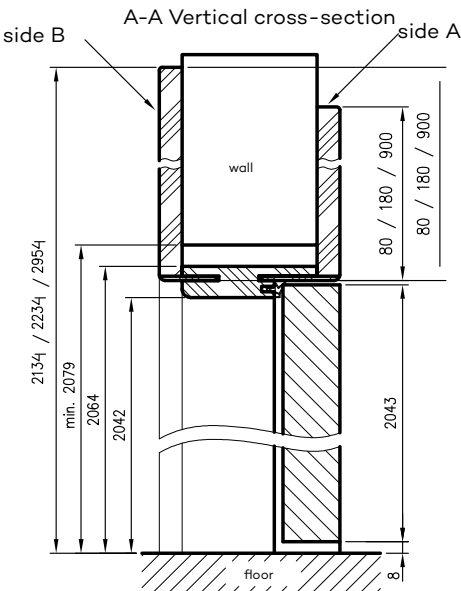
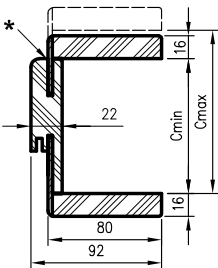
### SET CONTAINS

Main beam with wide architrave (80 mm) with small rounding angles of the cross-section profile (R2), horizontal beam with architrave panels in 3 optional dimensions, door gasket, a set of hinges, all necessary components for the installation of door frames in accordance with the supplied instruction. Door frames are packed in cardboard boxes.

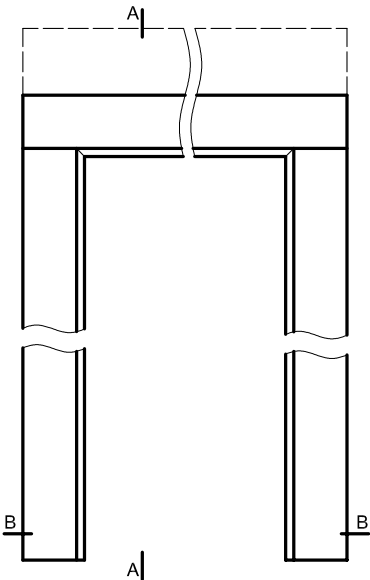
horizontal cross-section of the lintel



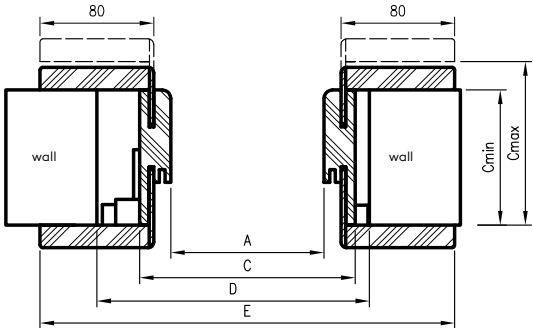
cross-section of vertical beam



Required height of the wall opening = 2079 mm



B-B Horizontal cross-section



D - required width of wall opening

\*NOTE: 075-095 door frame has a different cross-section, shallow milling for architrave, for a 75-89 mm wall thickness, it will be necessary to shorten the tongue of the adjustable masking architrave.  
\*\* - third hinge, option at extra charge

for single-leaf doors

|        | A    | C    | D    | E    |
|--------|------|------|------|------|
| "60"   | 627  | 671  | 700  | 811  |
| "60N"  | 607  | 651  | 680  | 791  |
| "70"   | 727  | 771  | 800  | 911  |
| "70N"  | 707  | 751  | 780  | 891  |
| "80"   | 827  | 871  | 900  | 1011 |
| "80N"  | 807  | 851  | 880  | 991  |
| "90"   | 927  | 971  | 1000 | 1111 |
| "90N"  | 907  | 951  | 980  | 1091 |
| "100"  | 1027 | 1071 | 1100 | 1211 |
| "100N" | 1007 | 1051 | 1080 | 1191 |

"xN" - width standard for selected non-rebated panel and frame construction  
door leaves - single-leaf

# EXTENSION PANELS

## APPLICATION

The extension panel is a component of the decorative construction of a passage in a wall or the enlargement of

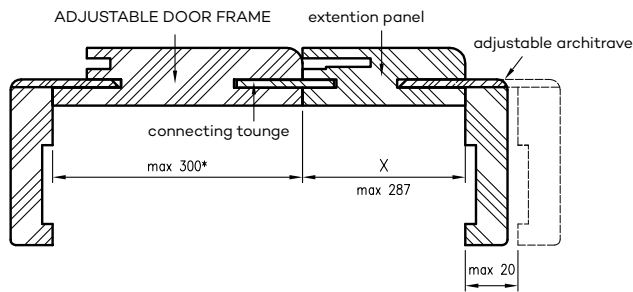
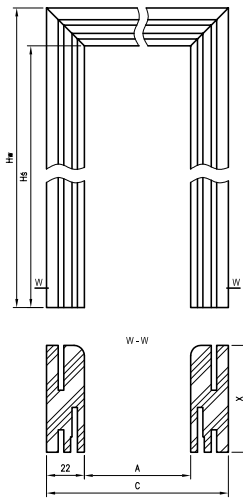
The possibility of installing door frames in walls thicker than 325 mm. The panel extends the central sections of adjustable door frames and adjustable tunnels. It is used with adjustable architraves from previously ordered door frames or tunnels with a 45° connection.

Connection angle of 90° in adjustable door frame (OR) panels comes in color white matt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak, black matt 2, white acrylic UV varnish, white pine, vintage oak, sand oak, Polish oak 3D

Connection angle of 90° in adjustable non-rebated door frame (ORB) panels, comes in color white matt, light grey matt, cashmere matt, warm grey matt, dark olive matt, dark blue matt, sage oak, black matt 2, white acrylic UV varnish, white pine, sand oak, vintage oak, Polish oak 3D, acrylic laminates (standard gloss, metallic gloss, standard matt, xtreme matt) Extension panels with variable heights are available in Cell and CPL veneer groups and laminates: metallic gloss, standard matt, standard gloss, xtreme matt.

## SET CONTAINS

- two vertical beams
- horizontal beam
- three connecting tongues
- accessories used to connect main beams



\* in ORS max 280  
in adjustable inverted reate door frame (ORO) max 270  
in a tunnel (TUN) max 287

# EXTENSION PANELS

options of the width of panels cross-section

|   |     |     |     |     |     |     |     |     |     |     |     |     |     |     |
|---|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| X | O62 | O67 | O82 | O87 | 107 | 127 | 147 | 167 | 187 | 207 | 227 | 247 | 267 | 287 |
|---|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|

Dimensions of extension panels OR - adjustable door frames for rebated doors

|    | height options |      |      |      |   | for single-leaf doors |      |      |      |       |       | for double-leaf doors |        |       |       |       |       |       |       |       |       |       |
|----|----------------|------|------|------|---|-----------------------|------|------|------|-------|-------|-----------------------|--------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
|    | PL             | 198x | 211x | 224X |   | "60"                  | "70" | "80" | "90" | "100" | "110" | „100d"                | „110d" | „120" | „130" | „140" | „150" | „160" | „170" | „180" | „190" | „200" |
| HŚ | 2029           | 1969 | 2096 | 2226 | A | 602                   | 702  | 802  | 902  | 1002  | 1102  | 1035                  | 1135   | 1235  | 1335  | 1435  | 1535  | 1635  | 1735  | 1835  | 1935  | 2035  |
| hw | 2051           | 1991 | 2118 | 2248 | C | 646                   | 746  | 846  | 946  | 1046  | 1146  | 1079                  | 1179   | 1279  | 1379  | 1479  | 1579  | 1679  | 1779  | 1879  | 1979  | 2079  |

Dimensions of the ORB extension panelsconnected at 45° - non-rebated adjustable door frames for non-rebated doors connected at 45°

|    | height options |      |      |      |   | for single-leaf doors |       |      |       |      |       |      |       |       |        | for double-leaf doors |       |       |       |       |       |       |  |
|----|----------------|------|------|------|---|-----------------------|-------|------|-------|------|-------|------|-------|-------|--------|-----------------------|-------|-------|-------|-------|-------|-------|--|
|    | PL             | 198x | 211x | 224X |   | "60"                  | "60N" | "70" | "70N" | "80" | "80N" | "90" | "90N" | "100" | "100N" | „120"                 | „130" | „140" | „150" | „160" | „170" | „180" |  |
| HŚ | 2042           | 1982 | 2109 | 2239 | A | 627                   | 607   | 727  | 707   | 827  | 807   | 927  | 907   | 1027  | 1007   | 1274                  | 1374  | 1474  | 1574  | 1674  | 1774  | 1874  |  |
| hw | 2064           | 2004 | 2131 | 2261 | C | 671                   | 651   | 771  | 751   | 871  | 851   | 971  | 951   | 1071  | 1051   | 1318                  | 1418  | 1518  | 1618  | 1718  | 1818  | 1918  |  |

Dimensions of TUN extension panels - adjustable tunnels

"xN" - width standard for selected non-rebated panel and frame construction door leaves - single-leaf

|    |      |   | for single-leaf doors |      |      |      |       | for double-leaf doors |       |       |       |       |       |       |       |       |
|----|------|---|-----------------------|------|------|------|-------|-----------------------|-------|-------|-------|-------|-------|-------|-------|-------|
|    | PL   |   | "60"                  | "70" | "80" | "90" | "100" | "120"                 | "130" | "140" | "150" | "160" | "170" | "180" | "190" | "200" |
| HŚ | 2035 | A | 602                   | 702  | 802  | 902  | 1002  | 1200                  | 1300  | 1400  | 1500  | 1600  | 1700  | 1800  | 1900  | 2000  |
| hw | 2057 | C | 646                   | 746  | 846  | 946  | 1046  | 1244                  | 1344  | 1444  | 1544  | 1644  | 1744  | 1844  | 1944  | 2044  |

Dimensions of the ORC extension panels - adjustable door frames for glass doors

|    |      |   |      |      |      |      |
|----|------|---|------|------|------|------|
|    | PL   |   | "60" | "70" | "80" | "90" |
| HŚ | 2035 | A | 600  | 700  | 800  | 900  |
| hw | 2057 | C | 644  | 744  | 844  | 944  |

Dimensions of the ORS extension panels - adjustable door frames for folding doors

|    |      |   |      |      |       |
|----|------|---|------|------|-------|
|    | PL   |   | "80" | "90" | "100" |
| HŚ | 2029 | A | 806  | 906  | 1006  |
| hw | 2051 | C | 850  | 950  | 1050  |

Dimensions of ORO extension panels - adjustable door frames for door leaves with inverted rebate

|    |      |   |      |      |      |      |       |
|----|------|---|------|------|------|------|-------|
|    | PL   |   | "60" | "70" | "80" | "90" | "100" |
| HŚ | 2066 | A | 650  | 750  | 850  | 950  | 1050  |
| hw | 2088 | C | 694  | 794  | 894  | 994  | 1094  |

# STEEL FIXED DOOR FRAMES

## DOOR FRAME CONSTRUCTION

Steel door frames are made of 1.5 mm thick low-carbon steel sheet, protected with a varnished, organic protective coating. The door frame consists of two stands: a catch and a hinge (in the door frame for double-leaf doors, both hinge stands) and a lintel, permanently connected to each other by welding. The hinge stands are equipped with hinge sockets, while the catch stands have cutouts for the tongue and bolts of the lock dedicated to the door leaf (the set includes a closing gasket). The profile of the door frame, its dimensions, equipment and colors depend on the selected variant - the type of door for which the door frame is to be used.

## APPLICATION / TYPES OF OSS DOOR FRAMES (FIXED STEEL DOOR FRAMES)

|                |                                                          |
|----------------|----------------------------------------------------------|
| OSS_STAND      | OSS For rebated interior doors                           |
| OSSB_STAND     | OSS for non-rebated interior doors                       |
| OSS_GLASS      | OSS for interior glass doors                             |
| OSS_ENTER      | OSS for the Enter door, Enter Akustik, Revos             |
| OSS_SOLID      | OSS for solid doors                                      |
| OSS_SOLID_RC2  | OSS for Solid RC2 door leaf                              |
| OSS_ATHOS      | OSS for Athos door leaf                                  |
| OSS_FORCA      | OSS ( steel fixed door frame) for Forca or Forca B doors |
| OSS_OLIMP_EI30 | OSS for Olimp EI-30 door leaf                            |

All frames are designed to be mounted on the finished floor.



## STANDARD OPTIONS IN OSS

- sockets for 2, 3, 4 or 6 hinges
- socket for latch plate of main lock

## STANDARD OPTIONS IN OSSB

- sockets for 2, 4 or 6 hinges
- magnetic lock latch

## STANDARD OPTIONS IN OSS GLASS

- sockets for 2 hinges
- socket for latch plate of main lock

## STANDARD OPTIONS IN OSS ENTER

- sockets for 3 hinges
- socket for main lock or additionally for upper lock

## STANDARD OPTIONS IN OSS SOLID

- sockets for 3 hinges
- additional sockets for anti-thrust bolts
- sockets for latch bolts of multi-point lock used in SOLID model

## STANDARD OPTIONS IN OSR SOLID RC2

- sockets for 3 triple hinges
- additional sockets for anti-thrust bolts
- sockets for latch bolts of multi-point lock used in SOLID model

## STANDARD OPTIONS IN OSS ATHOS, FORCA, FORCA B

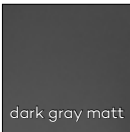
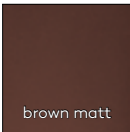
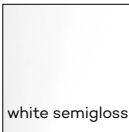
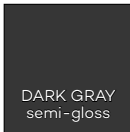
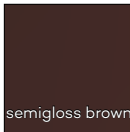
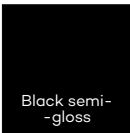
- sockets for 3 triple hinges
- additional sockets for anti-thrust bolts
- sockets for latch plates of five point mortise lock (FORCA, FORCA B)
- socket for latch plate of main lock (ATHOS)

## STANDARD OPTIONS FOR OSS OLIMP EI30

- sockets for 3 three-part hinges
- socket for latch plate of main lock

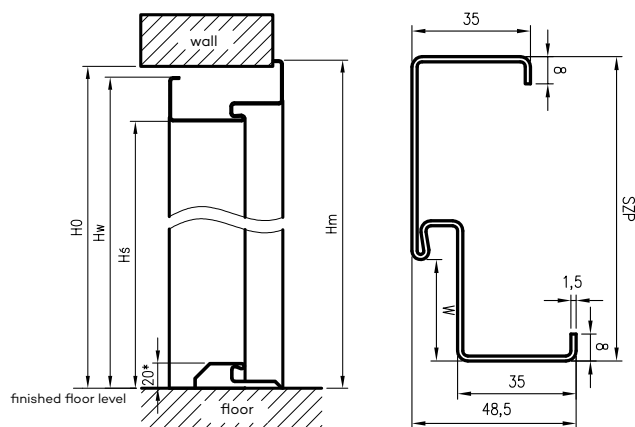
## AVAILABLE COLOURS

The door frames are powder-coated in two gloss levels: matt/fine texture or semi-gloss/smooth. The cashmere color is only available in a deep matt finish.

|                                                                                                               |                                                                                                                     |                                                                                                                   |                                                                                                               |                                                                                                                    |                                                                                                                          |                                                                                                                          |                                                                                                                      |                                                                                                                           |
|---------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|
| <br>white matt<br>RAL 9003 | <br>light gray matt<br>RAL 7047  | <br>dark gray matt<br>RAL 7024 | <br>brown matt<br>RAL 8017 | <br>white semigloss<br>RAL 9003 | <br>light gray semi-gloss<br>RAL 7047 | <br>DARK GRAY semi-gloss<br>RAL 7024 | <br>semigloss brown<br>RAL 8017 | <br>semi-gloss beige ***<br>RAL 1001 |
| <br>black matt<br>RAL 9005 | <br>Black semi-gloss<br>RAL 9005 | <br>NEW<br>cashmere deep matt  |                                                                                                               |                                                                                                                    |                                                                                                                          |                                                                                                                          |                                                                                                                      |                                                                                                                           |

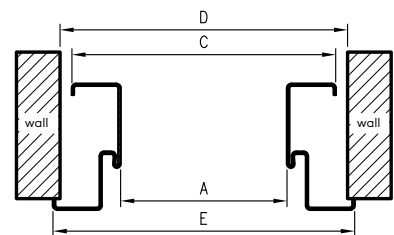
\*\*\* beige colour is available only in semi-gloss

# STEEL FIXED DOOR FRAMES



| type of the door frame | H0   | Hs      | hw     | hm   | W  | SZP |
|------------------------|------|---------|--------|------|----|-----|
| OSSB STAND             | 2084 | 2040,5  | 2075,5 | 2089 | 48 | 106 |
| OSS STAND              | 2071 | 2027,5* | 2062,5 | 2076 | 30 | 90  |
| OSS ENTER              |      |         |        |      |    |     |
| OSS SOLID              |      |         |        |      |    |     |
| OSS SOLID RC2          |      |         |        |      |    |     |
| OSS GLASS DOORS        | 2077 | 2033,5  | 2068,5 | 2082 | 30 | 90  |
| OSS ATHOS              | 2073 | 2029,5* | 2064,5 | 2078 | 38 | 117 |
| OSS FORCA              |      |         |        |      |    |     |
| OSS OLIMP EI30         | 2070 | 2025,5  | 2060,5 | 2074 |    |     |

H0 - height of the wall opening  
Hs - height of the door frame passage  
\* - with the use of a steel threshold - the actual height of the door frame passage will be reduced by 20mm from the floor



D - width of the assembly hole

OSS OLIMP EI30  
for single leaf door

| symbol width. | A    | C    | D    | E    |
|---------------|------|------|------|------|
| "80"          | 802  | 872  | 889  | 899  |
| "90"          | 902  | 972  | 989  | 999  |
| "90E"         | 917  | 987  | 1004 | 1014 |
| "100"         | 1002 | 1072 | 1089 | 1099 |
| "110"         | 1102 | 1172 | 1189 | 1199 |

"xN" - width standard for selected non-rebated panel and frame construction door leaves - single-leaf

OSSB STAND  
for single leaf door

| symbol width. | A    | C    | D    | E    |
|---------------|------|------|------|------|
| "60"          | 624  | 694  | 711  | 721  |
| "60N"         | 604  | 674  | 691  | 701  |
| "70"          | 724  | 794  | 811  | 821  |
| "70N"         | 704  | 774  | 791  | 801  |
| "80"          | 824  | 894  | 911  | 921  |
| "80N"         | 804  | 874  | 891  | 901  |
| "90"          | 924  | 994  | 1011 | 1021 |
| "90N"         | 904  | 974  | 991  | 1001 |
| "100"         | 1024 | 1094 | 1111 | 1121 |
| "100N"        | 1004 | 1074 | 1091 | 1101 |

OSS width dimensions

| symbol width. | A    | C    | D    | E    | OSS STAND | OSS glass doors | OSS ENTER | OSS SOLID | OSS SOLID RC2 | OSS ATHOS | OSS FORCA |
|---------------|------|------|------|------|-----------|-----------------|-----------|-----------|---------------|-----------|-----------|
| "60"          | 600  | 670  | 687  | 697  | •         | •               |           |           |               |           |           |
| "70"          | 700  | 770  | 787  | 797  | •         | •               | •         |           |               |           |           |
| "80"          | 800  | 870  | 887  | 897  | •         | •               | •         | •         | •             | •         | •         |
| "90"          | 900  | 970  | 987  | 997  | •         | •               | •         | •         | •             | •         | •         |
| "90E"         | 904  | 974  | 991  | 1001 | •         |                 | •         | •         | •             |           |           |
| "90E"         | 915  | 985  | 1002 | 1012 |           |                 |           |           |               | •         | •         |
| "100"         | 1000 | 1070 | 1087 | 1097 | •         |                 | •         | •         | •             | •         | •         |
| "110"         | 1100 | 1170 | 1187 | 1197 | •         |                 | •         |           |               | •         |           |

\*\*\*\* - investment dimension "90E" different for technical and other doors

OSS STAND dimensions  
for double leaf doors

| symbol width. | A    | C    | D    | E    |
|---------------|------|------|------|------|
| "100d"        | 1034 | 1104 | 1121 | 1131 |
| "110d"        | 1134 | 1204 | 1221 | 1231 |
| "120"         | 1234 | 1304 | 1321 | 1331 |
| "130"         | 1334 | 1404 | 1421 | 1431 |
| "140"         | 1434 | 1504 | 1521 | 1531 |
| "150"         | 1534 | 1604 | 1621 | 1631 |
| "160"         | 1634 | 1704 | 1721 | 1731 |
| "170"         | 1734 | 1804 | 1821 | 1831 |
| "180"         | 1834 | 1904 | 1921 | 1931 |
| "190"         | 1934 | 2004 | 2021 | 2031 |
| "200"         | 2034 | 2104 | 2121 | 2131 |

OSSB STAND  
for double leaf doors

| symbol width. | A    | C    | D    | E    |
|---------------|------|------|------|------|
| "120"         | 1271 | 1341 | 1358 | 1368 |
| "130"         | 1371 | 1441 | 1458 | 1468 |
| "140"         | 1471 | 1541 | 1558 | 1568 |
| "150"         | 1571 | 1641 | 1658 | 1668 |
| "160"         | 1671 | 1741 | 1758 | 1768 |
| "170"         | 1771 | 1841 | 1858 | 1868 |
| "180"         | 1871 | 1941 | 1958 | 1968 |

\* - STAND steel fixed door frames for double leaf door "100d" - "200" width  
\*\* - OSS FORCA B - OSS FORCA option for Forca B doors (without fire resistance)  
\*\*\* - OSSB STAND fixed steel non-rebated single-leaf door frames with 3 hinges, extra charge  
for double-leaf with 6 hinges extra charge of

# STEEL ADJUSTABLE REBATED

The essence of the adjustable door frame is that its construction allows to instal door frame, without additional finishing work. Angular architrave allows for additional adjustment in the range + 30mm.

**APPLICATION / TYPES OF OSR DOOR FRAMES ((STEEL ADJUSTABLE DOOR FRAMES))**

|                 |                                                   |
|-----------------|---------------------------------------------------|
| OSR_STAND       | OSR For rebated interior doors                    |
| OSRB_STAND      | OSR for non-rebated interior doors                |
| OSR_GLASS       | OSR For interior glass doors                      |
| OSR_ENTER       | OSR for the door leaf Enter, Enter Akustik, Revos |
| OSR_SOLID       | OSS for solid doors                               |
| OSR_SOLID_RC2   | OSR for Solid RC2                                 |
| OSR_ATHOS       | OSR for Athos door leaf                           |
| OSR_FORCA       | OSR for Forca or Forca B door leaf                |
| OSR_OLIMP EI 30 | OSS for Olimp EI-30 door leaf                     |
| OSR_OLIMP EI 60 | OSR for Olimp EI 60 doors                         |

All frames are designed to be mounted on the finished floor.  
The door frames are suitable for walls with a thickness of 95-305 mm, 103-313 mm in the case of adjustable steel door frame OSR FORCA, adjustable steel door frame OSR ATHOS and adjustable steel door frame OSR OLIMP EI30 or 113-323 mm in the case of adjustable steel door frame OSR OLIMP EI 60. For a given wall thickness, select the appropriate door frame variant, the range of which Cmin - Cmax will contain the thickness

**CONSTRUCTION**

Steel door frames are made of 1.5 mm thick low-carbon steel sheet, powder coated. The door frame consists of two stands: a catch and a hinge (in the door frame for double-leaf doors, both hinge stands) and a lintel, permanently connected to each other by welding. The hinge stands are equipped with hinge sockets, while the catch stands have cutouts for the tongue and bolts of the lock dedicated to the door leaf (the set includes a closing gasket). The outer and inner side of the door frame is protected with a varnished, organic protective coating. The profile of the door frame, its dimensions and equipment depend on the selected variant - the type of door to which the door frame is to be applied



**STANDARD OPTIONS IN OSR STAND**

- sockets for 2, 3, 4 or 6 hinges
- socket for latch plate of main lock

**STANDARD OPTIONS IN OSRB STAND**

- sockets for 2, 4 or 6 hinges
- magnetic lock latch

**STANDARD OPTIONS IN OSR GLASS DOORS**

- sockets for 2 hinges
- socket for latch plate of main lock

**STANDARD OPTIONS IN OSR ENTER**

- sockets for 3 hinges
- socket for main lock or additionally for upper lock

**STANDARD OPTIONS IN OSR SOLID**

- sockets for 3 hinges
- additional sockets for anti-thrust bolts
- sockets for latch bolts of multi-point lock used in SOLID model

**STANDARD OPTIONS IN OSR SOLID RC2**

- sockets for 3 triple hinges
- additional sockets for anti-thrust bolts
- sockets for latch bolts of multi-point lock used in SOLID model

**STANDARD OPTIONS IN OSR ATHOS, FORCA, FORCA B**

- sockets for 3 triple hinges
- additional sockets for anti-thrust bolts
- sockets for latch plates of five point mortise lock (FORCA, FORCA B)
- socket for latch plate of main lock (ATHOS)

**STANDARD OPTIONS IN OSR OLIMP EI30**

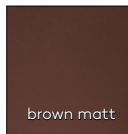
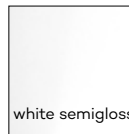
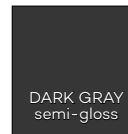
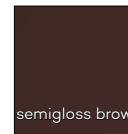
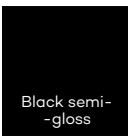
- sockets for 3 threefold hinges
- socket for latch plate of main lock

**STANDARD OPTIONS IN OSR OLIMP EI 60**

- sockets for 3 pcs. of three-part or object hinges
- socket for latch plate of main lock

**AVAILABLE COLOURS**

The door frames are powder-coated in two gloss levels: matt/fine texture or semi-gloss/smooth. The cashmere color is only available in a deep matt finish.

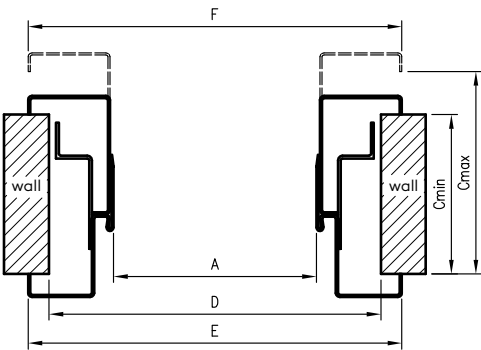
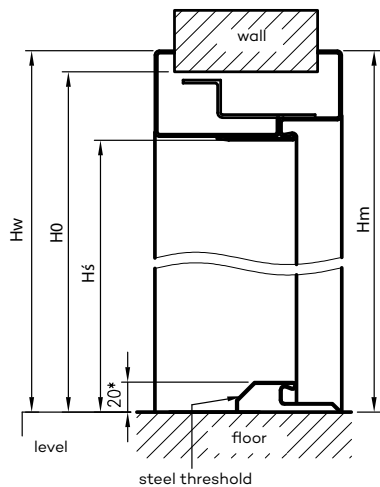
|                                                                                                               |                                                                                                                     |                                                                                                                   |                                                                                                               |                                                                                                                    |                                                                                                                          |                                                                                                                          |                                                                                                                      |                                                                                                                           |
|---------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|
| <br>white matt<br>RAL 9003 | <br>light gray matt<br>RAL 7047  | <br>dark gray matt<br>RAL 7024 | <br>brown matt<br>RAL 8017 | <br>white semigloss<br>RAL 9003 | <br>light gray semi-gloss<br>RAL 7047 | <br>DARK GRAY semi-gloss<br>RAL 7024 | <br>semigloss brown<br>RAL 8017 | <br>semi-gloss beige ***<br>RAL 1001 |
| <br>black matt<br>RAL 9005 | <br>Black semi-gloss<br>RAL 9005 | <br>NEW<br>cashmere deep matt  |                                                                                                               |                                                                                                                    |                                                                                                                          |                                                                                                                          |                                                                                                                      |                                                                                                                           |

\*\*\* beige colour is available only in semi-gloss

# STEEL ADJUSTABLE NON-REBATED

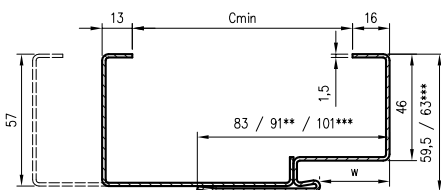
DOOR FRAMES

## ADJUSTABLE STEEL REBATED DOOR FRAMES - DIMENSIONS



\* - with the use of a steel threshold - the actual height of the door frame passage will be reduced by 20mm from the floor  
D - width of the wall opening

OSR door frame profile with the T57 architrave



\*\* 91 for steel adjustable door frame OSR ATHOS, OSR FORCA, OSR FORCA B and OSR OLIMP EI 30  
\*\*\* applies to steel adjustable door frame OSR Olimp EI 60

OSR OLIMP EI30 for single leaf door

| symbol width. | A    | D    | E    | F    |
|---------------|------|------|------|------|
| "80"          | 802  | 892  | 921  | 921  |
| "90"          | 902  | 992  | 1021 | 1021 |
| "90E"         | 917  | 1007 | 1036 | 1036 |
| "100"         | 1002 | 1092 | 1121 | 1121 |
| "110"         | 1102 | 1192 | 1221 | 1221 |

OSR OLIMP EI60 for single leaf door

| symbol width. | A    | D    | E    | F    |
|---------------|------|------|------|------|
| "80"          | 797  | 894  | 923  | 916  |
| "90"          | 897  | 994  | 1023 | 1016 |
| "90E"         | 926  | 1023 | 1052 | 1045 |
| "100"         | 997  | 1094 | 1123 | 1116 |
| "110"         | 1097 | 1194 | 1223 | 1216 |

OSR width dimensions

| symbol width. | A    | D    | E    | OSR_STAND | OSR_GLASS DOORS | OSR_ENTER | OSR_SOLID | OSR_SOLID_RC2 | OSR_ATHOS | OSR_FORCA |
|---------------|------|------|------|-----------|-----------------|-----------|-----------|---------------|-----------|-----------|
| "60"          | 600  | 690  | 719  | •         | •               |           |           |               |           |           |
| "70"          | 700  | 790  | 819  | •         | •               | •         |           |               |           |           |
| "80"          | 800  | 890  | 919  | •         | •               | •         | •         | •             | •         | •         |
| "90"          | 900  | 990  | 1019 | •         | •               | •         | •         | •             | •         | •         |
| "90E"         | 904  | 994  | 1023 | •         |                 | •         | •         | •             |           |           |
| "90E"         | 915  | 1005 | 1034 |           |                 |           |           |               | •         | •         |
| "100"         | 1000 | 1090 | 1119 | •         | •               | •         | •         | •             | •         | •         |
| "110"         | 1100 | 1190 | 1219 | •         | •               | •         | •         | •             | •         | •         |

\*\*\*\* - investment dimension "90E" different for technical and other doors

OSR STAND dimensions for double leaf doors

| sym-bol width. | A    | D    | E    | F    |
|----------------|------|------|------|------|
| "100D"         | 1034 | 1124 | 1153 | 1153 |
| "110D"         | 1134 | 1224 | 1253 | 1253 |
| "120"          | 1234 | 1324 | 1353 | 1353 |
| "130"          | 1334 | 1424 | 1453 | 1453 |
| "140"          | 1434 | 1524 | 1553 | 1553 |
| "150"          | 1534 | 1624 | 1653 | 1653 |
| "160"          | 1634 | 1724 | 1753 | 1753 |
| "170"          | 1734 | 1824 | 1853 | 1853 |
| "180"          | 1834 | 1924 | 1953 | 1953 |
| "190"          | 1934 | 2024 | 2053 | 2053 |
| "200"          | 2034 | 2124 | 2153 | 2153 |

| type of the door frame | HO   | Hs      | hw     | hm   | W  |
|------------------------|------|---------|--------|------|----|
| OSR_STAND              |      |         |        |      |    |
| OSR_ENTER              | 2073 | 2027,5* | 2088   | 2087 | 30 |
| OSR_SOLID              |      |         |        |      |    |
| OSR_SOLID_RC2          |      |         |        |      |    |
| OSR_GLASS DOORS        | 2079 | 2033,5  | 2094   | 2093 | 30 |
| OSR_ATHOS              | 2073 | 2027,5* | 2088   | 2087 | 38 |
| OSR_FORCA              |      |         |        |      |    |
| OSR OLIMP EI30         | 2073 | 2027,5  | 2088   | 2087 |    |
| OSR OLIMP EI60         | 2072 | 2023    | 2083,5 | 2086 | 48 |

HO - height of the wall opening  
Hs - height of the door frame passage  
\* - with the use of a steel threshold - the actual height of the door frame passage will be reduced by 20mm from the floor

# STEEL ADJUSTABLE REBATED

## DOOR FRAMES



### STEEL ADJUSTABLE REBATED DOOR FRAMES

|                |      |                                                         |  |
|----------------|------|---------------------------------------------------------|--|
|                |      | OSR ENTER, OSR SOLID, OSR STAND ***,<br>OSR GLASS DOORS |  |
| wall thickness |      |                                                         |  |
| Cmin           | Cmax |                                                         |  |
| 95             | 125  |                                                         |  |
| 125            | 155  |                                                         |  |
| 155            | 185  |                                                         |  |
| 185            | 215  |                                                         |  |
| 215            | 245  |                                                         |  |
| 245            | 275  |                                                         |  |
| 275            | 305  |                                                         |  |

\*\*\* OSR ENTER "70" - "110"; OSR SOLID "80" - "100" OSR GLASS "60" - "90"

|                |       |                                                        |  |
|----------------|-------|--------------------------------------------------------|--|
|                |       | OSR_FORCA<br>OSR FORCA B<br>OSR ATHOS, OSR OLIMP EI 30 |  |
| wall thickness |       |                                                        |  |
| Cmin           | C max |                                                        |  |
| 103            | 133   |                                                        |  |
| 133            | 163   |                                                        |  |
| 163            | 193   |                                                        |  |
| 193            | 223   |                                                        |  |
| 223            | 253   |                                                        |  |
| 253            | 283   |                                                        |  |
| 283            | 313   |                                                        |  |

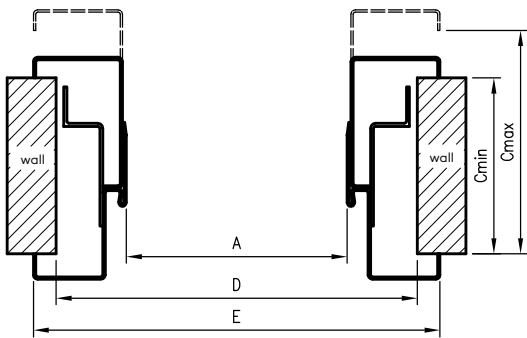
|                |      |                 |  |
|----------------|------|-----------------|--|
|                |      | OSR_OLIMP EI 60 |  |
| wall thickness |      |                 |  |
| Cmin           | Cmax |                 |  |
| 113            | 143  |                 |  |
| 143            | 173  |                 |  |
| 173            | 203  |                 |  |
| 203            | 233  |                 |  |
| 233            | 263  |                 |  |
| 263            | 293  |                 |  |
| 293            | 323  |                 |  |

# STEEL ADJUSTABLE NON-REBATED

NON-REBATED

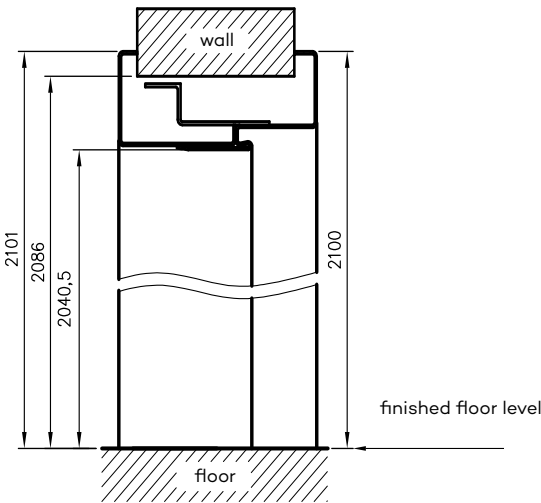
## STEEL ADJUSTABLE NON-REBATED DOOR FRAMES - DIMENSIONS

OSRB horizontal cross-section

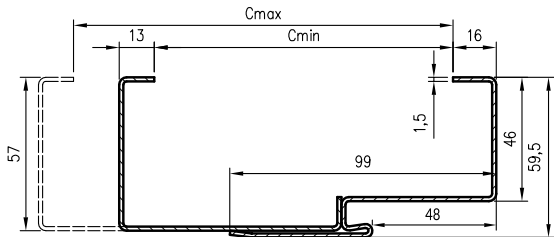


D - width of the assembly hole

Vertical section of the OSRB



OSRB door frame profile



Dimensions for double leaf doors

| symbol width. | A    | D    | E    |
|---------------|------|------|------|
| „120“         | 1271 | 1361 | 1390 |
| „130“         | 1371 | 1461 | 1490 |
| „140“         | 1471 | 1561 | 1590 |
| „150“         | 1571 | 1661 | 1690 |
| „160“         | 1671 | 1761 | 1790 |
| „170“         | 1771 | 1861 | 1890 |
| „180“         | 1871 | 1961 | 1990 |

Dimensions for single leaf doors

| symbol width. | A    | D    | E    |
|---------------|------|------|------|
| "60"          | 624  | 714  | 743  |
| "60N"         | 604  | 694  | 723  |
| "70"          | 724  | 814  | 843  |
| "70N"         | 704  | 794  | 823  |
| "80"          | 824  | 914  | 943  |
| "80N"         | 804  | 894  | 923  |
| "90"          | 924  | 1014 | 1043 |
| "90N"         | 904  | 994  | 1023 |
| "100"         | 1024 | 1114 | 1143 |
| "100N"        | 1004 | 1094 | 1123 |

"xN" - width standard for selected non-rebated panel and frame construction door leaves - single-leaf

**Note:** Extra charge for reinforcement for door closer ,

| wall thickness |      |
|----------------|------|
| Cmin           | Cmax |
| 95             | 125  |
| 111            | 141  |
| 141            | 171  |
| 171            | 201  |
| 201            | 231  |
| 231            | 261  |
| 261            | 291  |
| 291            | 321  |

\*\*\* - OSRB STAND (steel adjustable non-rebated door frame for STANDARD door leaf model) single leaf door frames with 3 hinges, extra charge  
for double leaf with 6 pcs. of hinges extra charge

# STEEL HYBRID NON-REBATED

### CONSTRUCTION:

Steel hybrid door frames combine the durability of a metal structure with the added functionality of fully enclosing the door frame using wood-based door frame elements finished with CPL laminate. The hybrid door frame combines a fixed-width metal door frame, a wood-based panel available in 11 widths, and a masking architrave. This solution allows for door frame thicknesses of 137-337 mm (145-345 mm for technical doors and 155-355 mm for Olimp EI60 doors) and allows for adjustment using the masking architrave up to 25 mm.

Door frame profile dimensions and equipment depend on selected option - door leaf model.

### APPLICATION / TYPES OF OSH DOOR FRAMES (STEEL HYBRID DOOR FRAMES)

|                                         |                                                   |
|-----------------------------------------|---------------------------------------------------|
| OSH_STAND                               | OSH for rebated interior door leaf                |
| OSHB_STAND                              | OSH for non-rebated interior doors                |
| OSH_GLASS                               | OSH For interior glass doors                      |
| OSH_ENTER                               | OSH for the door Enter, Enter Akustik, Revos      |
| OSH_SOLID                               | OSH for Solid doors                               |
| OSH_SOLID_RC2                           | OSH for Solid RC2                                 |
| OSH_ATHOS                               | OSH for the Athos door leaf                       |
| OSH_FORCA                               | OSH for Forca or Forca B door leaf                |
| steel hybrid door frame OSH_OLIMP EI 30 | OSH for Olimp EI-30 door leaf                     |
| steel hybrid door frame OSH_OLIMP EI 60 | steel hybrid door frame OSH for Olimp EI 60 doors |



All frames are designed to be mounted on the finished floor.

### STANDARD OPTIONS IN OSH STAND

- sockets for 2 or 3 hinges
- socket for latch plate of main lock
- In the door frame for double-leaf doors - sockets for 4 or 6 hinges

### STANDARD OPTIONS IN OSHB STAND

- sockets for 2 or 4 hinges
- magnetic lock latch

### STANDARD OPTIONS IN OSH GLASS

- sockets for 2 hinges
- socket for latch plate of main lock

### STANDARD OPTIONS IN OSH ENTER

- sockets for 3 hinges
- socket for main lock or additionally for upper lock

### STANDARD OPTIONS IN OSH SOLID

- sockets for 3 hinges
- additional sockets for anti-thrust bolts
- sockets for latch bolts of multi-point lock used in SOLID model

### STANDARD OPTIONS IN OSH SOLID RC2

- sockets for 3 triple hinges
- additional sockets for anti-thrust bolts
- sockets for latch bolts of multi-point lock used in SOLID model

### STANDARD OPTIONS IN OSH ATHOS, FORCA

- sockets for 3 triple hinges
- additional sockets for anti-thrust bolts
- sockets for latch plates of five point mortise lock (FORCA, FORCA B)
- socket for latch plate of main lock (ATHOS)

### STANDARD OPTIONS FOR OSH OLIMP EI30

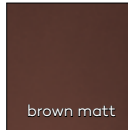
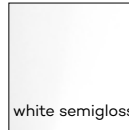
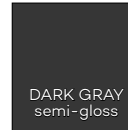
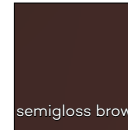
- socket for latch plate of main lock
- sockets for 3 triple hinges

### STANDARD OPTIONS FOR OSH OLIMP EI60

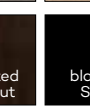
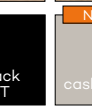
- socket for latch plate of main lock
- sockets for 3 pcs. of three-part or object hinges

### AVAILABLE COLOURS

The door frames are powder-coated in two gloss levels: matt/fine texture or semi-gloss/smooth. The cashmere color is only available in a deep matt finish.

|                                                                                                               |                                                                                                                    |                                                                                                                   |                                                                                                               |                                                                                                                    |                                                                                                                          |                                                                                                                               |                                                                                                                      |                                                                                                                           |
|---------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------|
| <br>white matt<br>RAL 9003 | <br>light gray matt<br>RAL 7047 | <br>dark gray matt<br>RAL 7024 | <br>brown matt<br>RAL 8017 | <br>white semigloss<br>RAL 9003 | <br>light gray semi-gloss<br>RAL 7047 | <br>DARK GRAY semi-gloss<br>RAL 7024      | <br>semigloss brown<br>RAL 8017 | <br>semi-gloss beige ***<br>RAL 1001 |
|                                                                                                               |                                                                                                                    |                                                                                                                   |                                                                                                               |                                                                                                                    |                                                                                                                          | <br>NEW<br>cashmere deep matt<br>RAL 9005 | <br>black matt<br>RAL 9005      | <br>Black semi-gloss<br>RAL 9005     |

### CPL LAMINATES

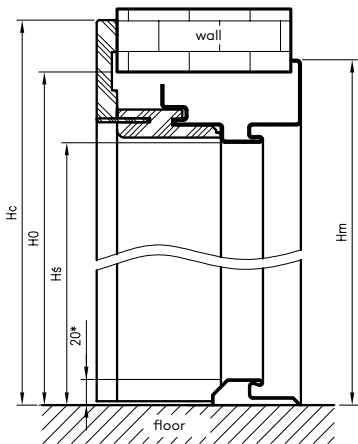
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|-----------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------|
| <br>white  | <br>milky white   | <br>ashen  | <br>dark gray | <br>concrete 2             | <br>gray oak       | <br>welsh oak | <br>NEW<br>light Casella oak |
| <br>acacia | <br>celini walnut | <br>walnut | <br>honey oak | <br>NEW<br>natural hickory | <br>roasted walnut | <br>black ST  | <br>NEW<br>cashmere          |

\*\*\* beige colour is available only in semi-gloss

# STEEL HYBRID REBATED

DOOR FRAMES

## STEEL HYBRID REBATED DOOR FRAMES - DIMENSIONS



OSH STAND dimensions for double leaf doors

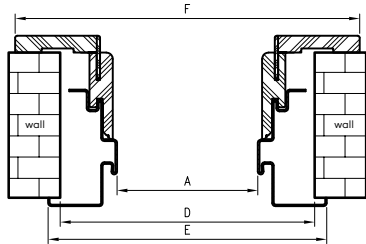
| symbol width. | A    | D    | E    | F    |
|---------------|------|------|------|------|
| „100D”        | 1034 | 1144 | 1164 | 1226 |
| „110D”        | 1134 | 1244 | 1264 | 1326 |
| „120”         | 1234 | 1344 | 1364 | 1426 |
| „130”         | 1334 | 1444 | 1464 | 1526 |
| „140”         | 1434 | 1544 | 1564 | 1626 |
| „150”         | 1534 | 1644 | 1664 | 1726 |
| „160”         | 1634 | 1744 | 1764 | 1826 |
| „170”         | 1734 | 1844 | 1864 | 1926 |
| „180”         | 1834 | 1944 | 1964 | 2026 |
| „190”         | 1934 | 2044 | 2064 | 2126 |
| „200”         | 2034 | 2144 | 2164 | 2226 |

OSH (Steel Hybrid door frames) width dimensions

| symbol width. | A    | D    | E    | F    | OSH_STAND | OSH glass doors | OSH ENTER | OSH SOLID | OSH SOLID RC2 | OSH ATHOS | OSH FORCA |
|---------------|------|------|------|------|-----------|-----------------|-----------|-----------|---------------|-----------|-----------|
| „60”          | 600  | 710  | 730  | 792  | •         | •               |           |           |               |           |           |
| „70”          | 700  | 810  | 830  | 892  | •         | •               | •         |           |               |           |           |
| „80”          | 800  | 910  | 930  | 992  | •         | •               | •         | •         | •             | •         | •         |
| „90”          | 900  | 1010 | 1030 | 1092 | •         | •               | •         | •         | •             | •         | •         |
| „90E”         | 904  | 1014 | 1034 | 1096 |           |                 | •         | •         | •             |           |           |
| „90E”         | 915  | 1025 | 1045 | 1107 |           |                 |           |           |               | •         | •         |
| „100”         | 1000 | 1110 | 1130 | 1192 | •         |                 | •         | •         | •             | •         | •         |
| „110”         | 1100 | 1210 | 1230 | 1292 | •         |                 | •         |           |               | •         |           |

\*\*\* - investment dimension "90E" different for technical and other doors

D - width of the assembly hole  
Select the appropriate option of the adjustable panel with masking architrave (Cmin) for a specific wall thickness



OSH OLIMP EI30 dimensions for single leaf door

| symbol width. | A    | D    | E    | F    |
|---------------|------|------|------|------|
| „80”          | 802  | 912  | 932  | 994  |
| „90”          | 902  | 1012 | 1032 | 1094 |
| „90E”         | 917  | 1027 | 1047 | 1109 |
| „100”         | 1002 | 1112 | 1132 | 1194 |
| „110”         | 1102 | 1212 | 1232 | 1294 |

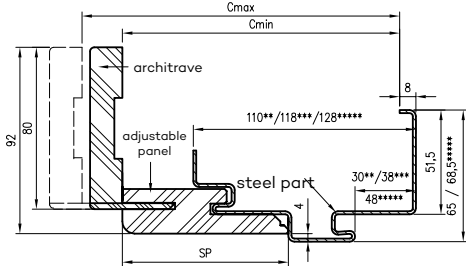
| type of the door frame. | HO   | Hs      | hm     | HC   |
|-------------------------|------|---------|--------|------|
| OSH_STAND               |      |         |        |      |
| OSH ENTER               |      |         |        |      |
| OSH SOLID               |      |         |        |      |
| OSH SOLID RC2           |      |         |        |      |
| OSH glass doors         | 2083 | 2027,5* | 2092,5 | 2124 |
| OSH ATHOS               |      |         |        |      |
| OSH FORCA               | 2085 | 2029,5* | 2094,5 | 2126 |
| OSH OLIMP EI30          | 2081 | 2025,5  | 2090   | 2122 |
| OSH OLIMP EI60          | 2082 | 2023    | 2091,5 | 2119 |

HO - height of the wall opening  
Hs - height of the door frame passage  
\* - when using a steel threshold - actual the height of the clear passage will decrease by 20mm from the given one

Dimensions steel hybrid door frame OSH OLIMP EI60 for single leaf door

| symbol width. | A    | D    | E    | F    |
|---------------|------|------|------|------|
| „80”          | 797  | 907  | 934  | 989  |
| „90”          | 897  | 1007 | 1034 | 1089 |
| „90E”         | 926  | 1036 | 1063 | 1118 |
| „100”         | 997  | 1107 | 1134 | 1189 |
| „110”         | 1097 | 1207 | 1234 | 1289 |

door frame profile



\*\* - dimensions for remaining OSH frames  
\*\*\* - dimensions for OSH ATHOS, OSH FORCA and OSH OLIMP EI 30  
\*\*\*\*\* - dimensions for steel hybrid door frame OSH OLIMP EI 60

Door Frame price = price of the metal part + price of an adjustable panel with a masking architrave

Prices for the adjustable panel with masking architrave

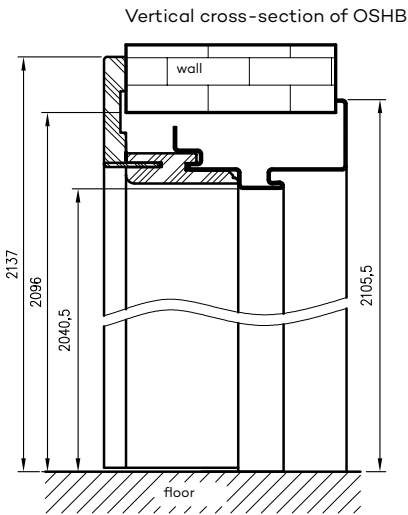
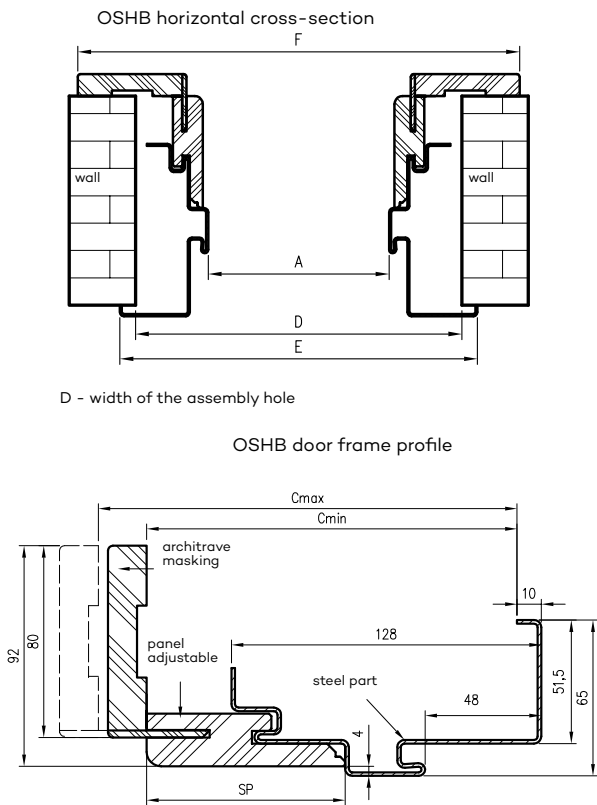
| wall thickness range | OSH_ATHOS                         |
|----------------------|-----------------------------------|
|                      | hybrid steel door frame for FORCA |
|                      | OSH for Olimp EI-30 door leaf     |
| option Cmin          | Cmax                              |
| 145                  | 170                               |
| 165                  | 190                               |
| 185                  | 210                               |
| 205                  | 230                               |
| 225                  | 250                               |
| 245                  | 270                               |
| 265                  | 290                               |
| 285                  | 310                               |
| 305                  | 330                               |
| 325                  | 350                               |
| 345                  | 370                               |

Price for double doors: +30% 2nd group of CPL - CPL laminate, natural halifax oak.

# STEEL HYBRID NON-REBATED

NON-REBATED

## STEEL HYBRID NON-REBATED DOOR FRAMES - DIMENSIONS



Select the appropriate option of the adjustable panel with masking architrave (Cmin) for a specific wall thickness

### Dimensions for single leaf doors

| symbol width. | A    | D    | E    | F    |
|---------------|------|------|------|------|
| "60"          | 624  | 734  | 754  | 816  |
| "60N"         | 604  | 714  | 734  | 796  |
| "70"          | 724  | 834  | 854  | 916  |
| "70N"         | 704  | 814  | 834  | 896  |
| "80"          | 824  | 934  | 954  | 1016 |
| "80N"         | 804  | 914  | 934  | 996  |
| "90"          | 924  | 1034 | 1054 | 1116 |
| "90N"         | 904  | 1014 | 1034 | 1096 |
| "100"         | 1024 | 1134 | 1154 | 1216 |
| "100N"        | 1004 | 1114 | 1134 | 1196 |

"xN" - width standard for selected non-rebated panel and frame construction door leaves - single-leaf

### Dimensions for double leaf doors

| symbol width. | A    | D    | E    | F    |
|---------------|------|------|------|------|
| „120"         | 1271 | 1381 | 1401 | 1463 |
| „130"         | 1371 | 1481 | 1501 | 1563 |
| „140"         | 1471 | 1581 | 1601 | 1663 |
| „150"         | 1571 | 1681 | 1701 | 1763 |
| „160"         | 1671 | 1781 | 1801 | 1863 |
| „170"         | 1771 | 1881 | 1901 | 1963 |
| „180"         | 1871 | 1981 | 2001 | 2063 |

| OSHB STAND    |      |
|---------------|------|
| option = Cmin | Cmax |
| 153           | 178  |
| 173           | 198  |
| 193           | 218  |
| 213           | 238  |
| 233           | 258  |
| 253           | 278  |
| 273           | 298  |
| 293           | 318  |
| 313           | 338  |
| 333           | 358  |
| 353           | 378  |

Price for double-leaf doors: + 30%

# SMALL ANGULAR REBATED DOOR FRAMES

DOOR FRAMES

**CONSTRUCTION:**

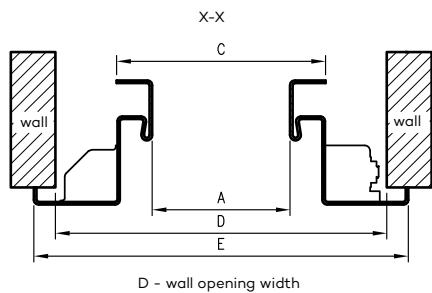
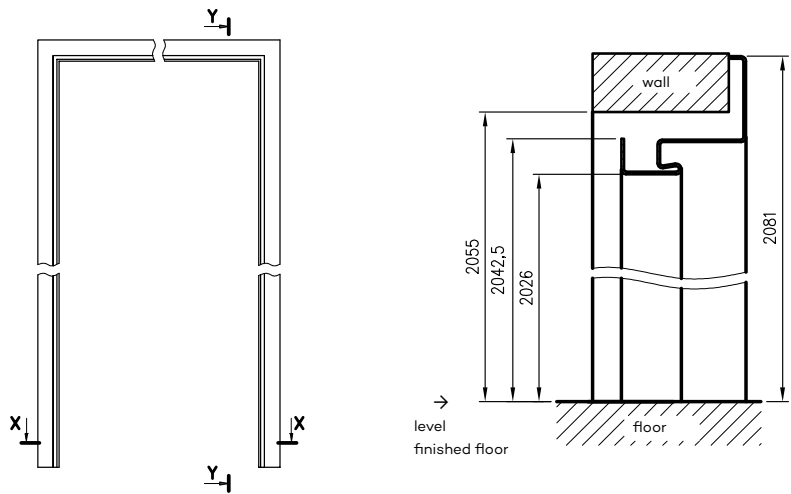
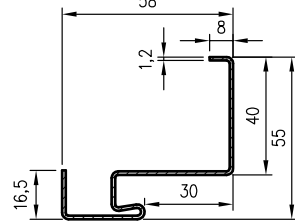
The steel door frames are made of 1.2 mm thick low-carbon steel sheet, protected with a varnish, organic protective coating. The door frame consists of two stands: latch strike plate and hinge, and a lintel, permanently connected by welding. Hinged racks are equipped with hinge sockets (2-3 pcs.), while hook racks have cutouts for the tongue and latches of the dedicated door leaf lock (the set includes a covering gasket).

**APPLICATION**

Small Angular Steel Door Frame - door frame designed for rebated interior doors



small angular steel door frame  
profile 58



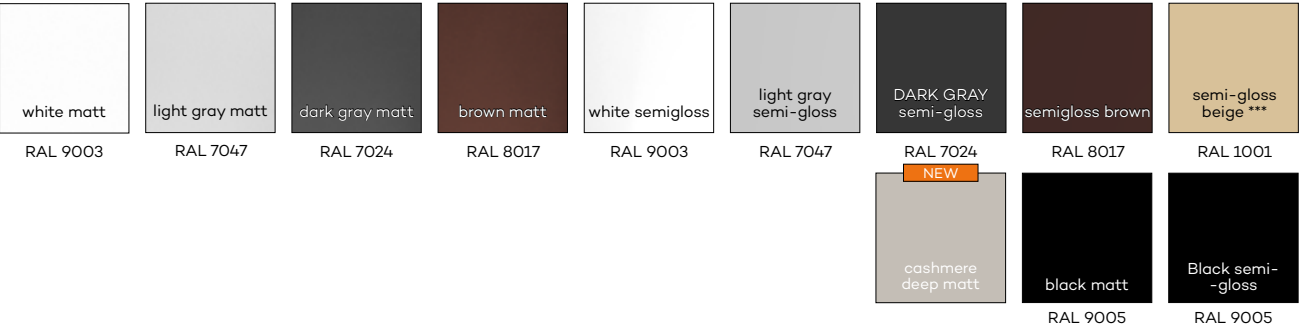
Dimensions for single leaf doors

| symbol<br>width. | A    | C    | D    | E    |
|------------------|------|------|------|------|
| "60"             | 600  | 633  | 690  | 710  |
| "70"             | 700  | 733  | 790  | 810  |
| "80"             | 800  | 833  | 890  | 910  |
| "90"             | 900  | 933  | 990  | 1010 |
| "90E"            | 904  | 937  | 994  | 1014 |
| "100"            | 1000 | 1033 | 1090 | 1110 |

Note: Extra charge for reinforcement for self closer

**AVAILABLE COLOURS**

The door frames are powder-coated in two gloss levels: matt/fine texture or semi-gloss/smooth. The cashmere color is only available in a deep matt finish.



\*\*\* beige colour is available only in semi-gloss

# Door handles



**POLARIS door handle - chrome**  
DRE-Cell, 3D and CPL colour inserts  
inserts in acrylic laminates



**POLARIS door handle - black matt**  
DRE-Cell, 3D and CPL colour inserts  
inserts in acrylic laminates



**WEGA door handle - satin nickel**



**WEGA door handle - black matt**



**ATRIA door handle - satin nickel**



**ATRIA door handle - black matt**



**ORION door handle - satin nickel**



**ORION door handle - black matt**



**ARCTUS door handle - satin nickel**



backplate for  
simple key



backplate for  
cylinder lock



backplate for  
toilet lock



backplate for  
simple key



backplate for  
cylinder lock



bathroom lock  
backplate



backplate for  
simple key



backplate for  
cylinder lock



backplate for  
toilet lock



backplate for  
simple key



backplate for  
cylinder lock



backplate for  
toilet lock



backplate for  
simple key



backplate for  
cylinder lock



backplate for  
toilet lock



backplate for  
simple key



backplate for  
cylinder lock



backplate for  
toilet lock



backplate for  
simple key



backplate for  
cylinder lock



backplate for  
toilet lock



backplate for  
simple key



backplate for  
cylinder lock



backplate for  
toilet lock



backplate for  
simple key



cylinder lock  
backplate



backplate for  
toilet lock

# Door handles



ALTAIR door handle - graphite



AVIOR door handle - glossy chrome



MIMOSA door handle - black matt



ZETA door handle - satin nickel



CORSA door handle - black matt



RUMBA handle - black



RUMBA door handle - brass matt



SCALA handle - black



SCALA handle - brass



backplate for simple key



backplate for cylinder lock



bathroom lock backplate



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



bathroom lock backplate



backplate for simple key



backplate for cylinder lock



bathroom lock backplate



simple key backplate



cylinder lock backplate



backplate for toilet lock



simple key backplate



cylinder lock backplate



backplate for toilet lock

# Door handles



DIVA door handle - brass



IBIZA door handle - black matt



CUBE door handle - glossy chrome



CUBE door handle - brushed nickel



CUBE door handle - black matt



ZOJA door handle - brushed brass



door handle ZORBA - shiny chrome/satin



QUIK Fit door handle - black



DIVA door handle - black matt



simple key backplate



cylinder lock backplate



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



bathroom lock backplate



backplate for simple key



cylinder lock backplate



backplate for toilet lock



backplate for simple key



cylinder lock backplate



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock



backplate for simple key



backplate for cylinder lock



backplate for toilet lock

# Door handles



CUBE SLIM door handle - shiny brass



TOPAZ door handle - stainless steel



TOPAZ door handle - stainless steel, black matt



handle JOWISZ - stainless steel



LUNA SLIM door handle - brushed chrome



LUNA SLIM handle - shiny brass



IBIZA door handle - nickel satin



door handle MEDA - shiny chrome  
DRE-Cell, 3D and CPL colour inserts  
inserts in acrylic laminates



CUBE SLIM handle - brushed chrome



backplate for  
simple key



backplate for  
cylinder lock



backplate for  
toilet lock



backplate for  
simple key



backplate for  
cylinder lock



backplate for  
toilet lock



backplate for  
simple key



backplate for  
cylinder lock



backplate for  
toilet lock



backplate for  
simple key



backplate for  
cylinder lock



backplate for  
toilet lock



backplate for  
simple key



backplate for  
cylinder lock



backplate for  
toilet lock



backplate for  
simple key



backplate for  
cylinder lock



backplate for  
toilet lock



simple key  
backplate



cylinder lock  
backplate



backplate for  
toilet lock



backplate for  
simple key



cylinder lock  
backplate



backplate for  
toilet lock



simple key  
backplate



cylinder lock  
backplate



backplate for  
toilet lock

# Door handles



**TOMA door handle - black**



**STARK Fit handle - black**



**WARNA handle - satin nickel**



**NOX slim door handle - black matt, round backplate**



**NOX slim door handle - black matt, square backplate**



**EDER door handle - black matt**



**ALAMBRE door handle - glossy chrome**



**FOKUS door handle - satin nickel velvet**



**UNO door handle - stainless steel**



backplate for  
simple key



backplate for  
cylinder lock



backplate for  
toilet lock



backplate for  
simple key



backplate for  
cylinder lock



backplate for  
toilet lock



backplate for  
simple key



backplate for  
cylinder lock



backplate for  
toilet lock



backplate for  
simple key



backplate for  
cylinder lock



bathroom lock  
backplate



backplate for  
simple key



backplate for  
cylinder lock



bathroom lock  
backplate



backplate for  
simple key



backplate for  
cylinder lock



bathroom lock  
backplate



backplate for  
simple key



backplate for  
cylinder lock



backplate for  
toilet lock



backplate for  
simple key



cylinder lock  
backplate



backplate for  
toilet lock



backplate for  
simple key



backplate for  
cylinder lock



backplate for  
toilet lock

# Door handles



ROMANA door handle - chrome/lacquered nickel



backplate for simple key



cylinder lock backplate



backplate for toilet lock



TIK-QR handle - anthracite



simple key backplate



cylinder lock backplate



backplate for toilet lock



QUBIK door handle - varnished nickel



backplate for simple key



cylinder lock backplate



backplate for toilet lock

NEW



Magni door handle - black structure



simple key backplate



cylinder lock backplate



backplate for toilet lock



ORGANIC door handle - gray-brown, cashmere, sabio



simple key backplate



cylinder lock backplate



backplate for toilet lock

NEW



cashmere

sabio



UNICO door handle - pink gold satin



simple key backplate



cylinder lock backplate



backplate for toilet lock



technical handle STAR TEC - class IV - stainless steel matt price for a set (door handle + cylinder backplate), door leaves thickness up to 55 mm



cylinder lock backplate



DIVA door handle and back plate for FORCA 10 and FORCA B 10 door leaves, spacing 72 mm, F1 silver color door handle rosette



DIVA door handle and back plate for NEFRYT RC3 door leaf spacing 92 mm, F8 black door handle rosette



door handle DIVA and backplate for NEFRYT RC3 door leaf spacing 92 mm, F6 INOX (stainless steel) color door handle rosette

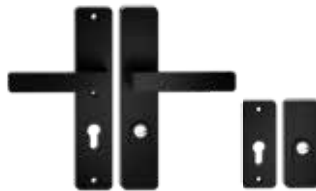
NEW



Metalbud ATLAS RCO handle and rosette to Enter / Solid door leaf black matt or stainless steel door handle rosette



Metalbud ATLAS RC2 handle and rosette for SOLID RC2 model black matt or stainless steel door handle rosette

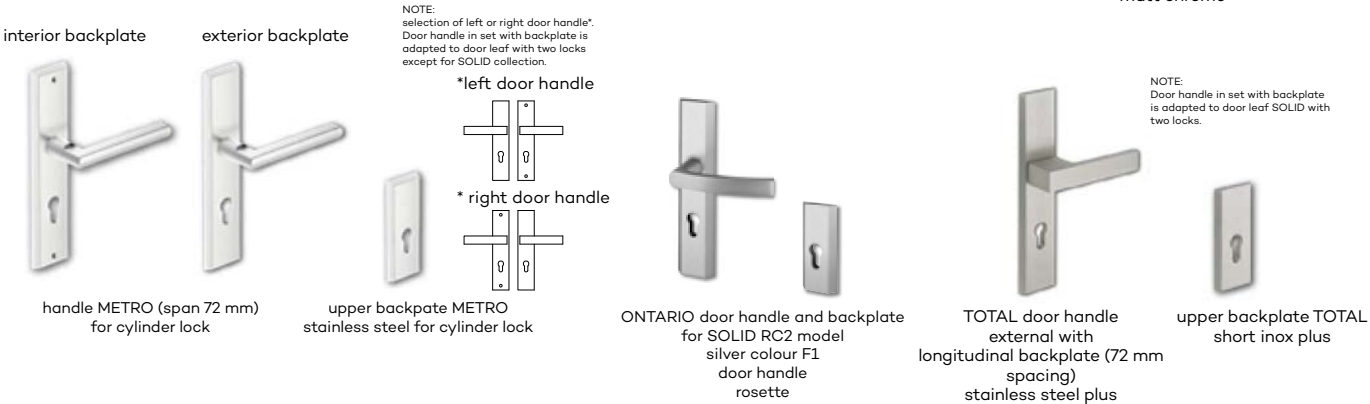


Metalbud ATLAS RC3 handle and rosette for Forca and Forca B door leaves black matt or stainless steel door handle rosette

# Door handles

Note: long plates do not fit doors with magnetic locks.

ZORBA door handle with long plate – glossy chrome, spacing 72mm



Note: long backplates do not fit doors with magnetic lock

## CYLINDER LOCK INSERTS



## SELF CLOSER

DORMA TS-90 impuls self closer  
Price.....



DORMA TS-71 self closer  
Price.....



GEZE TS 2000 self closer  
Price.....



# GLASS



mat dre



decormat graphite



milky laminated VSG 2.2.1, smooth  
on both sides



decormat brown



window blind



chinchila



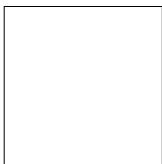
white bark



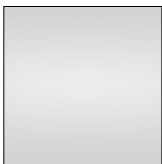
VSG black



textured



VETRO  
transparent



VETRO  
decormat



VETRO  
decormat brown



VETRO  
decormat graphite



VETRO pattern E  
laminated glass  
decormat



pattern VETRO E, VETRO D1  
black opaque laminated glass

## PRICES

Prices and availability of glass panes are listed on the door leaf pages. Glass panes in our door collections have obverse and reverse sides (except for VSG 2.2.1, VSG3.3.1 and VETRO E, VETRO D1).

# DECORS

|                                                                                                     |                                             |                                      |                              |                                      |                          |                            |
|-----------------------------------------------------------------------------------------------------|---------------------------------------------|--------------------------------------|------------------------------|--------------------------------------|--------------------------|----------------------------|
| <div>P<br/>CELL</div> <div>R<br/>CELL</div> <div>W<br/>CELL</div>                                   | <div>white<br/>(wood grain structure)</div> | <div>white matt</div>                | <div>white pine</div>        | <div>siberian elm</div>              | <div>silver</div>        | <div>sand oak</div>        |
|                                                                                                     | <div>bleached oak textured</div>            | <div>vintage oak</div>               | <div>light gray matt</div>   | <div>marrone chestnut textured</div> | <div>evoke oak</div>     | <div>toffee oak * **</div> |
|                                                                                                     | <div>anthracite elm</div>                   | <div>NEW<br/>natur oak premium</div> | <div>walnut</div>            | <div>caramel walnut</div>            | <div>dark wenge</div>    | <div>oxide concrete</div>  |
|                                                                                                     | <div>antique copper</div>                   | <div>black matt 2</div>              | <div>dark olive matt</div>   | <div>dark blue matt</div>            | <div>cashmere matt</div> | <div>warm gray matt</div>  |
|                                                                                                     | <div>sage oak (textured)</div>              | <div>NEW<br/>sage matt</div>         |                              |                                      |                          |                            |
| <div>R<br/>POLYSKOVE</div> <div>R<br/>STANDARD MAT</div>                                            | <div>bianco</div>                           | <div>magnolia</div>                  | <div>moro</div>              | <div>cubanit</div>                   | <div>gabbiano</div>      |                            |
|                                                                                                     | <div>bigio</div>                            | <div>bianco matt</div>               | <div>cemento matt</div>      | <div>moro matt</div>                 |                          |                            |
| <div>P<br/>3D</div> <div>R<br/>3D</div> <div>W<br/>3D</div>                                         | <div>elm</div>                              | <div>Polish oak 3D</div>             | <div>grand oak</div>         |                                      |                          |                            |
| <div>* decor available while stocks last,<br/>**decor available only in horizontal wood grain</div> |                                             |                                      |                              |                                      |                          |                            |
| <div>P<br/>SYNCHRO</div> <div>R<br/>SYNCHRO</div>                                                   | <div>gray halifax oak</div>                 | <div>natural halifax oak</div>       | <div>Tabac halifax oak</div> | <div>white elm</div>                 | <div>natural elm</div>   | <div>dark elm</div>        |

milky white

CPL 0,2 mm thick

CPL 0,7 mm thick

gray oak

CPL 0,2 mm thick

CPL 0,7 mm thick

welsh oak

CPL 0,2 mm thick

CPL 0,7 mm thick

walnut

CPL 0,2 mm thick

CPL 0,7 mm thick

celini walnut

CPL 0,2 mm thick

CPL 0,7 mm thick

concrete 2

CPL 0,2 mm thick

CPL 0,7 mm thick

P

CPL

W

CPL

TECH

CPL

acacia

CPL 0,2 mm thick

CPL 0,7 mm thick

honey oak

CPL 0,2 mm thick

CPL 0,7 mm thick

roasted walnut

CPL 0,2 mm thick

CPL 0,7 mm thick

white

W0118

CPL 0,2 mm thick

CPL 0,7 mm thick

ashen

CPL 0,2 mm thick

CPL 0,7 mm thick

DARK GRAY

CPL 0,2 mm thick

CPL 0,7 mm thick

NEW

light Casella oak

CPL 0,15 mm thick

NEW

cashmere

CPL 0,15 mm thick

CPL 0,7 mm

NEW

natural hickory

CPL 0,15 mm thick

black ST\*

natural halifax oak

CPL 0,15 mm thick

Door frames only

\*Black ST decor - Tecofoil protected twice with pigmented varnish, matt. The decor is assigned to the CPL price group, however, it is not a CPL laminate.

\*\* RAL, NCS, FLUGGER values are approximate values and closest to the color of the door leaf

NEW

white

UV acrylic lacquer

RAL=9003\*\*

NEW

cashmere

UV acrylic lacquer

NCS = S2002-Y50R\*\*

NEW

sabio

UV acrylic lacquer

NCS = S3005-G80Y\*\*

latte

UV acrylic lacquer

Flugger = 4362

NCS = S1505-Y50R\*\*

ashen

UV acrylic varnish

RAL=7035\*\*

P

MALOWANE

R

MALOWANE

Decors from LUX collection

pavio oak

viking oak

country oak

cannero walnut

birch

wenge

P

MALOWANE

uranus

black varnished

white varnished

light oak

classic oak

dark oak

Decors from GRAFI collection

Decors from WOOD collection

alpine white

bleached craft oak

riviera oak

rustic oak

P

FINISH

R

FINISH



GRAFI M1 G16

\* pattern versions available for the right and left door leaf



G1



G2



G3



G4



G5



G6



G7



G8



G9



G10



G11



G12



G13



G14



G15



G16



G17 \*



G18 \*



G19



G20 \*



G21



G22



G23



G24 \*

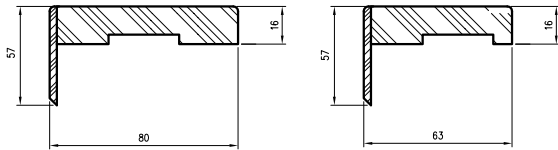


G25

# DOOR FRAMES MASKING ELEMENTS

## KT2 ARCHITRAVE

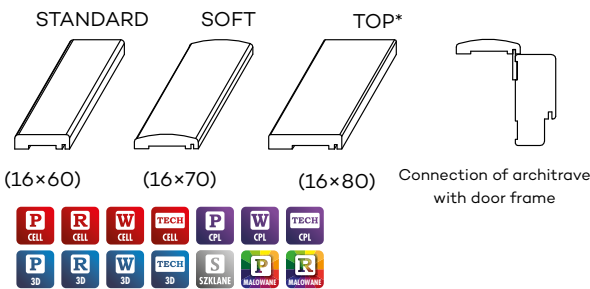
KT2 80mm and 63mm architraves increase the adjustment range of the standard OR (adjustable) door frame by +10mm. The architrave must be ordered as a separate accessory. The architrave's price is available at your distributor.



## ARCHITRAVES

**Application: fixed door frame, fixed door frame SOFT**

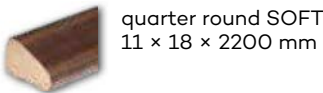
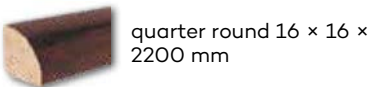
**Contents of the set** (for one side of the door): horizontal and two vertical strips, plastic hooks, pins and clamps. The masking architraves are packed in a cardboard box.



## QUARTER ROUNDS

Quarter round is used to cover the angular connection between the wall and the door frame. A single item constitutes a trade unit. prices of quarter rounds

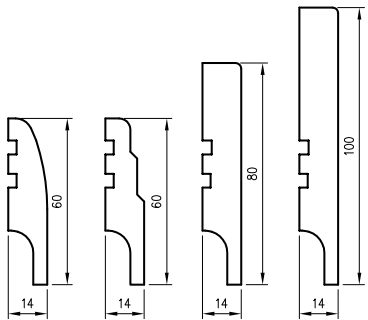
Quarter rounds require cutting before the assembly.



## SKIRTING BOARDS



LPP 2W LPP 3W LPP 1W LPP 4W



The length of the skirting boards is 2.62 m (except for LPP4W). Skirting boards need to be trimmed prior to installation.

Lenght of LPP4W is 2,40 mb  
It is made of moisture resistant board.

## VENTILATION GRILLE

There is possibility to instal bathroom plastic ventilation grille, which is available in the following colours: white, beige, calvados, brown, silver, creamy, gray, black and ashen (except for frame construction doors, sliding doors, fire resistant doors and SOLID, ENTER) or aluminum ventilation grille

- plastic ventilation grille
- aluminum ventilation grille



aluminum ventilation grille

# VENTILATION ACCESSORIES AND OTHERS

## VENTILATION SLEEVES FOR PANEL DOORS

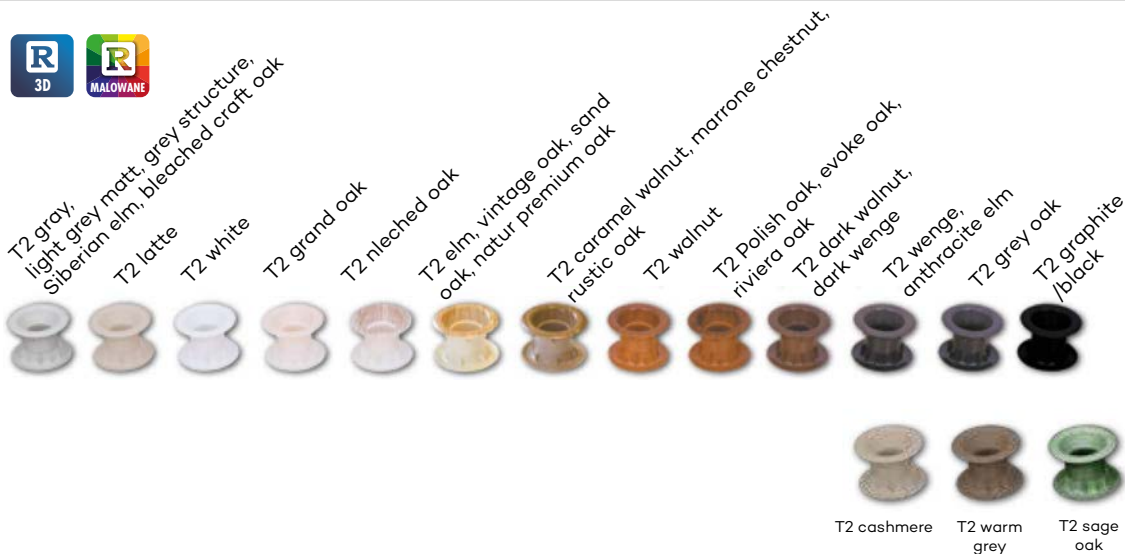
There is possibility to purchase a set (5 pcs) of ventilation sleeves.  
DRE-Cell Decor, 3D foil, CPL laminate.



## VENTILATION SLEEVES FOR FRAME CONSTRUCTION DOOR LEAF

For frame construction doors, except for VETRO with plastic sleeves (3 sleeves for doors "60", 4 sleeves for doors "70", 5 sleeves for doors "80"- "100")

## PLASTIC VENTILATION SLEEVES



## VENTILATION UNDERCUT

In all collections (except for SOLID, SOLID RC2, ENTER, FIRE resistant door leaves, sliding doors, folding), ventilation undercut can be made upon request.



## 13.5 MM HINGE FOR REBATED DOORS

- (set of lower and upper part) black 13.5 mm hinge
- extra charge for silver adjustable hinge for rebated frame construction door leaf

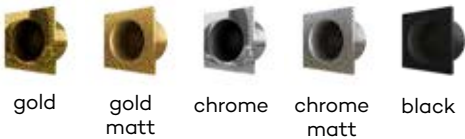


## HINGE COVERS

- (set consist of 2 pcs. for 1 hinge)
- Plastic hinge covers are adjusted to hinges with diameter of 13.5 mm.

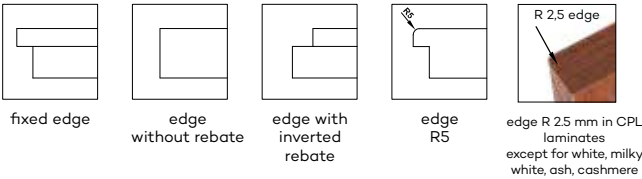


## • thimble

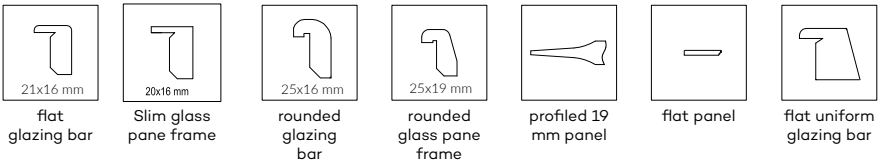


# TECHNICAL INFORMATION

## TYPES OF DOOR LEAF EDGES

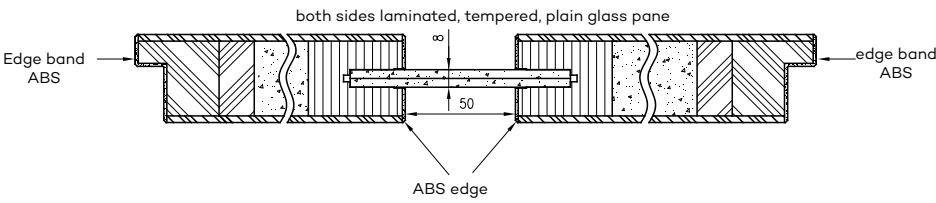


## TYPES OF GLAZING FRAMES AND PANELS

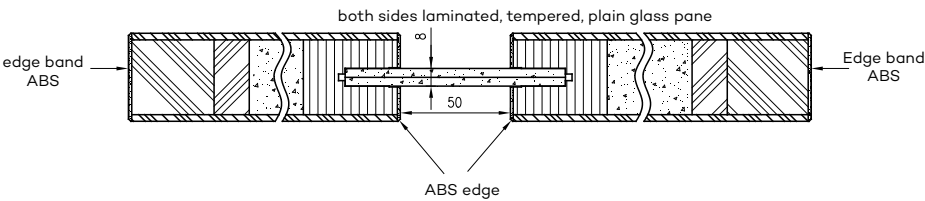


## TECHNICAL INFORMATION - VETRO E SYNCHRONOUS LAMINATES, PAINTED

Horizontal cross-section of rebated VETRO E doors

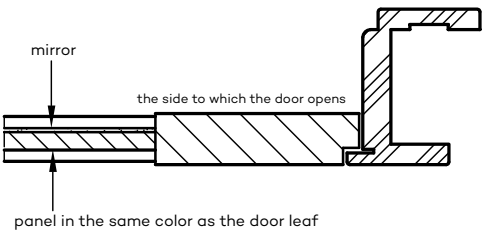


Horizontal cross-section of non-rebated VETRO E doors

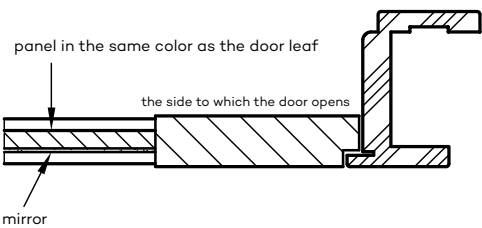


## TECHNICAL INFORMATION - ESTRA

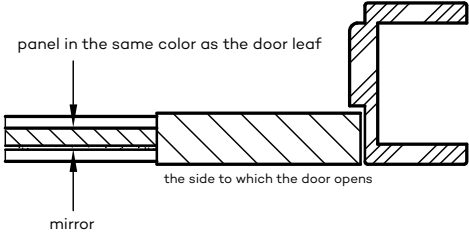
ESTRA 10 doors with inverted rebate in the "Obverse" variant



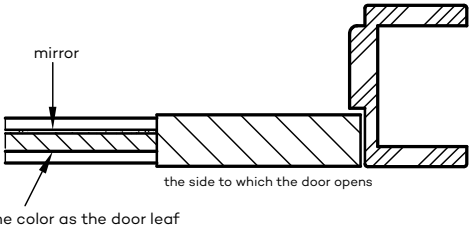
ESTRA 10 door with inverted rebate in the "Reverse" variant



ESTRA 10 doors, non-rebated or rebated, in the "Obverse" variant



ESTRA 10 doors, non-rebated or rebated, in the "Reverse" variant

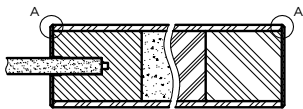


# TECHNICAL INFORMATION

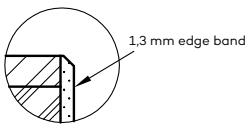
## TECHNICAL INFORMATION - VETRO D1

**NOTE:** In white matt color the door leaves are also available in non-rebated door leaf.

cross-section of stile in non-rebated door leaf

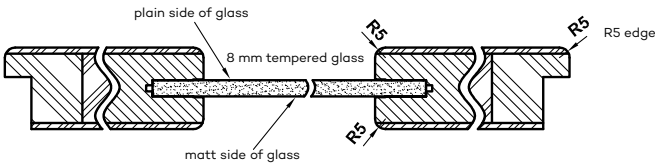


A - milled edges



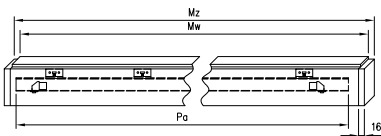
VETRO collection glass panes have obverse and reverse sides (important in juxtaposition of doors opening inversely). Presented horizontal cross-sections show the arrangement of glass pane in the obverse version. When choosing a reverse version, glass pane is rotated by 180° around the vertical axis.

Horizontal cross-section of VETRO D1



## WALL-MOUNTED SLIDING SYSTEM

masking strip with guide bar



Single sliding system

| Dimension | Masking strip |      | Guide bar |
|-----------|---------------|------|-----------|
| door [mm] | Mz            | Mw   | Pa        |
| 644, 744  | 1620          | 1588 | 1500      |
| 844       | 1920          | 1888 | 1800      |
| 944       | 2120          | 2088 | 2000      |
| 1044      | 2160          | 2128 | 2000      |

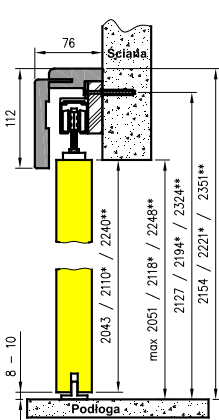
double leaf door sliding system

| Dimension | Masking strip |          | Guide bar |
|-----------|---------------|----------|-----------|
| door [mm] | Mz            | Mw       | Pa        |
| 2 x 644   | 2 x 1519      | 2 x 1503 | 2 x 1500  |
| 2 x 744   | 2 x 1519      | 2 x 1503 | 2 x 1500  |
| 2 x 844   | 2 x 1819      | 2 x 1803 | 2 x 1800  |
| 2 x 944   | 2 x 2019      | 2 x 2003 | 2 x 2000  |
| 2 x 1044  | 2 x 2063      | 2 x 2047 | 2 x 2000  |

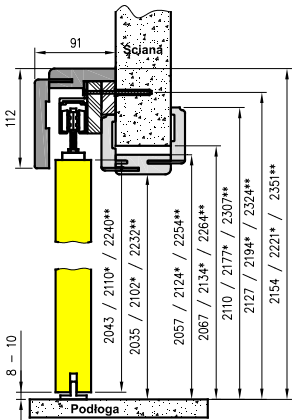
Single sliding system

| symbol | "60" | "70" | "80" | "90" | "100" |
|--------|------|------|------|------|-------|
| A      | 602  | 702  | 802  | 902  | 1002  |
| C      | 646  | 746  | 846  | 946  | 1046  |
| D      | 664  | 764  | 864  | 964  | 1064  |
| E      | 752  | 852  | 952  | 1052 | 1152  |
| E*     | 786  | 886  | 986  | 1086 | 1186  |
| S      | 644  | 744  | 844  | 944  | 1044  |

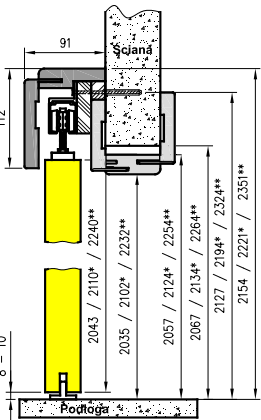
NS - vertical cross-section



NT - vertical cross-section for tunnel with 63 mm architrave

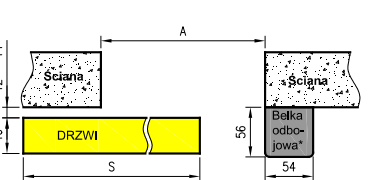


NT - vertical cross-section for tunnel with 80 mm architrave

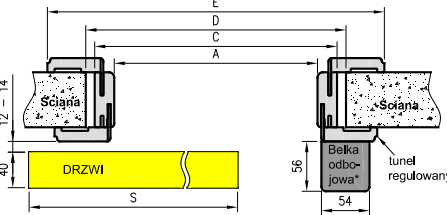


Standard dimensions height 2043,  
\* for the standard height 211X,  
\*\* for the standard height 224X

NS - horizontal cross-section (left system)



NT - horizontal cross-section (left system)



\* is not available in double leaf system

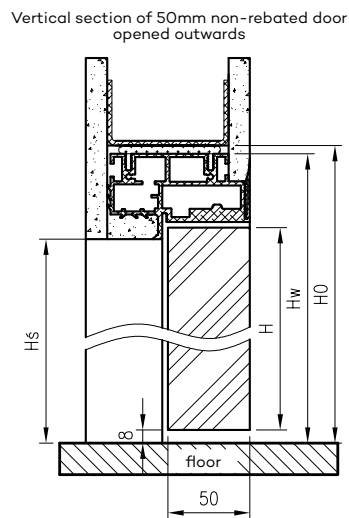
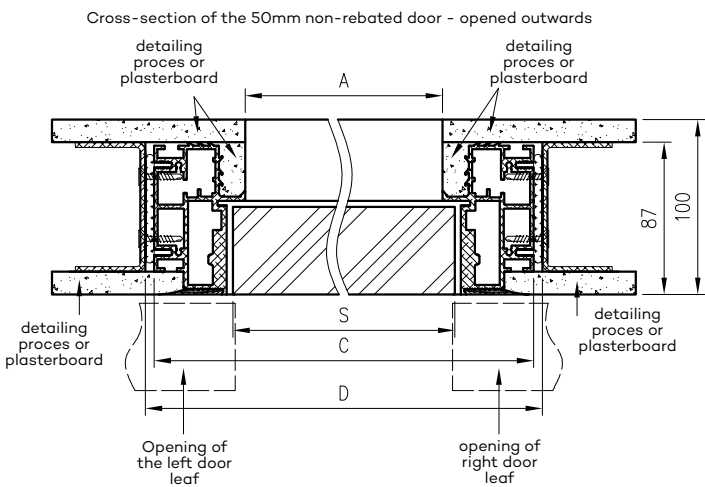
double leaf sliding system

| symbol | "120" | "140" | "160" | "180" | "200" |
|--------|-------|-------|-------|-------|-------|
| A      | 1200  | 1400  | 1600  | 1800  | 2000  |
| C      | 1244  | 1444  | 1644  | 1844  | 2044  |
| D      | 1264  | 1464  | 1664  | 1864  | 2064  |
| E      | 1350  | 1550  | 1750  | 1950  | 2150  |
| E*     | 1384  | 1584  | 1784  | 1984  | 2184  |
| S**    | 644   | 744   | 844   | 944   | 1044  |

E\* applies to tunnel with T80 architrave  
S\*\* width of single leaf door

# TECHNICAL INFORMATION

## PROFI - NON-REBATED - OPENING OUTWARDS IN ACCORDANCE WITH THE 2043, 2240 STANDARD



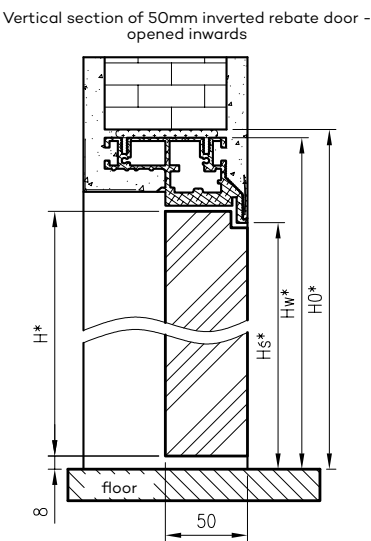
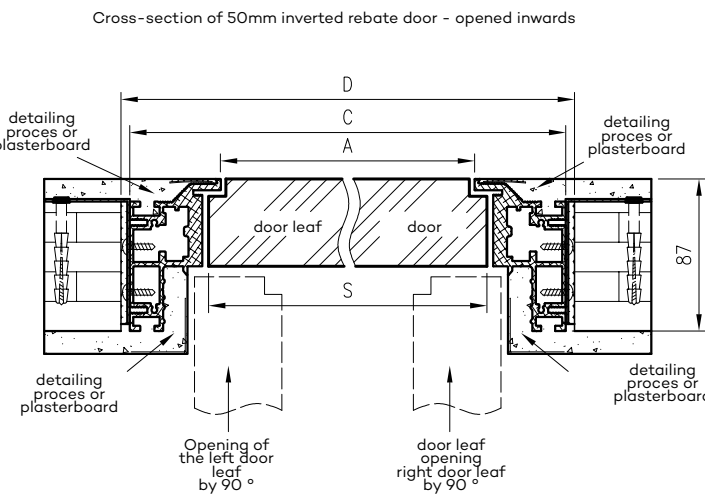
Profi door width dimensions

|       | S    | A   | C    | D    |
|-------|------|-----|------|------|
| "60"  | 600  | 586 | 690  | 700  |
| "70"  | 700  | 686 | 790  | 800  |
| "80"  | 800  | 786 | 890  | 900  |
| "90"  | 900  | 886 | 990  | 1000 |
| "100" | 1000 | 986 | 1090 | 1100 |

Door height dimensions

| stan- | H    | Hs   | hw   | H0   |
|-------|------|------|------|------|
| dard  |      |      |      |      |
| 2043  | 2043 | 2044 | 2096 | 2101 |
| 2240  | 2240 | 2241 | 2293 | 2298 |

## PROFI - INVERTED REBATE - OPENING INWARDS IN ACCORDANCE WITH THE 2043, 2240 STANDARD



Profi door width dimensions

|       | S    | A   | C    | D    |
|-------|------|-----|------|------|
| "60"  | 600  | 586 | 690  | 700  |
| "70"  | 700  | 686 | 790  | 800  |
| "80"  | 800  | 786 | 890  | 900  |
| "90"  | 900  | 886 | 990  | 1000 |
| "100" | 1000 | 986 | 1090 | 1100 |

Door height dimensions

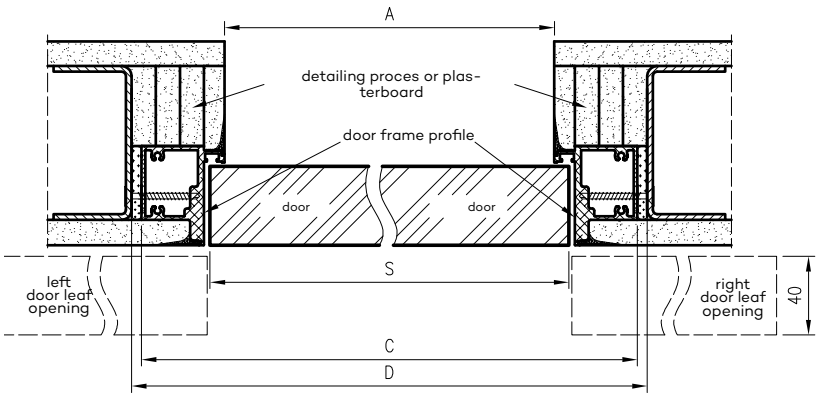
| stan- | H    | Hs   | hw   | H0   |
|-------|------|------|------|------|
| dard  |      |      |      |      |
| 2043  | 2053 | 2054 | 2106 | 2111 |
| 2240  | 2250 | 2251 | 2303 | 2308 |

S - door leaf width  
A - width of passage in door frame unit  
C - external width of door frame  
D - required width of wall opening  
H0 - height of the wall opening

# TECHNICAL INFORMATION

## SARA ECO 2 - NON-REBATED - OUTWARD OPENING DRE DOOR FRAME

Cross- section for Sara Eco2 non-rebated doors opened outwards



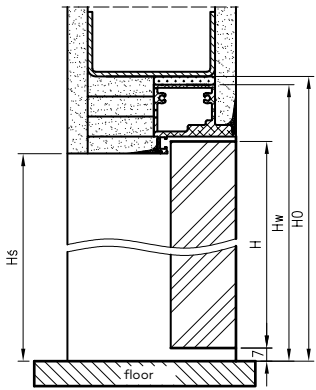
Dimensions of the door leaf width  
Sara Eco 2

|       | S    | A    | C    | D    |
|-------|------|------|------|------|
| "60"  | 620  | 605  | 690  | 700  |
| "70"  | 720  | 705  | 790  | 800  |
| "80"  | 820  | 805  | 890  | 900  |
| "90"  | 920  | 905  | 990  | 1000 |
| "100" | 1020 | 1005 | 1090 | 1100 |

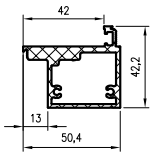
Door height dimensions

| stan-<br>dard | H    | H <sub>ś</sub> | hw   | H <sub>0</sub> |
|---------------|------|----------------|------|----------------|
| 202x          | 2020 | 2020           | 2062 | 2070           |
| 220X          | 2200 | 2200           | 2242 | 2250           |
| 240X          | 2400 | 2400           | 2442 | 2450           |

Vertical cross - section for Sara Eco 2 door non-rebated - opening outwards

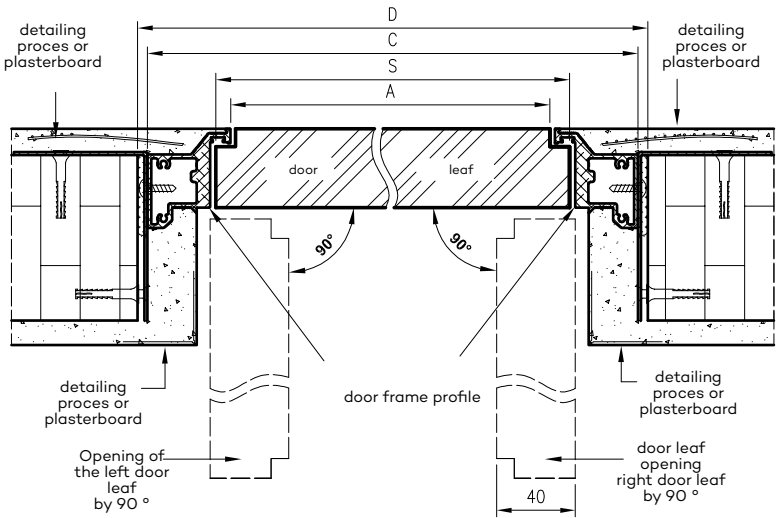


DRE profile for non-rebated outward opening doors



## SARA ECO 2 - INVERTED REBATE - INWARD OPENING DRE DOOR FRAME

Cross-section of Sara Eco 2 with inverted rebate - opened inwards



Dimensions of the door leaf width  
Sara Eco 2

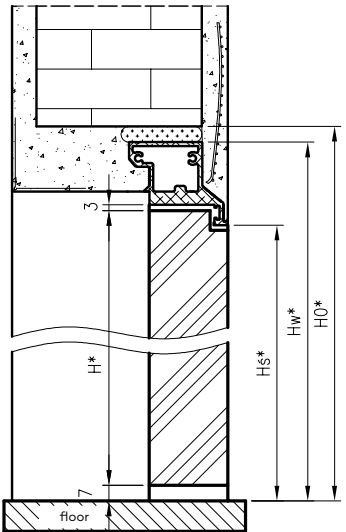
|       | S    | A    | C    | D    |
|-------|------|------|------|------|
| "60"  | 620  | 605  | 690  | 700  |
| "70"  | 720  | 705  | 790  | 800  |
| "80"  | 820  | 805  | 890  | 900  |
| "90"  | 920  | 905  | 990  | 1000 |
| "100" | 1020 | 1005 | 1090 | 1100 |

S - door leaf width  
A - width of passage in door frame unit  
C - external width of door frame  
D - required width of wall opening

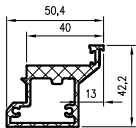
Door height dimensions

| stan-<br>dard | H*   | H <sub>ś</sub> * | H <sub>w</sub> * | H <sub>0</sub> * |
|---------------|------|------------------|------------------|------------------|
| 202x          | 2030 | 2030             | 2072             | 2080             |
| 220X          | 2210 | 2210             | 2252             | 2260             |
| 240X          | 2410 | 2410             | 2452             | 2460             |

Vertical section of Sara Eco 2 with inverted rebate - opened inwards

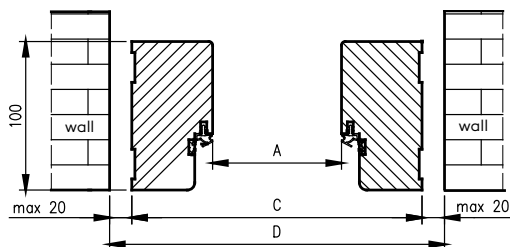


DRE profile for doors with inverted rebate opened inwards



# TECHNICAL INFORMATION

## WOODEN DOOR FRAME FOR ATHOS EI 30

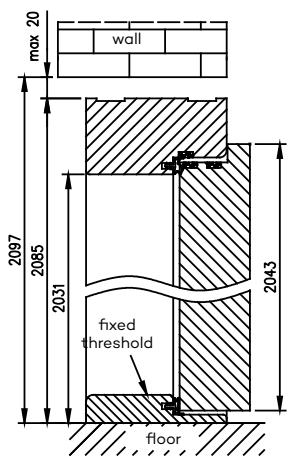


OD (wooden door frame) dimensions for Athos doors

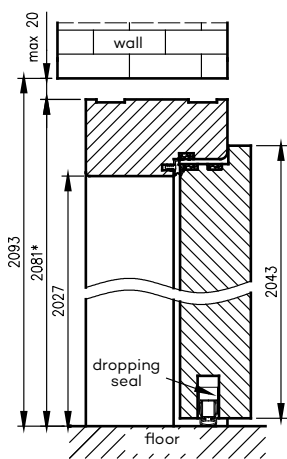
| width. | A    | C    | D    |
|--------|------|------|------|
| "80"   | 802  | 910  | 934  |
| "90"   | 902  | 1010 | 1034 |
| "90E"  | 917  | 1025 | 1049 |
| "100"  | 1002 | 1110 | 1134 |
| "110"  | 1102 | 1210 | 1234 |

D - width of the assembly hole

Wooden door frame for Athos door with a fixed threshold

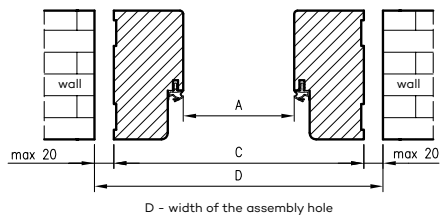


Wooden door frame for Athos door with dropping seal \*



## FIRE-RESISTANT WOODEN DOOR FRAME FOR OLIMP EI 30, EI 60

horizontal cross-section of door frame in the wall



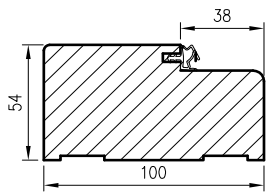
OD OLIMP EI30 wooden door frame for single-leaf doors

|     | A    | C    | D    |
|-----|------|------|------|
| 80  | 802  | 910  | 934  |
| 90  | 902  | 1010 | 1034 |
| 90E | 917  | 1025 | 1049 |
| 100 | 1002 | 1110 | 1134 |
| 110 | 1102 | 1210 | 1234 |

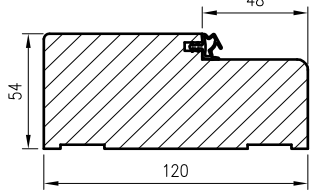
OD OLIMP EI60 wooden door frame for single-leaf doors

|     | A    | C    | D    |
|-----|------|------|------|
| 80  | 804  | 912  | 936  |
| 90  | 904  | 1012 | 1036 |
| 90E | 933  | 1041 | 1065 |
| 100 | 1004 | 1112 | 1136 |
| 110 | 1104 | 1212 | 1236 |

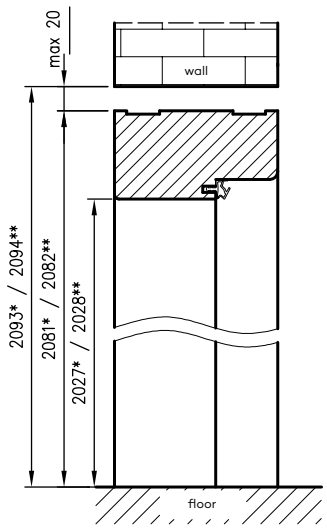
Cross-section of the wooden door frame for OLIMP EI30 doors



Cross-section of the wooden door frame for OLIMP EI60 doors



vertical cross-section of fire-resistance door leaf.

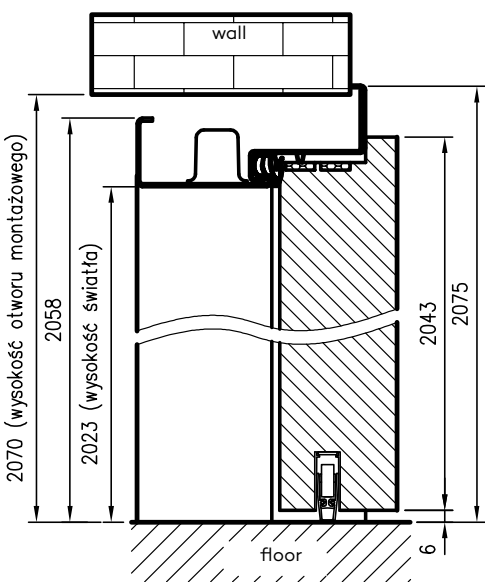


\* dimensions of OD OLIMP EI 30 wooden door frame  
\*\* dimensions of OD OLIMP EI 60 wooden door frame

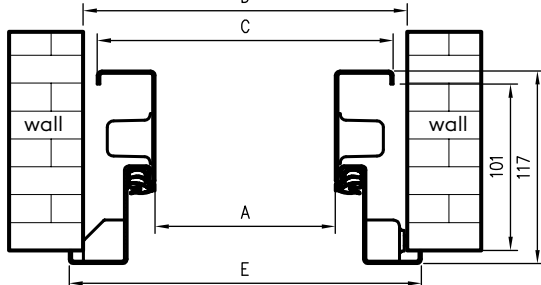
# TECHNICAL INFORMATION

## STEEL FIXED DOOR FRAME FOR OLIMP EI 60

OLIMP EI-60 door leaf vertical cross-section

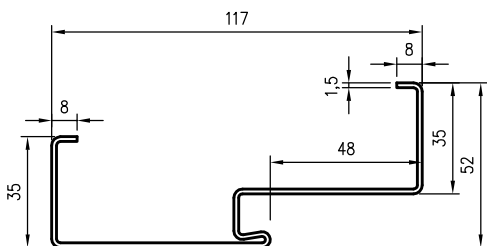


horizontal cross-section of door frame mounted in the wall



D - width of the assembly hole

door frame profile



Olimp EI60 dimensions for single leaf doors

|       | A    | C    | D    | E    |
|-------|------|------|------|------|
| "80"  | 797  | 867  | 884  | 901  |
| "90"  | 897  | 967  | 984  | 1001 |
| "90E" | 926  | 996  | 1013 | 1030 |
| "100" | 997  | 1067 | 1084 | 1101 |
| "110" | 1097 | 1167 | 1184 | 1201 |



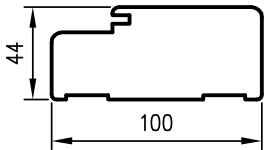
threefold hinge



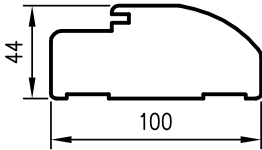
Hinge SIMONSWERK VX 7939/160 (for door widths "100" and "110")

## FIXED DOOR FRAME PROFILES OP, OP SOFT, OPB

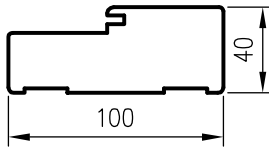
OP (fixed door frame) profile



OP SOFT (fixed door frame SOFT) profile

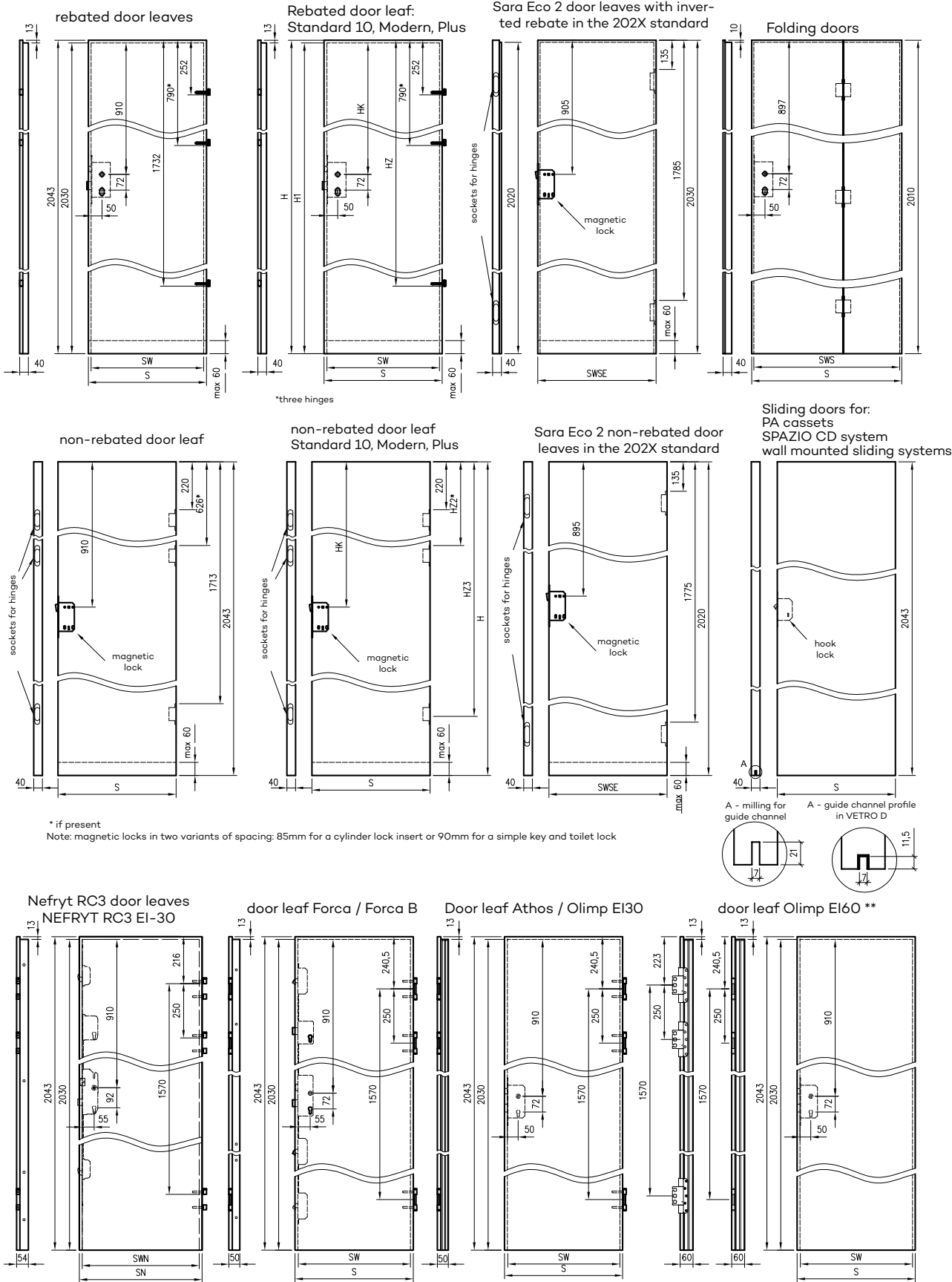


OPB profile



# TECHNICAL INFORMATION

## DOOR LEAF DIMENSION AND PLACEMENT OF HINGES



# TECHNICAL INFORMATION

## DOOR LEAF WIDTH

| Symbol of the door dimension | S    | SW   | SWSE | SWS  |
|------------------------------|------|------|------|------|
| "60"                         | 644  | 618  | 620  | -    |
| "60N"                        | 624  | -    | -    | -    |
| "70"                         | 744  | 718  | 720  | -    |
| "70N"                        | 724  | -    | -    | -    |
| "80"                         | 844  | 818  | 820  | 824  |
| "80N"                        | 824  | -    | -    | -    |
| "90"                         | 944  | 918  | 920  | 924  |
| "90N"                        | 924  | -    | -    | -    |
| "100"                        | 1044 | 1018 | 1020 | 1024 |
| "100N"                       | 1024 | -    | -    | -    |
| "110"                        | 1144 | 1118 | -    | -    |

S - total door leaf width  
SW - width in the rebate  
(refers to rebated door leaf)  
SWSE - Sara Eco 2 leaf width  
SWS - width in the rebate of folding door leaf  
\* - width "110" is only available in door leaves Standard 10, Athos, Enter Acoustic and Olimp

**NOTE:** Total width of "40" side panels is 444 mm.

"xN" - width standard for selected non-rebated panel and frame construction doors - single-leaf in 2043 standard

The investment standard "90E" provides 900mm passage in the door frame with the door leaf opened at an angle of 90°

## ADDITIONAL LEAF WIDTHS

| Symbol of the door dimension                               | S   | SW  |
|------------------------------------------------------------|-----|-----|
| "90E" for OLIMP EI30, ATHOS, FORCA, FORCA B.               | 959 | 933 |
| "90E" for OLIMP EI60                                       | 973 | 947 |
| "90E" for STANDARD, ENTER, ENTER AKUSTIK, SOLID, SOLID RC2 | 948 | 922 |

| Symbol of the door dimension | SN (total width of NEFRYT door leaf) | SWN (width of NEFRYT door leaf in the rebate) |
|------------------------------|--------------------------------------|-----------------------------------------------|
| "80E"                        | 865                                  | 839                                           |
| NEFRYT RC3 "90E"             | 965                                  | 939                                           |
| "100E"                       | 1065                                 | 1039                                          |

## DIMENSIONS OF THE DOOR LEAF WITH 4 VARIABLE HEIGHTS

(refers to door leaf STANDARD 10 and collections MODERN and PLUS)

| H    | H1   | HK   | HZ   | HZ2 | HZ3  |
|------|------|------|------|-----|------|
| 1983 | 1970 | 850  | 1672 | 606 | 1653 |
| 2043 | 2030 | 910  | 1732 | 626 | 1713 |
| 2110 | 2097 | 977  | 1799 | 647 | 1780 |
| 2240 | 2227 | 1107 | 1929 | 691 | 1910 |

H - total height of the door leaf  
H1 - door leaf height in the rebate  
HK - distance from the top rebate of door leaf to the axis of the handle  
HZ - distance from the upper edge of the door leaf to the mounting point of the third hinge

## DOOR LEAF HEIGHT

2043 mm - total height of rebated and non-rebated door leaf (2010 for folding doors)  
2030 mm - height of the rebated door leaves in the rebate (2020 for Sara Eco 2 door leaves with the inverted rebate, 2000 for folded doors)  
2055 mm - total height of the door leaves with inverted rebate  
1983, 2043, 2110, 2240 mm - total possible height of STANDARD 10 door leaf and MODERN and PLUS collection (1970, 2030, 2097, 2227 mm - measured in the door leaf rebate)

## SHORTENING OF DOOR LEAF

**There is possibility to shorten door leaf by your own, up to 60 mm (there is no possibility to shorten following door leaf: VETRO, FIRE RESISTANT DOORS, FORCA B, door leaf of all collections in the sliding version, passive doors, glass doors, folding doors and door leaves with dropping seal).**

**NOTE:** The door leaf after recuperative undercut - 8 mm, is adapted to be shortened by oneself, by a maximum of 52 mm.

## CLEARANCE BETWEEN DOOR LEAF AND FLOOR

standard clearance between door leaf and finished floor is 8 mm high ( 15 mm in FOLDE door leaf, 5-6 mm in OLIMP door leaf).

## NOTES REFERED TO HINGE

In rebated door leaf: frame construction doors, entrance (Enter, Enter Acoustic, Solid) and in the other collections with size wider than "90", 3 screw-in pivot hinges of ø 13,5 mm are mounted. For other interior rebated leaves, there is possibility to choose 2 or 3 hinges.  
SOLID RC2, FORCA, FORCA B, ATHOS, NEFRYT RC3 and OLIMP EI30 door leaves are equipped with three-parts hinges.  
The OLIMP EI60 leaves, depending on the width, are equipped with 3 three-part hinges or 3 SIMONSWERK hinges VX 7939/160.  
Non-rebated door leaf come with pre-milled sockets for two or three hidden concealed hinges which are attached together with non-rebated door frame.  
Sara Eco 2 door leaves with inverted rebate and non-rebated doors have milled sockets for recessed hinges, which are packed together with the door frame.  
Folding doors come with 3 hidden recessed hinges which join two parts of door leaf.  
Door leaves with inverted rebate have sockets for two concealed hinges, which are packed together with door frame.

## Non-rebated door leaf



edge without rebate



magnetic lock



hinge recessed hinge

## REBATED DOOR LEAF



edge fixed



hinge screw-in



threefold hinge



deadbolt lock upper

# TECHNICAL INFORMATION

## DOOR LEAF THICKNESS AND SELECTION OF CYLINDER INSERT

| Door leaf type                         | Door leaf thickness | proportion in the door leaf (W0/Z0) | reccommended** dimension of the cylinder insert (W/Z) | Refers to cylinder insert with door knob        |                                                |
|----------------------------------------|---------------------|-------------------------------------|-------------------------------------------------------|-------------------------------------------------|------------------------------------------------|
|                                        |                     |                                     |                                                       | Cylinder insert with a knob on the inside (W/Z) | Cylinder Insert with a door knob outside (W/Z) |
| rebated door leaf                      | 40                  | 14 / 26                             | 25 / 40 ; 26 / 36<br>26 / 41 ; 30 / 40                | 25G/40; 26G/36<br>26G/41; 30G/40<br>27G/40      | 25/40G; 26/36G<br>26/41G; 30/40G<br>27/40G     |
| Sara Eco 2 inverted rebate door leaves | 40                  | 24 / 16                             | 35 / 30 ; 36 / 26<br>36 / 31 ; 40 / 30                | 35G/30; 36G/26<br>36G/31; 40G/30                | 35/30G; 36/26G<br>36/31G; 40/30G               |
| Non-rebated door leaf                  | 40                  | 20 / 20                             | 31 / 31 ; 30 / 30<br>35 / 35                          | 31G/31; 30G/30<br>35G / 35                      |                                                |
| Profi non-rebated door leaves          | 50                  | 25/25                               | 35/35; 36/36<br>40/40; 41/41                          | 35G/35 ; 36G/36<br>41G/41 ; 40G/40              |                                                |
| Non-rebated door leaf Sara Eco 2       | 40                  | 16 / 24                             | 30 / 35 ; 26 / 36<br>31 / 36 ; 30 / 40                | 30G/35; 26G/36<br>31G/36; 30G/40                | 30/35G; 26/36G<br>31/36G; 30/40G               |
| Door leaf with inverted rebate         | 40                  | 27 / 13                             | 40 / 25 ; 41 / 26                                     | 40G/25; 41G/26                                  | 40/25G; 41/26G                                 |
| Profi Door leaf with inverted rebate   | 50                  | 30/20                               | 40/30; 41/31<br>45/35                                 | 40G/30 ; 41G/31<br>45G/35                       | 40/30G ; 41/31G<br>45/35G                      |
| Folding doors                          | 40                  | 17/23                               | 30/35; 31/36<br>30/40                                 | 30G/35; 31G/36<br>30G / 40                      | 30/35G; 31/36G<br>30 / 40G                     |
| fire resistance Athos                  | 50                  | 21 / 29                             | 31 / 41 ; 35 / 40                                     | 31G/41; 35G/40                                  | 31/41G; 35/40G                                 |
| Olimp EI30                             | 50                  | 18 / 32                             | 30 / 45 ; 31 / 46                                     | 30G/45; 31G/46                                  | 30/45G; 31/46G                                 |
| Olimp EI60                             | 60                  | 28 / 32                             | 40 / 45 ; 41 / 46                                     | 40G/45; 41G/46                                  | 40/45G; 41 / 46G                               |
| fire resistance FORCA                  | 50                  | 22 / 28                             | 35 / 40                                               |                                                 |                                                |
| SOLID RC2                              | 40,6                | 14 / 26,6                           | 26 / 40 ; 26 / 41<br>30 / 40                          |                                                 |                                                |
| NEFRYT RC3                             | 54                  | 27,5/26,5                           | 35/40                                                 | 35G/40                                          | 35G/40                                         |

\* The inserts are reversible - i.e. 25/40 = 40/25, 26G/36 = 36/26G  
\*\*reccommended dimensions (assuming that backplate is 10 mm thick, and patented cylinder doesnt exceed 5 mm above backplate).

Fig. Selection of the cylinder insert dimensions

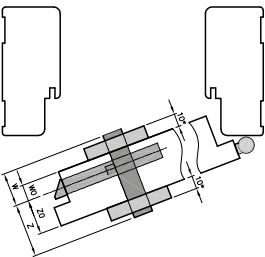
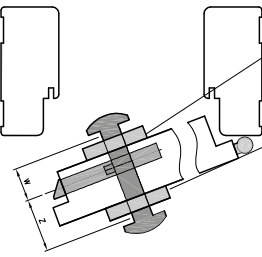


fig. selection of cylinder insert dimension with door knob



inner side of door leaf  
(from the side, on which  
door leaf closes)

external side of the leaf  
(from the side, on which  
the leaf opens)

Dimension of cylinder insert is calculated using the following formula:

$W0 + \text{backplate thickness} + 2 \div 3\text{mm} / Z0 + \text{backplate thickness} + 2 \div 3\text{mm}$

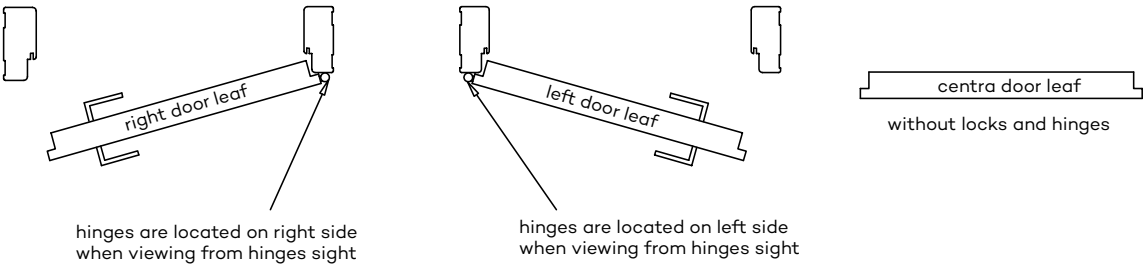
where:  
W0 and Z0 - values have been presented in the table above  
thickness of the backplate - measured (presented values in above table  
assume that backplate is 10mm thick)

Selection of backplate with door knob - if we want to mount a knob on:

- the inner side of door leaf - symbol of the door knob must be next to "W" dimension (see column 5 in the table)
- the external side of the leaf - symbol of the door knob must be next to "Z" dimension (see column 6 in the table)

## SINGLE LEAF REBATED DOOR

We offer left, right and central door leaf



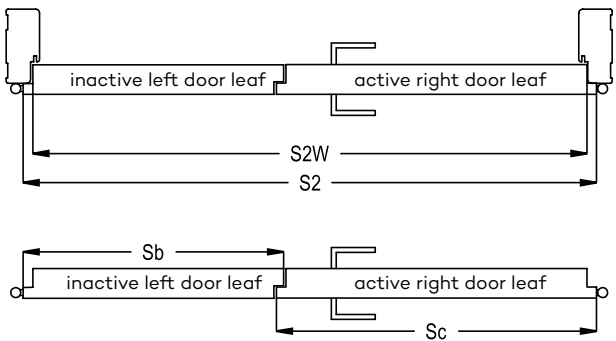
# TECHNICAL INFORMATION

## DOUBLE LEAF REBATED DOOR

We offer double leaf doors: the right - then right door leaf becomes an active one and left door leaf becomes passive, and double left leaf - left leaf is an active one and the right one is passive.

An active door leaf has a rebate and a lock as a standard option. In double leaf door there is available only straight edge.

Inactive door leaf comes with a "counter rebate" and additionally is equipped with a latch strike plate and a flush bolt as a standard fitting (A)



flush bolt (A)

Only door frames produced by DRE fit double-leaf doors, that is the reason that we recommend to our customers to buy doors as a complementary sets.

Whole DRE set comprises of 2 door leaf and door frame.

price of double leaf door

=

leaf price x2

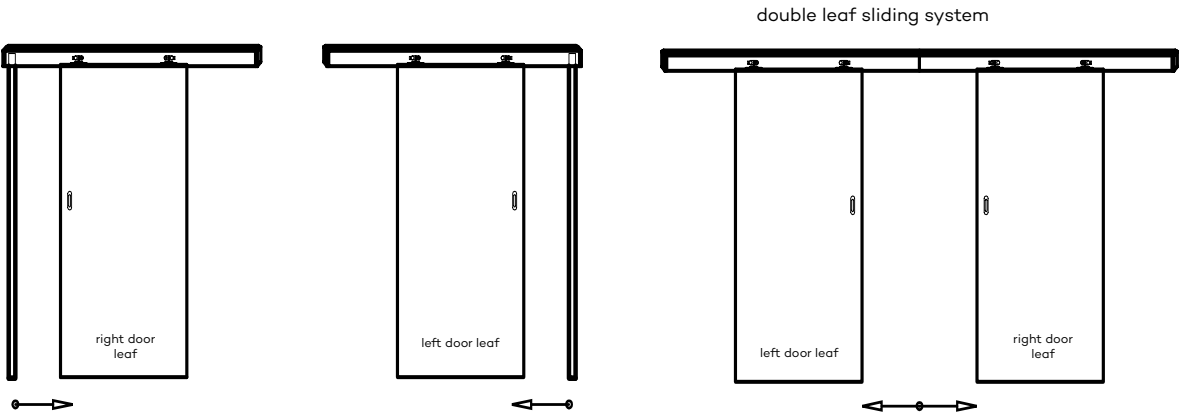
+

price of the fire resistance

| Symbol of door dimension                                                      | dimension in [mm] |      |                                      |
|-------------------------------------------------------------------------------|-------------------|------|--------------------------------------|
|                                                                               | S2                | S2W  | combination* Sc+Sb                   |
| "100d"                                                                        | 1078              | 1052 | 644+444                              |
| "110d"                                                                        | 1178              | 1152 | 744+444                              |
| "120"                                                                         | 1278              | 1252 | 844+444; 644+644                     |
| "130"                                                                         | 1378              | 1352 | 944+444; 744+644; 644+744            |
| "140"                                                                         | 1478              | 1452 | 1044+444; 844+644; 744+744; 644+844  |
| "150"                                                                         | 1578              | 1552 | 944+644; 844+744; 744+844; 644+944   |
| "160"                                                                         | 1678              | 1652 | 1044+644; 944+744; 844+844;          |
|                                                                               |                   |      | 744+944; 644+1044                    |
| "170"                                                                         | 1778              | 1752 | 1044+744; 944+844; 844+944; 744+1044 |
| "180"                                                                         | 1878              | 1852 | 1044+844; 944+944; 844+1044          |
| "190"                                                                         | 1978              | 1952 | 1044+944; 944+1044                   |
| "200"                                                                         | 2078              | 2052 | 1044+1044                            |
| combination* possible combination of active (Sc) and inactive (Sb) leaf width |                   |      |                                      |

## NON-REBATED DOOR LEAF - SLIDING VERSION

We offer left, right and central door leaf (door leaf without a lock and handle)

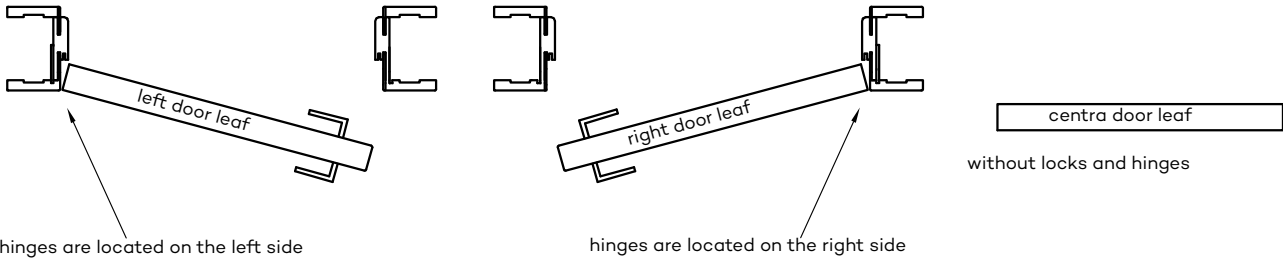


when active leaf is equipped with lock non-active leaf is equipped with latch strike plate

# TECHNICAL INFORMATION

## SINGLE LEAF DOOR NON-REBATED

We offer left, right and central door leaf



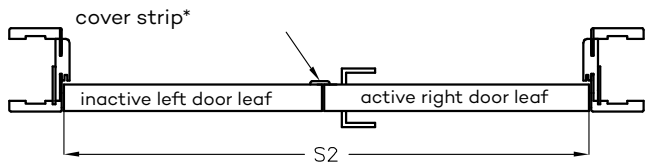
when viewing from the side of the room (door leaf unit is opened towards opening direction)

**NOTE:** the mechanical lock option for non-rebated doors is only available for single-leaf doors

## DOUBLE LEAF NON-REBATED DOOR

We offer double leaf doors: the right - then right door leaf becomes an active one and left door leaf becomes passive, and double left leaf - left leaf is an active one and the right one is passive.

An active door leaf has lock as a standard option. Inactive door leaf is equipped with a latch strike plate and a flush bolt as a standard fitting.



\* for double leaf non-rebated doors there is possibility to purchase cover stripe width of cover stripe 30 mm

price of double leaf door

=

leaf price x2

+

price of the fire resistance

| Symbol of door dimension                                                        | dimension in [mm] |                                      |
|---------------------------------------------------------------------------------|-------------------|--------------------------------------|
|                                                                                 | S2                | combination* Sc+Sb                   |
| "120"                                                                           | 1291              | 644+644                              |
| "130"                                                                           | 1391              | 744+644; 644+744                     |
| "140"                                                                           | 1491              | 844+644; 744+744; 644+844            |
| "150"                                                                           | 1591              | 944+644; 844+744; 744+844; 644+944   |
| "160"                                                                           | 1691              | 1044+644; 944+744; 844+844;          |
|                                                                                 |                   | 744+944; 644+1044                    |
| "170"                                                                           | 1791              | 1044+744; 944+844; 844+944; 744+1044 |
| "180"                                                                           | 1891              | 1044+844; 944+944; 844+1044          |
| combination* - possible combination of active (Sc) and inactive (Sb) leaf width |                   |                                      |

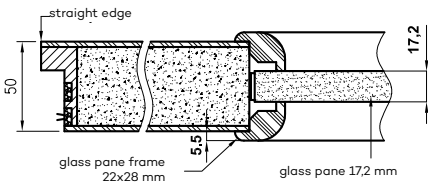
## CONSTRUCTION OF PANEL DOORS

- door leaf frame made of coniferous wood or MDF
- Core: stabilizing insert "honeycomb" (A), perforated chipboard (B) and in fire proof doors: chipboard
- 3 mm HDF external board or 4 mm HDF external board (Finea, Finea B, Enter, Enter Akustik, Solid)
- type of edge straight or without rebate

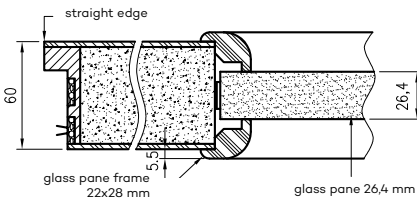
External boards of door leaf is finished with:

- in DRE-Cell decor collection - decorative foil based on the polypropylene
- in 3D foil - 3D foil based on decorative paper
- in CPL laminate - CPL laminate th. 0.15-0.2mm or 0.7 mm

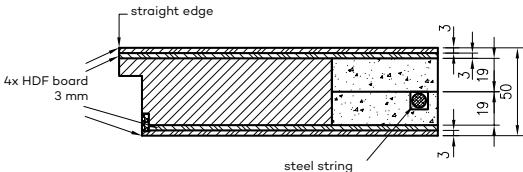
Fire resistant door leaf Olimp EI30



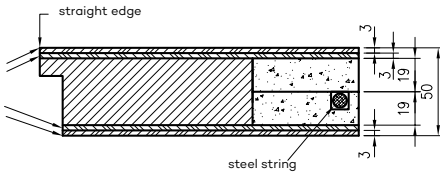
Fire resistant door leaf Olimp EI60



Anti-burglary door and fire-resistant door leaf Forca EI30



Anti-burglary door leaf Forca B



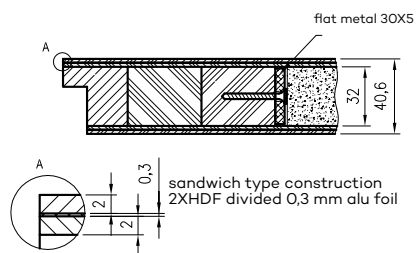
A. Stabilizing insert "honeycomb"



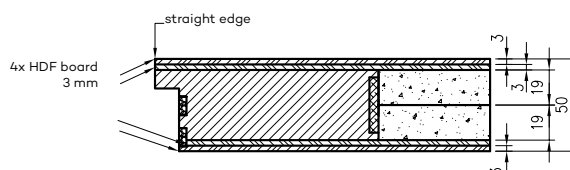
B. Tubular chipboard

# TECHNICAL INFORMATION

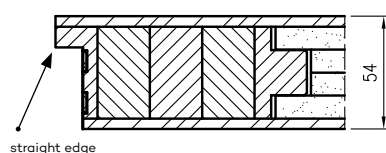
Anti-burglary door leaf SOLID RC2



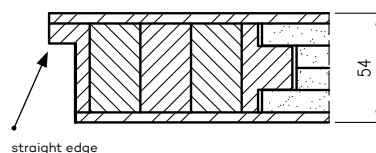
Fire-resistant door leaf Forca EI30



NEFRYT RC3 EI-30 anti-burglary and fire-resistant door leaf



NEFRYT RC3 anti-burglary door leaf



## FRAME CONSTRUCTION DOOR LEAF CONSTRUCTION (DOES NOT APPLY TO VETRO D COLLECTION)

Frame construction door leaf is entirely made of wood-based panels:

vertical stiles made of wood-based panels - 40 mm

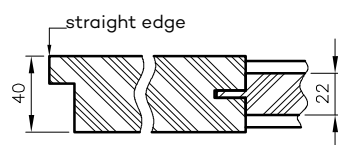
external horizontal stiles made of wood-based panels - 35 mm

horizontal rails (interior):

- wood-based boards - 22 mm in Lumio, Vico, Auri, Piano, Even, Premium, Fosca, Verso, Reva, Solte, Triesta\*, Ena\* door leaves (\* In Ena 1-2, Triesta 1-2, 1-2 collection, the frame by the large glass pane is made of wood-based boards - 35 mm. In Ena 3-5 and Triesta 3 models, two frames by the large glass panes are made of wood-based boards - 35 mm.)

- wood-based panels - 35 mm in Nestor, Elsa, Scala, Berge, Estrada door leaves.

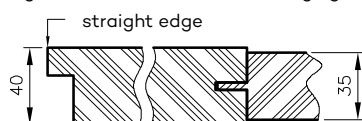
Horizontal cross-section of door leaf Lumio, Vico, Auri, Piano, Premium, Fosca, Verso, Ena, Even, Triesta, Reva, Solte



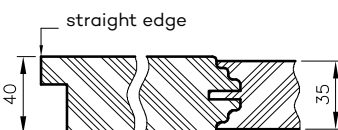
Horizontal cross-section of ELISA



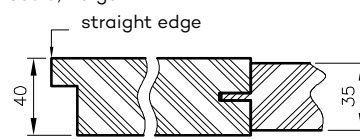
Horizontal cross-section of Ena and Triesta doors (cross-section at the height of the frame next to the large glass)



Horizontal cross-section of Nestor



Horizontal cross section of the door leaf Scala, Berge



## FILLINGS OF FRAME CONSTRUCTION DOOR LEAF:

Scala A; - 4 mm glass pane, flat 4 mm HDF board

Scala B - 4 mm glass pane, 19 mm MDF profiled board

Elsa A - 4 mm glass pane, flat 4 mm HDF board

Elsa B - 4 mm glass pane, 19 mm MDF profiled board

Premium 1-3 - 4 mm glass pane

Premium 4-7, 12 - 4 mm glass pane, 4 mm HDF marquetry made in door leaf colour

Premium 8-11, 13 - 4 mm glass pane, 4 mm HDF marquetry coated with silver laminate

Piano 1-6 - 4 mm glass pane, 16 mm MDF profiled board

Piano 9-12 - 4 mm glass pane, 19 mm MDF profiled board

Fosca 1-3 - 4 mm glass pane, 4 mm HDF board coated with silver laminate

Fosca 4-6 - 4 mm HDF board coated with veneer in door leaf colour

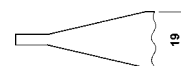
Nestor, Berge - 4 mm glass, 19 mm profiled MDF panel

Ena, Triesta, Auri, Even, Reva, Solte, Verso - 4 mm glass

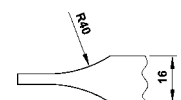
Estra - 4 mm glass, 16 mm flat MDF panel, undercut

Volta - 6 mm glass pane

profil plynny MDF 19 mm  
(Scala B, Piano 9-12, Elsa B,  
Nestor, Berge)



profil plynny MDF 16 mm  
(Piano 1,2,5,6)



profil plynny MDF 16 mm  
(Estra 1-3,5,11)



# TECHNICAL INFORMATION

## REMAINING TECHNICAL INFORMATION:

1. While maintaining the standard dimensions of door leaves and door frames, the gap between the "ready" floor and the lower edge of the door leaf is 8 mm. In order to reduce the above gap, the door frame should be shortened appropriately from the bottom (does not apply to FOLDE and OLIMP).
2. Note! Prior to the purchase and assembly of construction woodwork, check whether the selected type of joinery meet technical requirements of the project and technical drawings, it is particularly necessary to make sure that the construction of walls and ceilings allows for the mounting of construction woodwork of weight specified in the table below:

|            | door leaf |          |                 | Door frames |       | other products    |                |
|------------|-----------|----------|-----------------|-------------|-------|-------------------|----------------|
|            | interior  | entrance | fire-resistance | adjustable  | fixed | Adjustable tunnel | Sliding system |
| Max weight | 50 kg*    | 50 kg*   | 105 kg*         | 40 kg       | 20 kg | 40 kg             | 20 kg          |

\* max weight of single leaf door

3. Door leaf is wrapped in shrink film and the edges are additionally protected with Styrofoam or cardboard inserts.
4. The price of the door leaves does not include the handle, backplates and cylinder insert (except for SCALA A and B collections in rebated and non-rebated option in DRE-Cell veneer and 3D foil, ELSA collection in rebated and non-rebated option in DRE-Cell veneer and 3D foil, and BINI-TO collection in rebated and non-rebated option painted with acrylic varnish, in which the handle and the backplate).
5. It is possible to purchase CENTRA doors and door frames (without pre-drilling for locks and hinges - this option is not available for fire-resistant doors, ENTER/SOLID, ENTER AKUSTIK, NEFRYT RC3, SOLID RC2, FORCA B, Sara Eco 2, FOLDE) for the price of a similar product with fittings and pre-drilling. CENTRA door frames have seals. Fittings are not included.
6. Under the current regulations, doors to the bathroom, wash room and a separate toilets must be opened to the outwards have width of at least 0,8 meter and height of 2 meter and also have on the bottom part openings with their total surface not smaller than 0,022 m2, in order to fulfill correct air circulation. Door ventilation surface is the sum of the available ventilation components: ventilation grille (ensures the ventilation surface of 0.022 m2 in all widths of doors) or ventilation undercut or ventilation sleeves, and the surface of the ground clearance between door leaf and the floor.

Ensuring ventilation surface for rebated doors\*\*

| Symbol of door leaf dimension | doors with ventilation sleeves                             |                                                             | doors with ventilation undercut                                 |                                                             |
|-------------------------------|------------------------------------------------------------|-------------------------------------------------------------|-----------------------------------------------------------------|-------------------------------------------------------------|
|                               | ventilation surface of sleeves and the clearance 8 mm [m2] | required clearance to meet ventilation requirements [in mm] | ventilation surface of the undercut and the clearance 8 mm [m2] | required clearance to meet ventilation requirements [in mm] |
| "100"                         | 0,011                                                      | 19*                                                         | 0,033                                                           | 0                                                           |
| "90"                          | 0,010                                                      | 21*                                                         | 0,029                                                           | 1                                                           |
| "80"                          | 0,009                                                      | 24*                                                         | 0,025                                                           | 4                                                           |
| "70"                          | 0,008                                                      | 28*                                                         | 0,021                                                           | 14*                                                         |
| "60"                          | 0,007                                                      | 33*                                                         | 0,018                                                           | 35*                                                         |

Ensuring ventilation surface for Sara Eco 2 doors and all non-rebated doors

| Symbol of door leaf dimension | doors with ventilation sleeves                             |                                                             | doors with ventilation undercut                                 |                                                             |
|-------------------------------|------------------------------------------------------------|-------------------------------------------------------------|-----------------------------------------------------------------|-------------------------------------------------------------|
|                               | ventilation surface of sleeves and the clearance 8 mm [m2] | required clearance to meet ventilation requirements [in mm] | ventilation surface of the undercut and the clearance 8 mm [m2] | required clearance to meet ventilation requirements [in mm] |
| "100"                         | 0,0112                                                     | 19*                                                         | 0,033                                                           | 0                                                           |
| "90"                          | 0,0104                                                     | 21*                                                         | 0,029                                                           | 1                                                           |
| "80"                          | 0,0096                                                     | 23*                                                         | 0,025                                                           | 4                                                           |
| "70"                          | 0,0082                                                     | 27*                                                         | 0,021                                                           | 12*                                                         |
| "60"                          | 0,0074                                                     | 32*                                                         | 0,018                                                           | 31*                                                         |

The above - stated required clearance height of the space under the door assures total ventilation surface of 0.022 m2.

The standard clearance for door leaf is 8mm high.

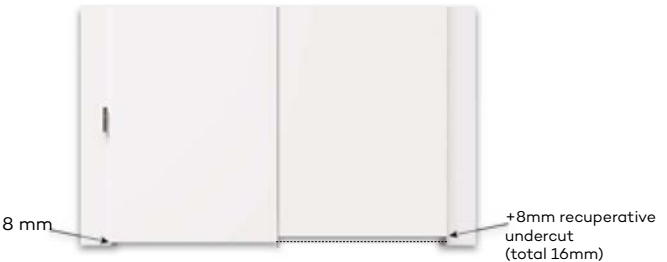
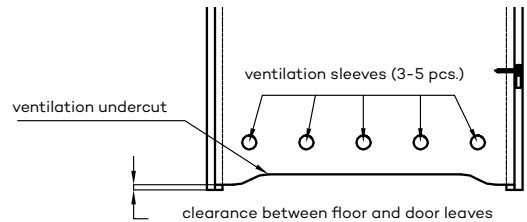
\* it is necessary to increase the clearance to the specified height by shortening door leaf at the bottom (when such a shortening is possible - see\*\*)

\*\* Exceptions that are not included in the table (door leaf that can not be shortened):

- Vetro D and E collections – the use of a ventilation undercut in doors with a width of "80"- "100" and a standard clearance under the door (8 mm) will ensure compliance with the ventilation requirement.
- Sliding doors – due to the design of the sliding system (distance from the wall/tunnel by 12-14 mm), they meet the ventilation requirement without the need to use additional options.

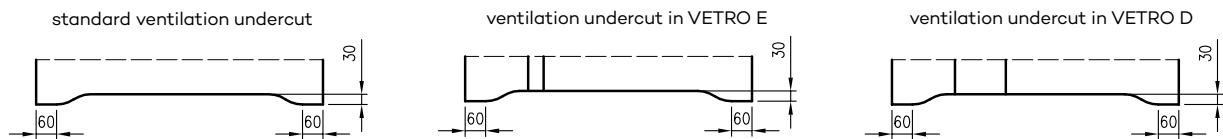
there is no possibility to shorten double leaf doors and folding doors FOLDE.

simultaneously there can be used only one ventilation solution  
ventilation sleeves or ventilation undercut or ventilation grille



# TECHNICAL INFORMATIONS

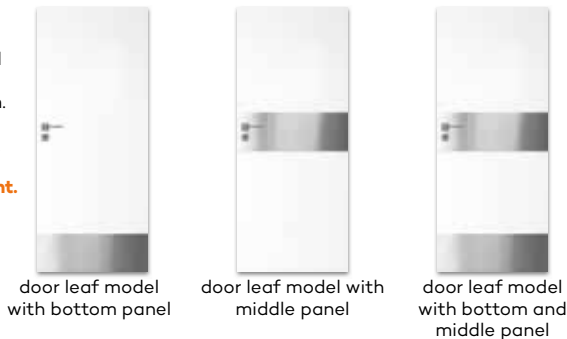
## VENTILATION UNDERCUT



## KICK PLATES

Kick plates so called „OKOPNIKI“ it is finishing solution for selected panel door models with straight edge. We offer door leaf covered with thin 0.6 mm metal sheets made of stainless steel optional bottom and middle panels. It is also possible that both of panels are installed at the same time on the selected door leaf. Height of the panel is 300 mm. Door leaf with kick plates must be filled with perforated chipboard. There is possibility to order door leaf with bottom panel and ventilation undercut.

**NOTE: If you wish to place an order, please contact the Customer Service Department.**



## EXPLANATIONS:

|                                                                                                                                |                                                                                                                                    |
|--------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|
|  panel doors , DRE - Cell veneer              |  PROFI panel construction doors                   |
|  frame construction doors, DRE - Cell veneer |  panel doors Sara Eco 2                          |
|  entrance doors, DRE - Cell veneer          |  smoke-proof technical doors                    |
|  panel doors, 3D veneer                     |  fire resistant technical doors                 |
|  frame construction doors , 3D veneer       |  anti-burglary doors                            |
|  entrance doors, 3D veneer                  |  panel construction doors, lacquered            |
|  panel doors, Finish foil                   |  panel construction doors, synchronous laminate |
|  frame construction doors, Finish veneer    |  frame construction doors, synchronous laminate |
|  panel doors, painted                       |  frame construction doors, glossy               |
|  frame construction doors, painted          |  panel construction doors, glossy               |
|  panel doors, laminate CPL                  |  frame construction doors, standard matt        |
|  entrance doors, laminate CPL               |  panel construction doors, standard matt        |
|  technical doors, laminate CPL              |                                                                                                                                    |
|  glass doors                                |                                                                                                                                    |

Presented prices of the door leaves doesn't include prices of the door frames and door handles.

The price list is valid from **September 15, 2025**.

Producer provides 24 months of warranty for door leaf and door frames.

The photos and visualizations used in the catalog show door leaves in the width of 80 cm (does not apply to side panels). In the case of other door widths, the proportions of the collection pattern layout, glazing, frames, millings, graphics will change. More technical informations and informations referred to assembly process are available in product guarantee card.

This product catalogue shall not constitute an offer under the regulations of the Civil Code and is published only for information purposes. Information provided in this catalogue was up-to-date on the day the catalogue was published. Due to the company policy of constant development DRE reserves the right to introduce (without prior notice) of changes to technical parameters, equipment, extended warranty conditions and product specification. The actual colours may vary from the colours printed in this catalogue. We reserve the right to errors in print.

Technical approvals:

National Technical Assessment ITB-KOT-2019/0860 edition 2 (sliding system)  
National Technical Assessment ITB-KOT-2018/0633 release 2 (FORCA, ATHOS fire doors)  
National Technical Assessment ITB-KOT-2022/2051, edition 1 (glass door)  
National Technical Assessment ITB-KOT-2021/1945 edition 1 (folding and sliding glass doors)  
National Technical Assessment ITB-KOT-2017/0011 3rd edition (ENTER/SOLID/SOLID RC2)  
National Technical Assessment ITB-KOT-2018/0407 edition 2 (OLIMP)  
PN-EN 14351-2: 2018-E12 (interior doors)  
National Technical Assessment ITB-KOT-2019/0805 edition 2 (steel door frames)  
PN-EN 16034:2014-11 (fire resistance and/or smoke proof properties)

# DRE TWOJE DRZWI *Twój dom*



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# DRE

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